



Robotic System Architecture

High Level Introduction



Robotic System – Definitions



Robotic System – Definition – Merriam Webster

Robot (noun)

ro·bot | \ 'rō-,bät , -bət \

plural robots

Definition of *robot*

1: a machine that resembles a living creature in being capable of moving independently (as by walking or rolling on wheels) and performing complex actions (such as grasping and moving objects)

Often : such a machine built to resemble a human being or animal in appearance and behavior.

2a: a device that automatically performs complicated, often repetitive tasks (as in an industrial assembly line)

b: a mechanism guided by automatic controls

Did you Know?

In 1920, Czech writer Karel Čapek published a play titled R.U.R. Those initials stood for "Rossum's Universal Robots," which was the name of a fictional company that manufactured human-like machines designed to perform hard, dull, dangerous work for people. The machines in the play eventually grew to resent their jobs and rebelled—with disastrous results for humans. During the writing of his play, Čapek consulted with his brother, the painter and writer Josef Čapek, who suggested the name robot for these machines, from the Czech word *robota*, which means "forced labor." Robot made its way into our language in 1922 when R.U.R. was translated into English.



Robotic System – Definition – Britanica

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Robotic System – Definition – IEEE

<https://robots.ieee.org/learn/what-is-a-robot/>



Rodney Brooks

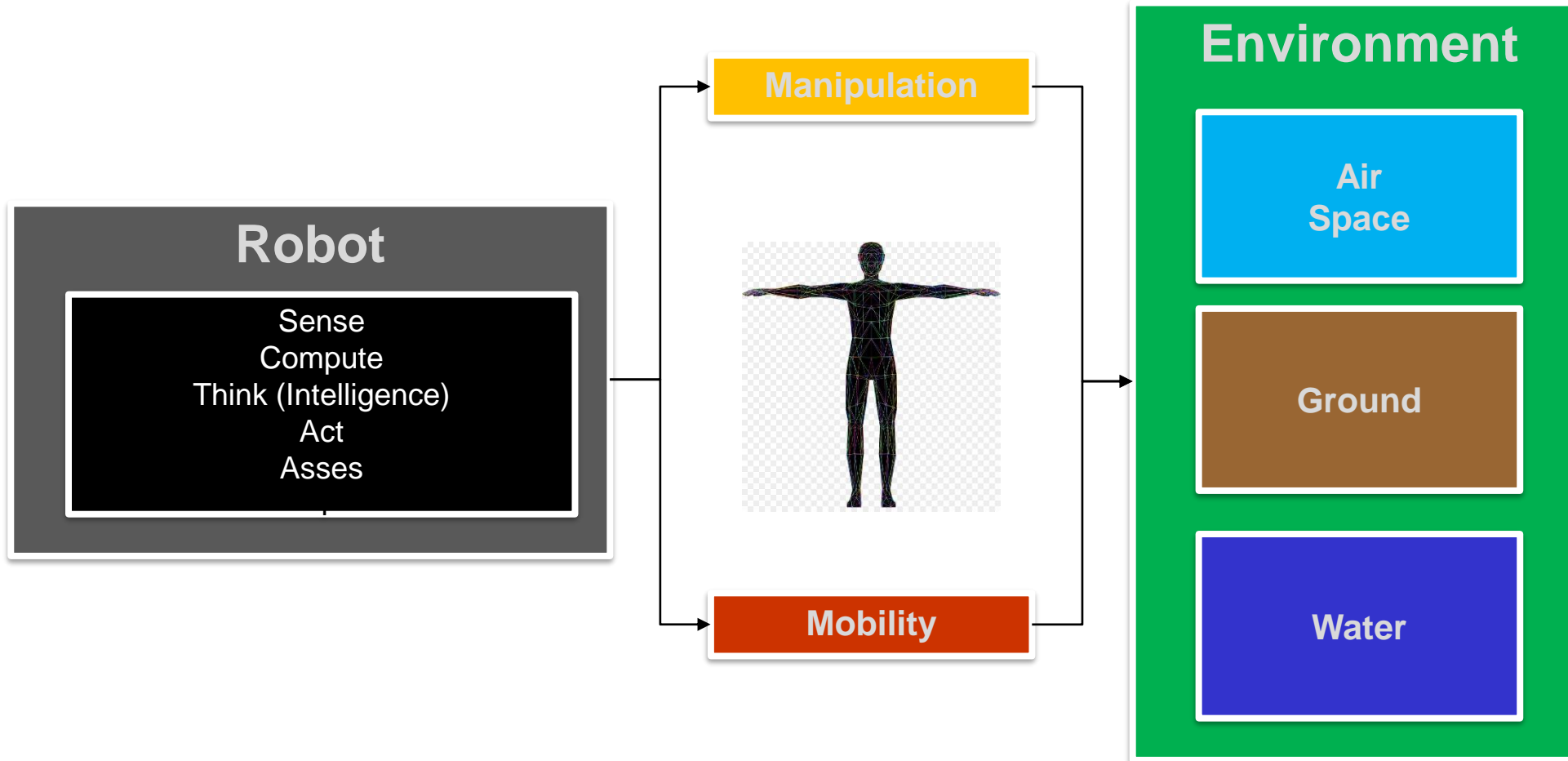
Professor of Robotics Emeritus at MIT, Co-founder and CTO of Robust AI

Three characteristics of a robotic system

1. Sense
2. Compute
3. Act



Robotic System – Definition





Fundamental Problems in Robotics Manipulation



Task Description



Description of Positioning Task

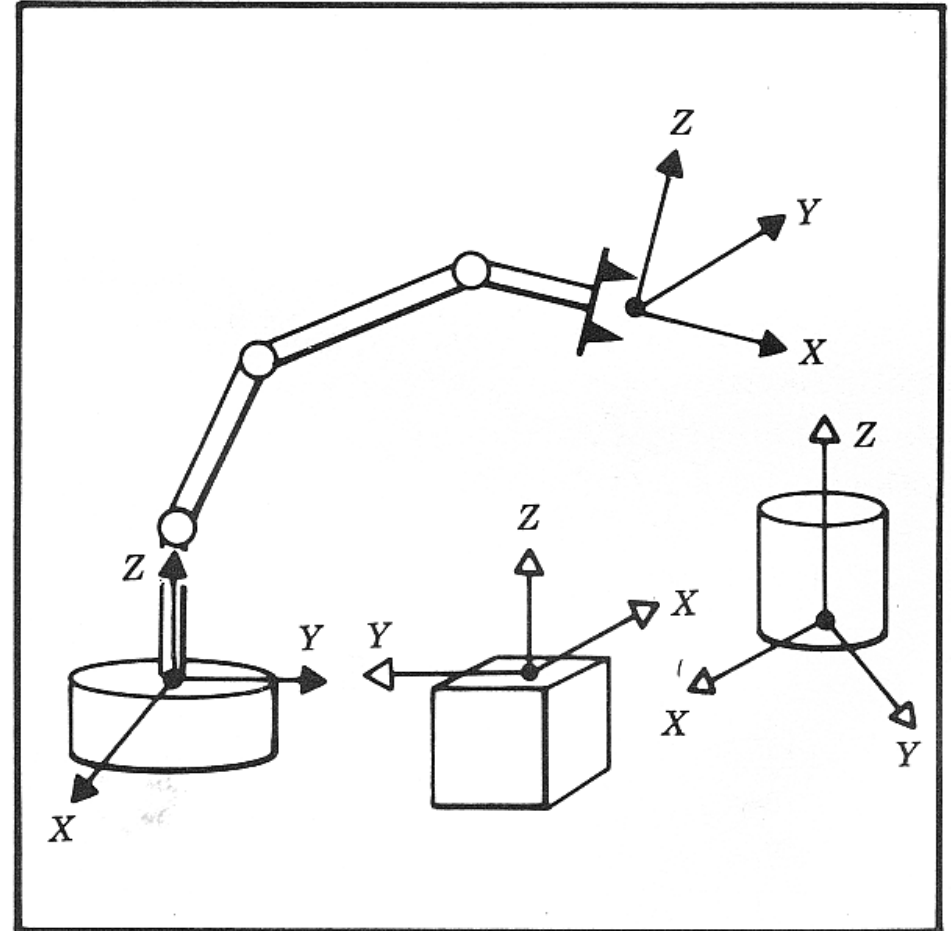
Problem

Given: The manipulator geometrical parameters

Specify: The position and orientation of manipulator

Solution

Coordinate system or "Frames" are attached to the manipulator (using the DH convention) and objects in the environment





Kinematics

Forward, Inverse, Jacobian (Velocity, Force)



Forward (Direct) Kinematics (FK)

Problem

Given: Joint angles and links geometry

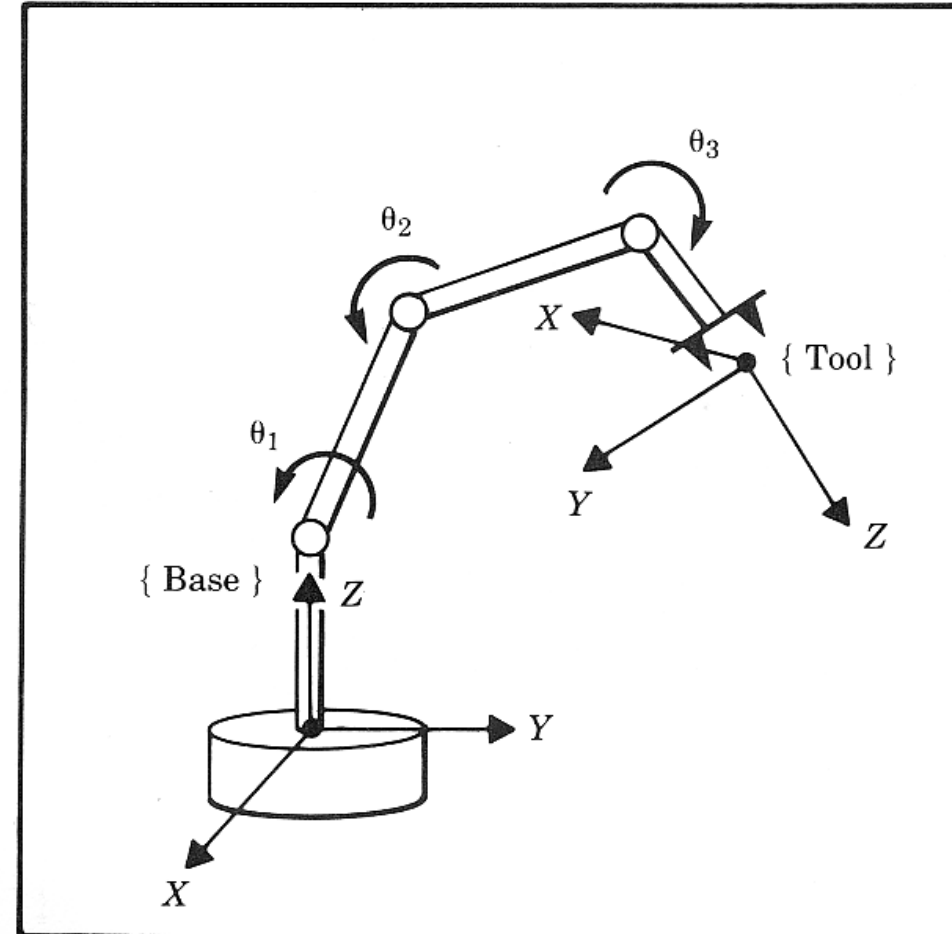
Compute: Position and orientation of the end effector relative to the base frame

Solution

Kinematic Equations - Linear Transformation (4x4 matrix) which is a function of the joint positions (angles & displacements) and specifies the EE configuration in the base frame.

Note

- **Mapping First to Last Joint** - The FK address the pose of every joint with respect the base frame (Frame 0) and in particular the pose of the last frame of the manipulator (e.g. frame 6 for a 6 DOF manipulator)
- **Mapping Last Joint to Tool Tip** - The mapping between the tool tip and the last frame is known by definition. This mapping may change based on the tool being used therefore it is not included in the FK analysis that focused on the core of the robotic arm (e.g. the first 6 joint of the robotic arm)
- **Where is the Tool** -The FK kinematics in general including the mapping of the tool tip with respect to the last joint answers the question of **where is the tool**





Inverse Kinematics

Problem

Given: Position and orientation of the end effector relative to the base frame

Compute: All possible sets of joint angles and links geometry which could be used to attain the given position and orientation of the end effector.

Solution

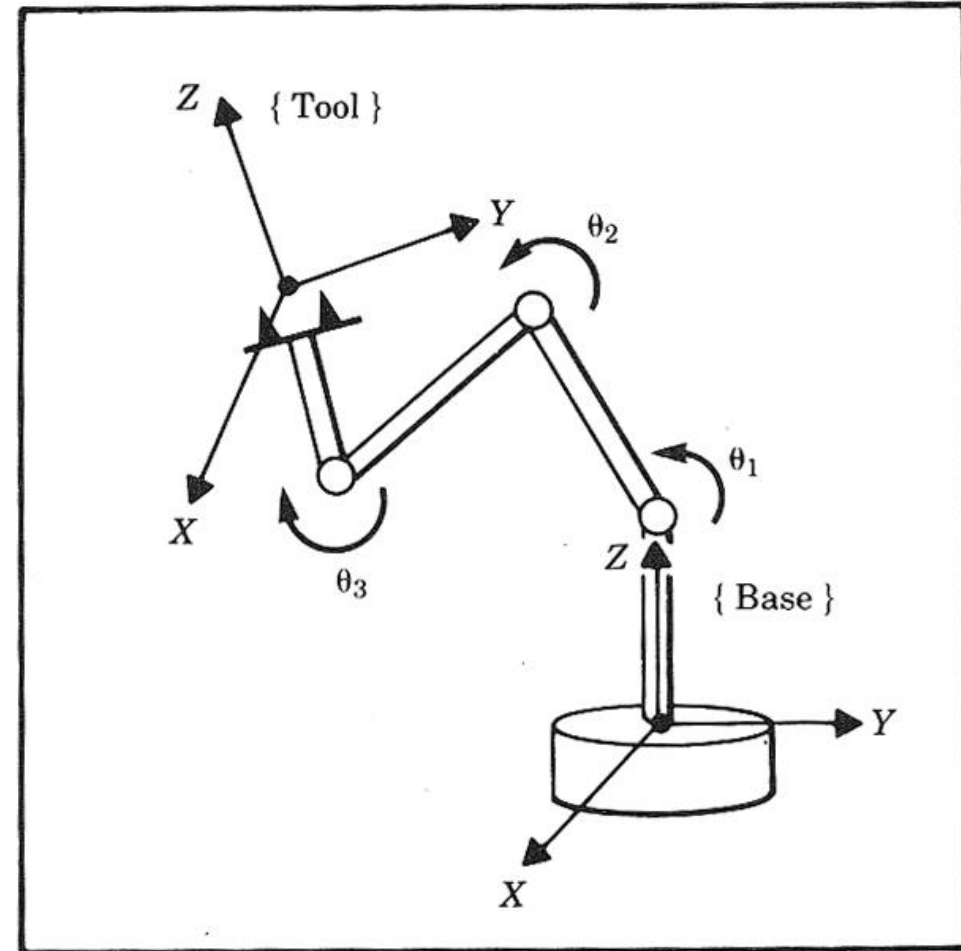
Does a close form solution exist?

Close Form Solutions - There are three approaches for the solution:

- **Analytical Approach** - Kinematic Equations - Linear Transformation (4x4 matrix) which is a function of the joint positions (angles & displacements) and specifies the EE configuration in the base frame. This linear transformation defines 12 non linear equations. A subset of these equations are used for obtaining the inverse kinematics
- **Geometric Approach** - Projecting the arm configurations on specific planes and using geometrical consideration to obtain the inverse kinematics
- **Hybrid Approach** - Synthesizing the analytical and the geometrical approaches

Non Close Form Solution

- Numerical Solution





Velocity Transformation

Problem

Given: Joint angles and velocities and links geometry along with the transformation matrixes between the joints.

Compute: The Jacobian matrix that maps between the joint velocities $\dot{\theta}$ in the joint space to the end effector velocities v in the Cartesian space or the end effector space

$$v = J(\theta)\dot{\theta}$$

$$\dot{\theta} = J^{-1}(\theta)v$$

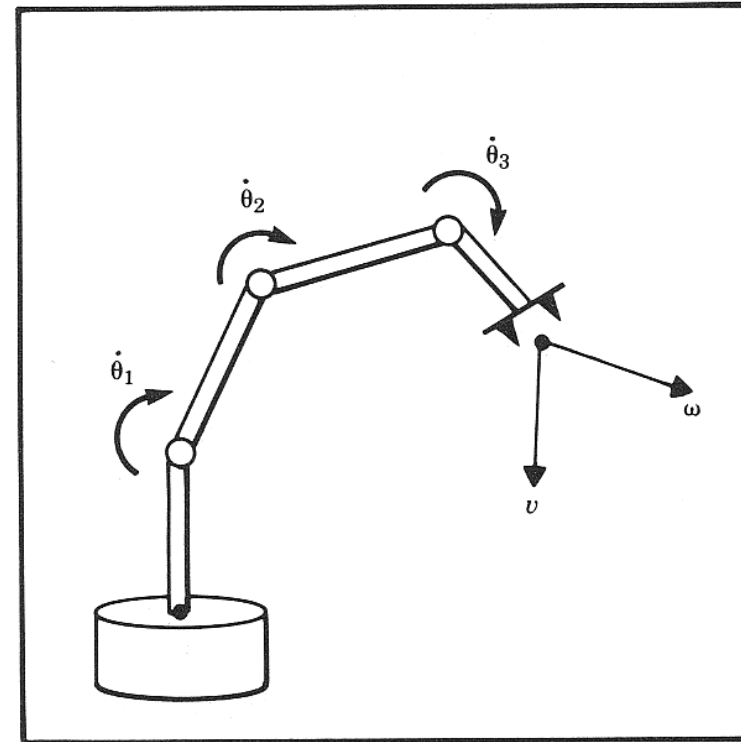
Solution – There are two approaches to the solution:

- **Velocity Propagation** - A velocity propagation approach is taken in which velocities are propagated starting from the stationary base all the way to the end effector. The Jacobian is then extracted from the velocities of the end effector as a function of the joint velocities.
- **Time derivative of the end effector position and orientations** – The time derivative of the explicit positional and orientation is taken given the forward kinematics. The Jacobian is then extracted from the velocities of the end effector as a function of the joint velocities.

Notes:

Spatial Description – The matrix is a function of the joint angle.

Singularities - At certain points, called **singularities**, this mapping is not invert-able and the Jacobian Matrix J loosing its rank and therefore this mathematical expression is no longer valid.



$$\dot{\theta} = \begin{Bmatrix} \dot{\theta}_1 \\ \dot{\theta}_2 \\ \dot{\theta}_3 \\ d_4 \\ \dot{\theta}_5 \\ \dot{\theta}_6 \end{Bmatrix}$$

$$v = \begin{Bmatrix} v_x \\ v_y \\ v_z \\ \omega_x \\ \omega_y \\ \omega_z \end{Bmatrix}$$



Force Transformation

Problem

Given: Joint angles, links geometry, transformation matrixes between the joints, along with the external loads (forces and moments) typically applied on the end effector

Compute: The transpose Jacobian matrix that maps between the external loads (forces and moments) typically applied at the end effector space \mathcal{F} joint torques at the joint space τ

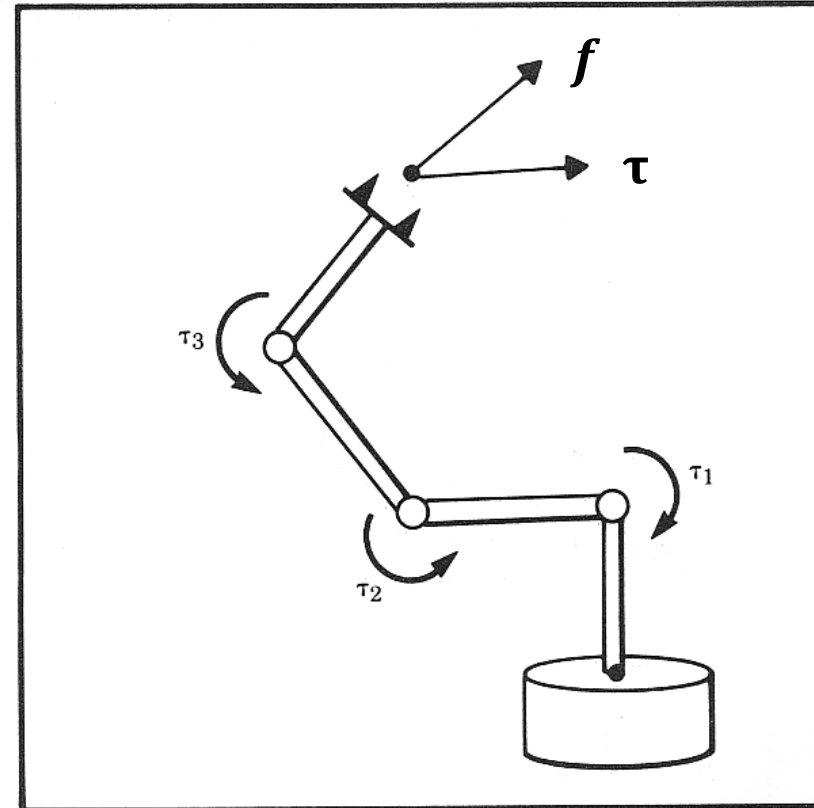
$$\tau = J^T \mathcal{F}$$

Solution

- **Force/Moment Propagation** - A force/moment propagation approach is taken in which forces and moments are propagated starting from the end effector where they can be measured by a F/T sensor attached between the gripper and the arm all the way to the base of the arm. The Jacobian transposed is then extracted from the joint torques as a function of the force/moment applied on the end effector

Note

- **Conditions:** Static or quasi static conditions



$$\dot{\Theta} = \begin{Bmatrix} \tau_1 \\ \tau_2 \\ \tau_3 \\ f_4 \\ \tau_5 \\ \tau_6 \end{Bmatrix}$$
$$\mathcal{F} = \begin{Bmatrix} f_x \\ f_y \\ f_z \\ \tau_x \\ \tau_y \\ \tau_z \end{Bmatrix}$$



Dynamics



Forward Dynamics

Problem

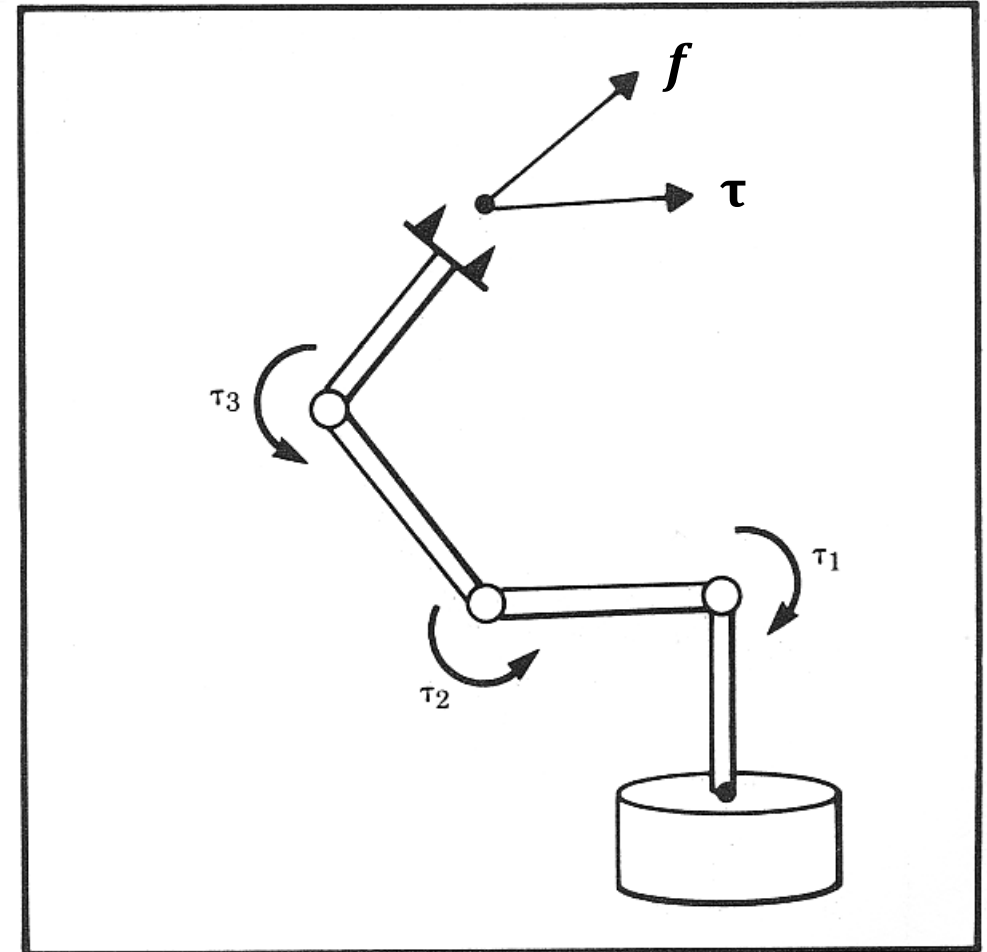
Given: Joint torques and links geometry, mass, inertia, friction

Compute: Angular acceleration of the links (**i.e. Solve Differential Equations**)

Solution

Dynamic Equations - Newton-Euler method or Lagrangian Dynamics

$$\boldsymbol{\tau} = \mathbf{M}(\boldsymbol{\theta})\ddot{\boldsymbol{\theta}} + \mathbf{V}(\boldsymbol{\theta}, \dot{\boldsymbol{\theta}}) + \mathbf{G}(\boldsymbol{\theta}) + \mathbf{F}(\boldsymbol{\theta}, \dot{\boldsymbol{\theta}})$$





Inverse Dynamics

Problem

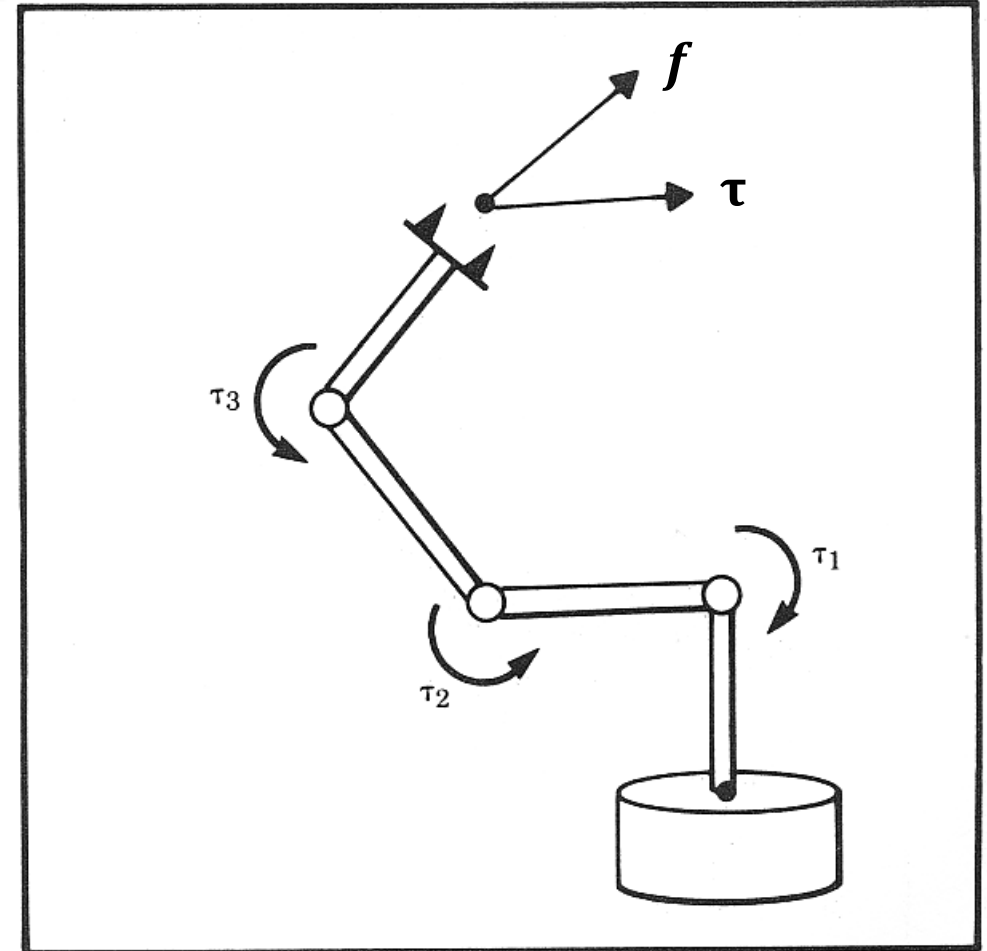
Given: Angular acceleration, velocity and angles of the links in addition to the links geometry, mass, inertia, friction

Compute: Joint torques (**i.e. Solve Algebraic Equation**)

Solution

Dynamic Equations - Newton-Euler method or Lagrangian Dynamics

$$\boldsymbol{\tau} = M(\boldsymbol{\theta})\ddot{\boldsymbol{\theta}} + V(\boldsymbol{\theta}, \dot{\boldsymbol{\theta}}) + G(\boldsymbol{\theta}) + \mathcal{F}(\boldsymbol{\theta}, \dot{\boldsymbol{\theta}})$$





Trajectory

Join Space, Task (End Effector) Space



Trajectory Generation

Problem

Given: Manipulator geometry

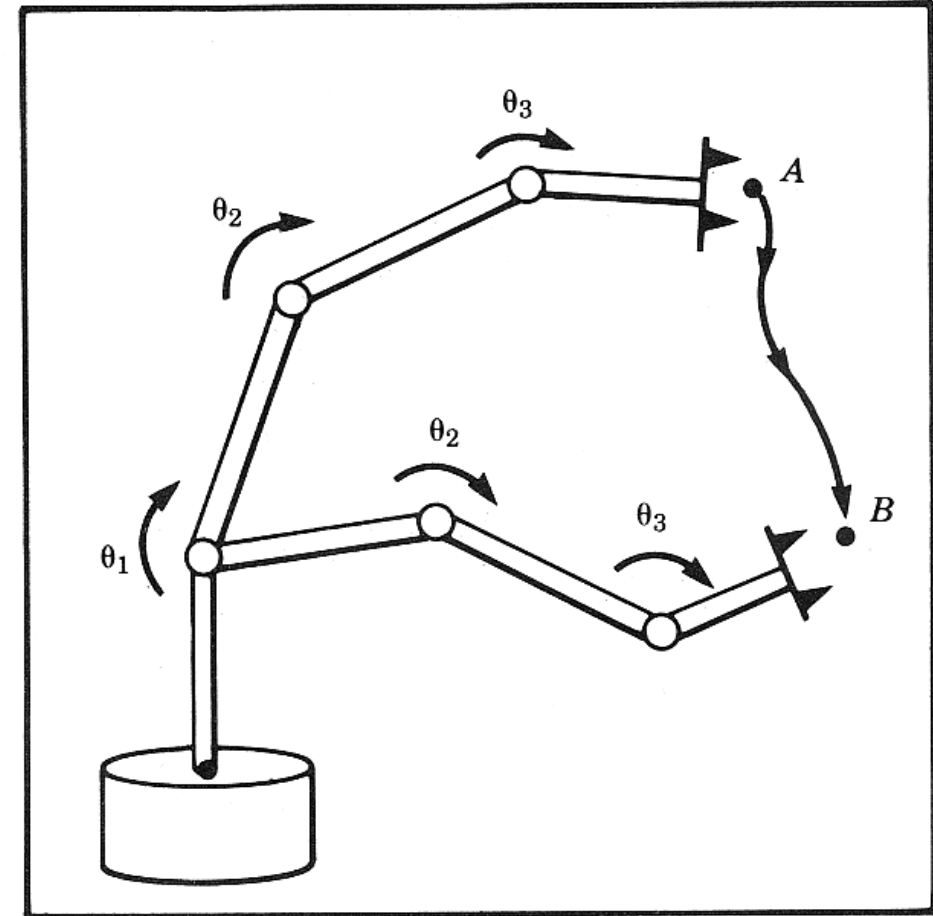
Compute: The trajectory of each joint such that the end effector move in space from point A to Point B

Solution

Third order (or higher) polynomial, spline.

Interpolation in either:

- Task / End Effector Space
- Joint Space





Control

Position, Force, Hybrid, Impedance, Teleoperation



Position Control

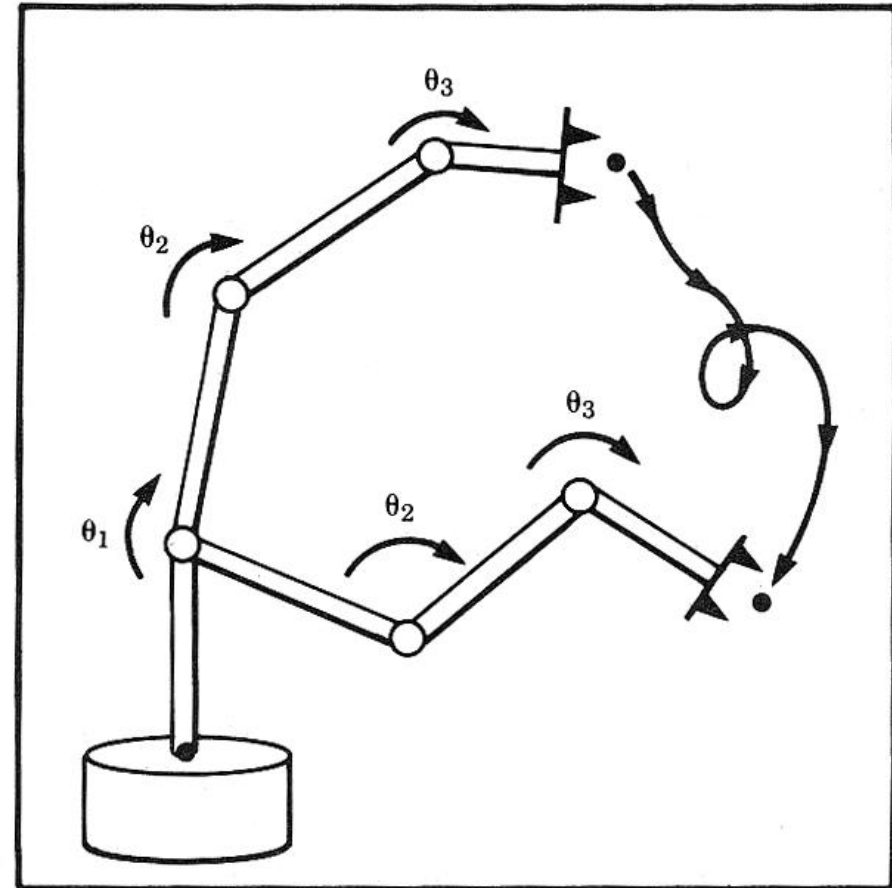
Problem

Given: Joint angles (*sensor readings*) links geometry, mass, inertia, friction

Compute: Joint torques to achieve an end effector trajectory

Solution

Control Algorithm (PID - Feedback loop, Feed forward dynamic control)





Force Control

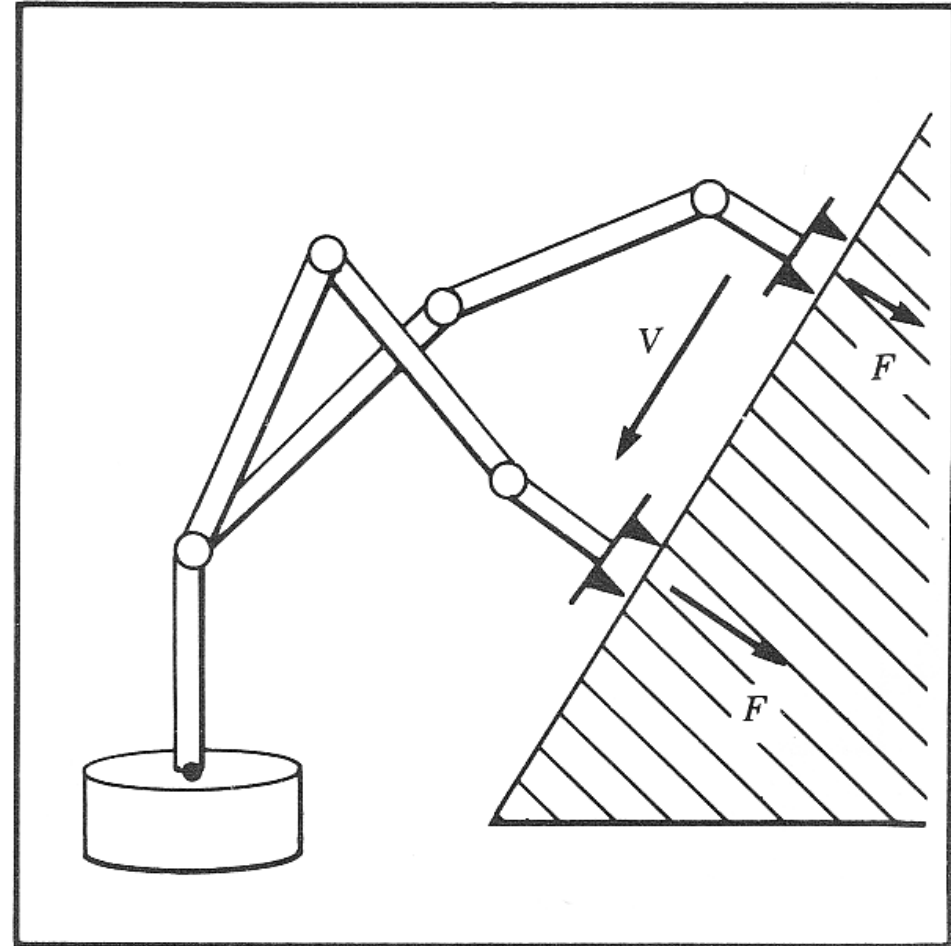
Problem

Given: Joint torque or end effector Force/torque interaction (sensor readings) links geometry, mass, inertia, friction

Compute: Joint torques to achieve an end effector forces an torques

Solution

Control Algorithm (force control)





Hybrid Control

Problem

Scraping paint from a surface

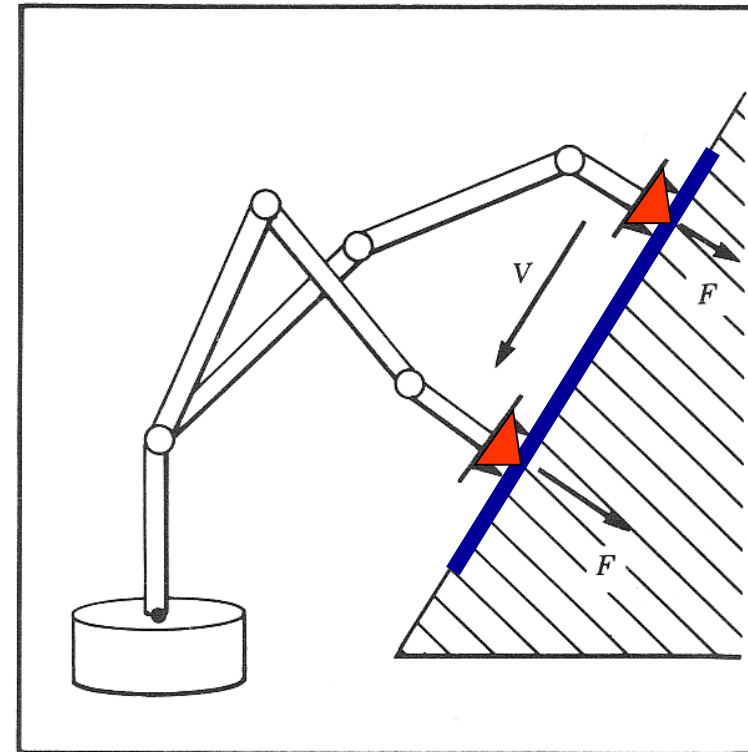
Solution

Control type: Hybrid Control

Note: It is possible to control position (velocity) **OR** force (torque), but not both of them simultaneously along a given DOF. The environment impedance enforces a relationship between the two

Assumption:

- (1) The tool is stiff
- (2) The position and orientation of the window is NOT known with accurately respect to the robot base.
- (3) A contact force normal to the surface transmitted between the end effector and the surface is defined
- (4) Position control - tangent to the surface
- (5) Force control – normal to the surface



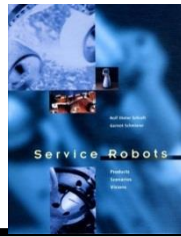
Speed 5X



Force Data During Process



Universal Robots "Force Control Surface Grinding"



Hybrid Control - Robotic Systems - Cleaning

SKYWASH

AEG, Dornier, Fraunhofer Institute, Putzmeister - Germany

Using 2 Skywash robots for cleaning a Boeing 747-400 jumbo jet, its grounding time is reduced from 9 to 3.5 hours. The world's largest cleaning brush travels a distance of approximately 3.8 kilometers and covers a surface of around 2,400 m² which is about 85% of the entire plane's surface area.

The kinematics consist of **5 main joints** for the robot's arm, and an additional **one for the turning circle** of the rotating washing brush. The Skywash includes **database that contains the aircraft-specific geometrical data**.

A **3-D distance camera** accurately positions the mobile robot next to the aircraft. The 3-D camera and the computer determine the aircraft's ideal positioning, and thus the cleaning process begins.





REDUCED USAGE OF WATER AND DETERGENT UP TO 40%

NORDIC DINO - Superior Aircraft washing machine



Impedance Control

- Controlling a DOF in strict position or force control represent control at two ends of the servo stiffness
 - **Ideal position servo** is infinitely stiff $K = dF/dX = \infty$ and reject all force disturbance acting on the system
 - **Ideal force servo** exhibits zero stiffness $K = dF/dX = 0$ and maintain a desired force application regardless of the position disturbance.

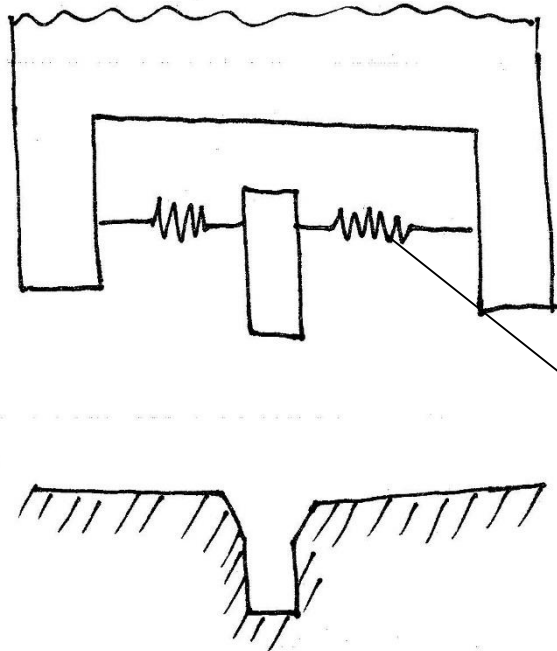
Controlling variable		Stiffness
Position (P)	$P_d - P = 0$	$K = dF/dX = \infty$
Force (F)	$F_d - F = 0$	$K = dF/dX = 0$



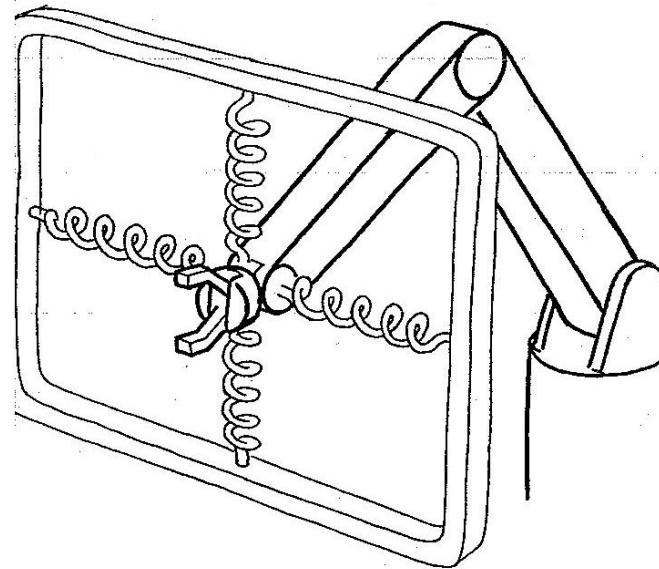
Robot Control



Impedance Control



Virtual Springs





Impedance Control for Soft Robots

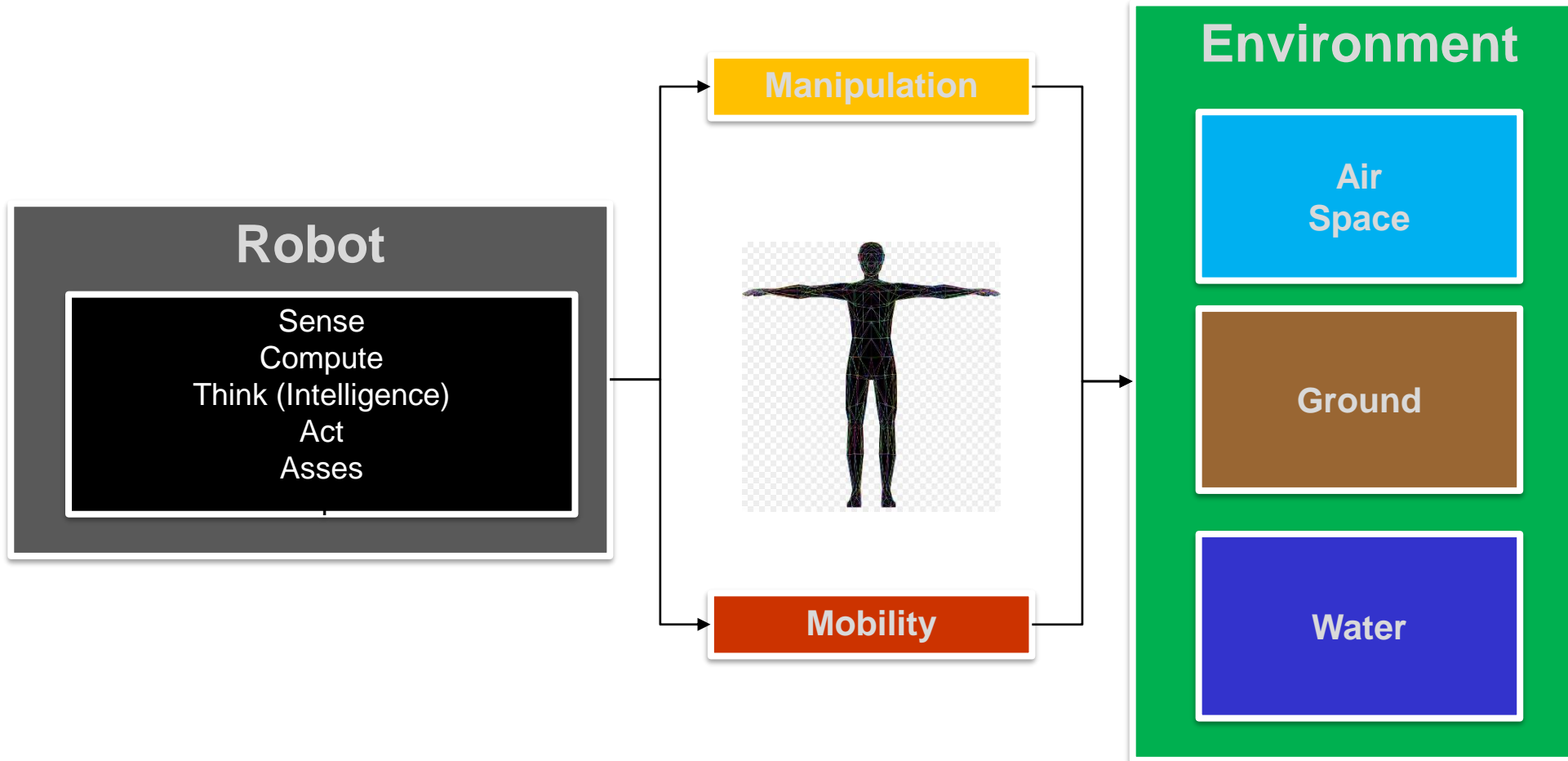


The Operational Environment

Structured versus Unstructured Environment
Static versus Dynamic Environment



Robotic System – Definition





Structured versus Unstructured Environment – Definition

Structured Environment

In the context of robotics, a structured environment refers to:

- **Clearly defined boundaries**
- **Known object placement**
- **Consistent lighting and conditions**
- **Regular and structured features**
- **Reduced uncertainty**

A controlled and predefined setting designed to facilitate the operation and movement of robots. It typically involves an environment that is organized, predictable, and well-defined, providing clear constraints and guidelines for robotic systems to navigate and interact with their surroundings.

Unstructured Environment

In the context of robotics, an unstructured environment refers to:

- **Lack of defined boundaries**
- **Variability in object placement**
- **Changing conditions**
- **Complex features and clutter**
- **Uncertain or unknown elements**

A setting that lacks clearly defined boundaries, predictable conditions, and consistent features. It is characterized by the presence of uncertainties, variations, and complex interactions with the surroundings. In an unstructured environment, robots encounter diverse and changing situations that require adaptability, robustness, and the ability to handle ambiguity.



Static versus Dynamic Environment – Definition

Static Environment

A static environment refers to a setting where the surrounding conditions and objects remain relatively fixed and unchanging during the robot's operation. It implies that the environment does not undergo significant variations or movements that could affect the robot's perception, planning, or execution of tasks. Key characteristics of a static environment in robotics include:

- **Stationary objects**
- **Predictable conditions**
- **Known obstacles and boundaries**
- **Absence of time dependent events**

Operating in a static environment can simplify the robot's perception, planning, and control processes, as it allows for more deterministic and pre-determined behaviors.

Dynamic Environment

In the context of robotics, an unstructured environment refers to:

- **Lack of defined boundaries**
- **Variability in object placement**
- **Changing conditions**
- **Complex features and clutter**
- **Uncertain or unknown elements**

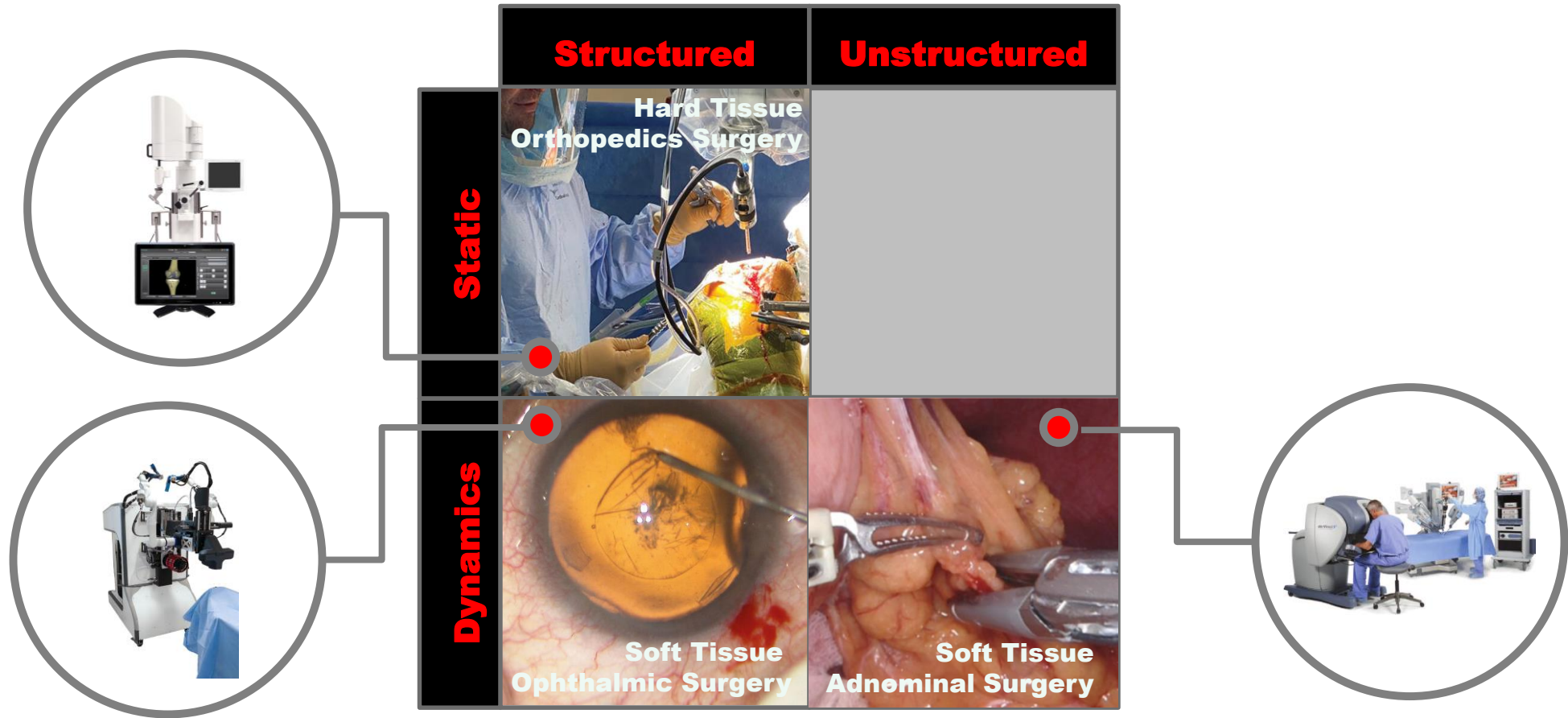
A setting that lacks clearly defined boundaries, predictable conditions, and consistent features. It is characterized by the presence of uncertainties, variations, and complex interactions with the surroundings. In an unstructured environment, robots encounter diverse and changing situations that require adaptability, robustness, and the ability to handle ambiguity.



Automated Car Assembly Line



Surgical Robotics Environment

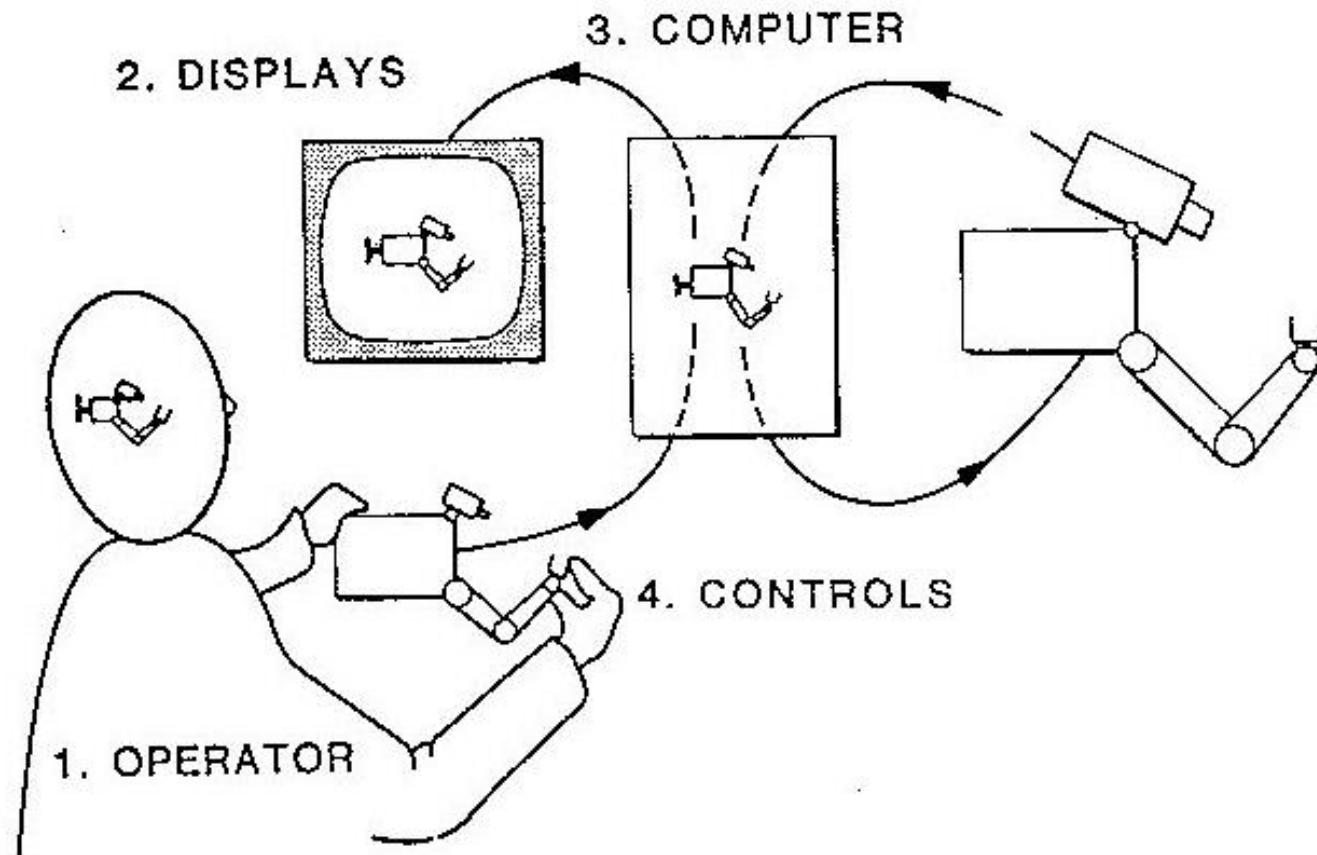




The Modes of Operation

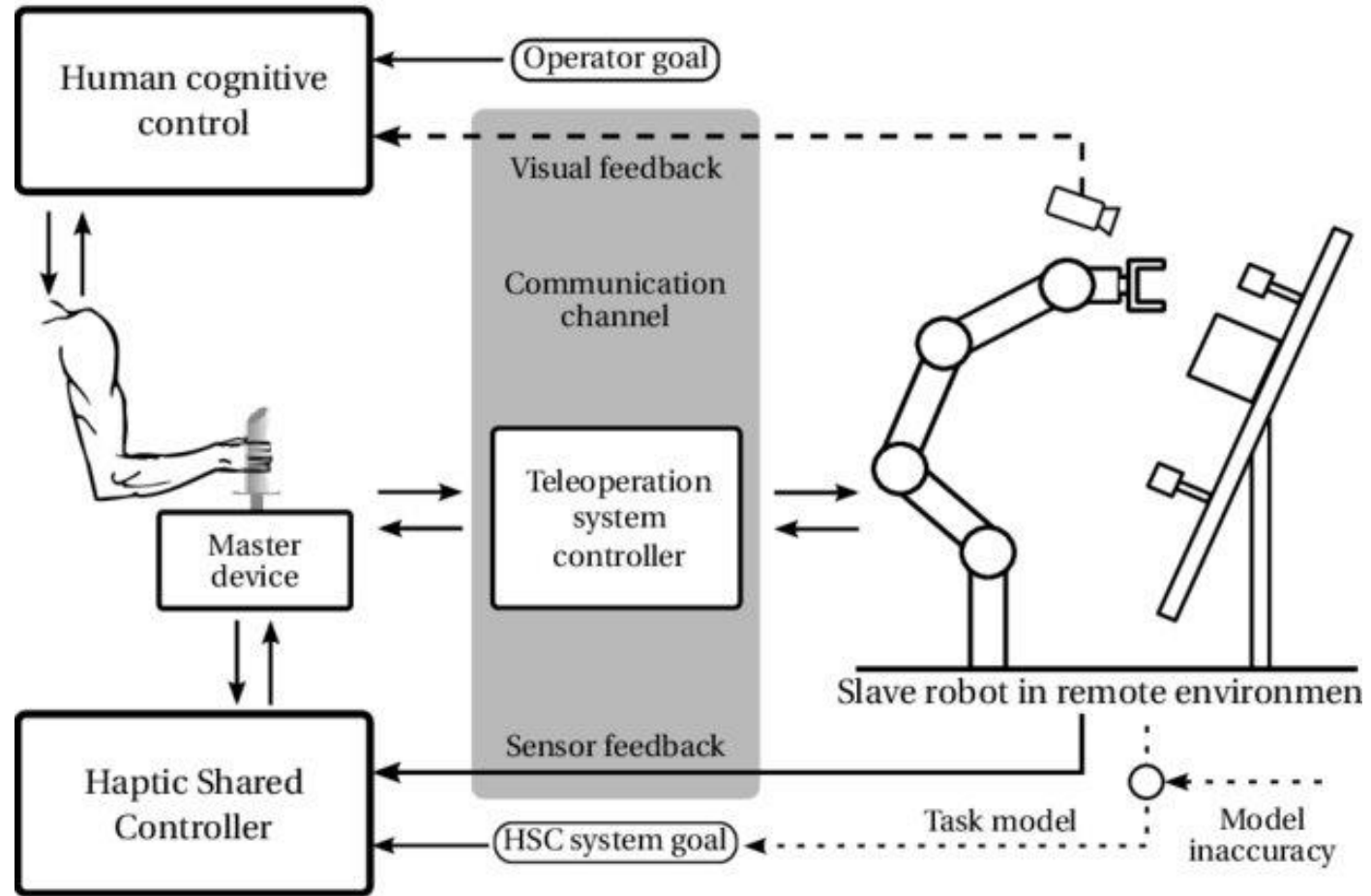


Teleoperation





Teleoperation





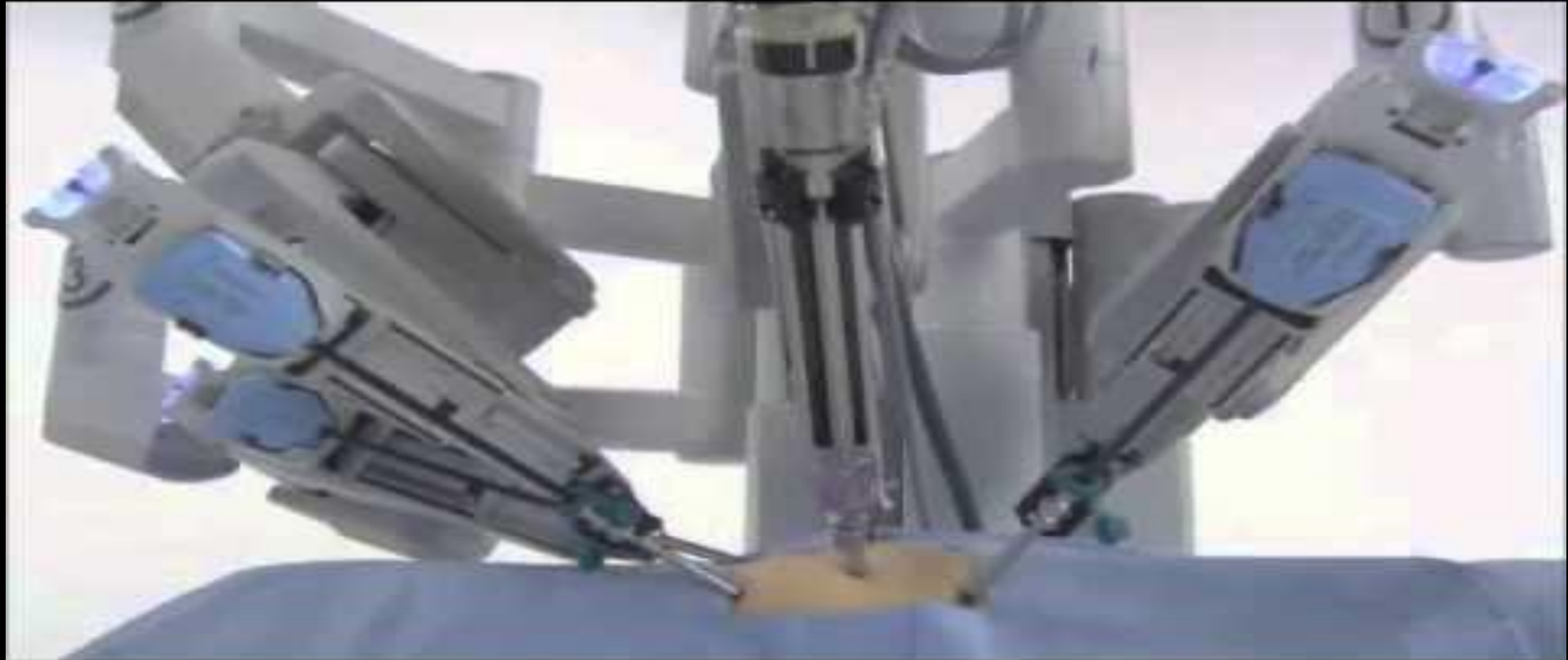
Surgical robot teleoperation with BBZ console



Teleoperation



[Video Hyperlink](#)



da Vinci® Surgery - How It Works



Accuracy Precision



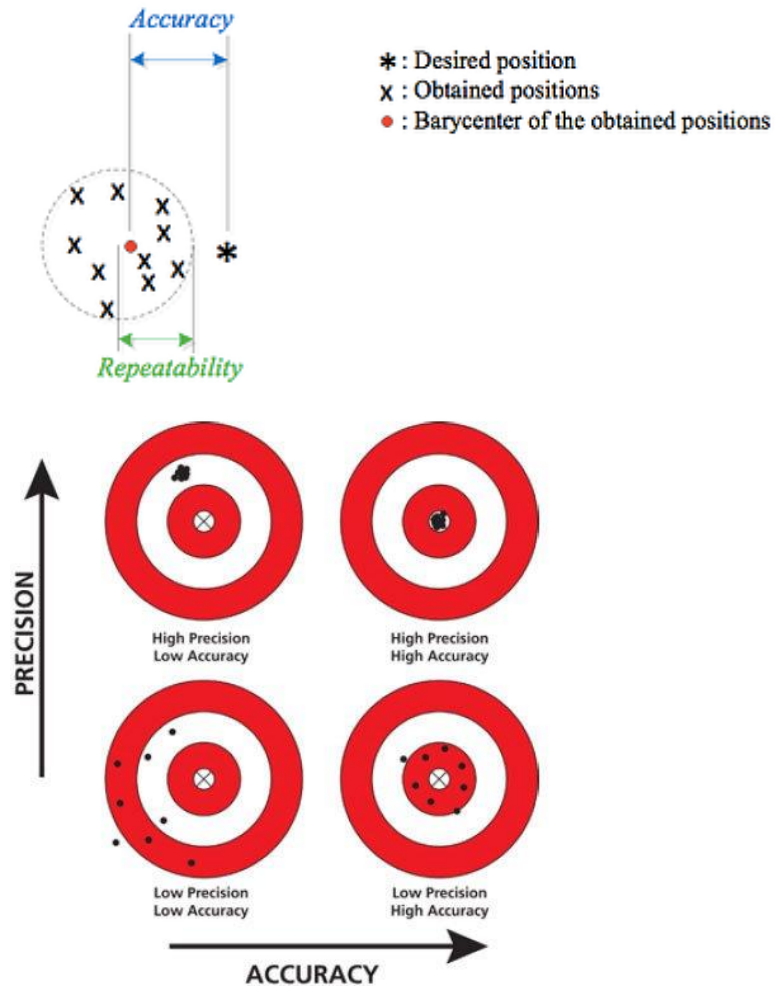
Accuracy / Precision

Accuracy (Definition)

Geometrically, the position accuracy of the robot for a given position can be defined as being the distance between the desired position and the centroid position (centroid is the mean position of all the points in all of the coordinate directions) which is actually achieved after repetitive movements of the end-effector toward the original desired position (see the Figure below). Mathematically, absolute accuracy is the compilation of the composed errors for each of the x, y, z cartesian positional errors. Finally, the robot position accuracy for a specific workspace can be described as the maximum composed error available for several positions uniformly distributed inside the predetermined workspace or reference frame.

Precision / Repeatability (Definition)

Repeatability can be defined as the closeness of agreement between several positions reached by the robot's end-effector for the same controlled position, repeated several times under the same conditions. Geometrically, the position repeatability can be defined as the radius of the smallest sphere that encompasses all the positions reached for the same requested position. For more details about the calculation of accuracy and repeatability, interested readers are referred to the ISO: International Organization for Standardization. 1998. Manipulating industrial robots – Performance criteria and related test methods, NF EN ISO9283.





https://youtu.be/9orN_aUDY7w

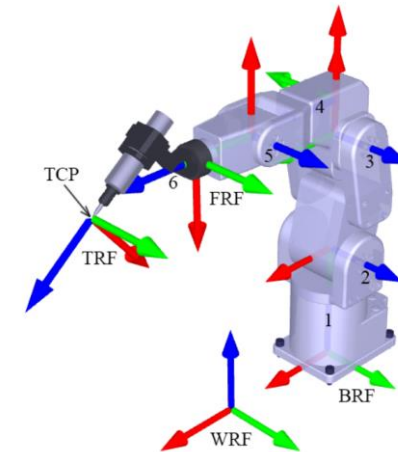
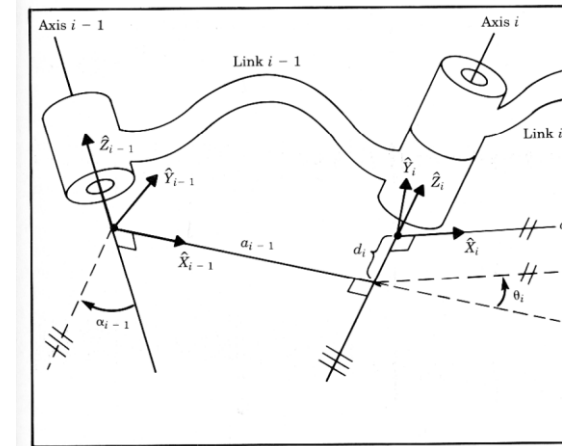


Calibration Registration



Calibration

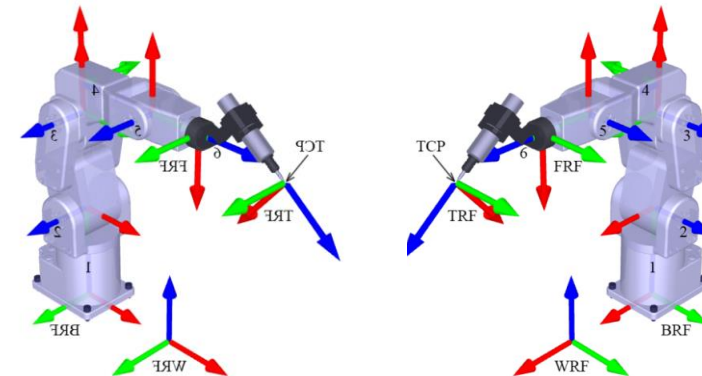
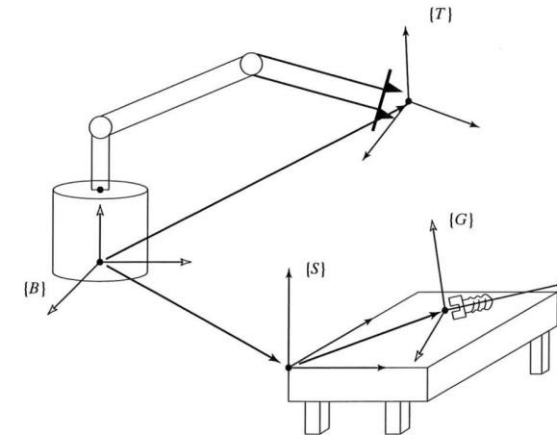
- **Calibration** – The process used to improve the accuracy of robots. Depending on the type of errors modeled, the calibration can be classified in three different ways.
 - **Level-1 calibration** - Models differences between actual and reported joint displacement values, (also known as mastering).
 - **Level-2 calibration (kinematic calibration)** Models the entire geometry of the robot including: angle offsets, axis offset, axis twist, joint lengths.
 - **Level-3 calibration (non-kinematic calibration)**, models errors other than geometric defaults such as stiffness, joint compliance, and friction.
- Note - Often Level-1 and Level-2 calibrations are sufficient for most practical needs.





Registration

- **Registration** - The process of robot registration involves finding the location of a robot with respect to another reference frame.
 - **Robot / Parts - Example 1** - if parts are in known locations on a table and a robot can locate itself with respect to the table (an external reference frame), then the robot will also know the location of the parts.
 - **Two Robotic Arms - Example 2** - if two or more robots can locate themselves with respect to the table, then each robot will not only know the location of the parts, but also the location of every other robot. This knowledge facilitates the coordination of robot motions and robot collaboration and eases the integration of additional robots into the work cell.





Robotic Arm Architecture

Serial Architecture
Parallel Architecture



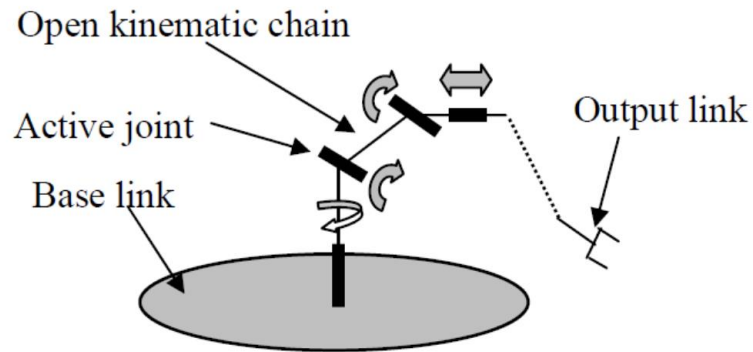
Anatomy – Mechanism Topology

<https://www.youtube.com/watch?v=3fbmguBgVPA>

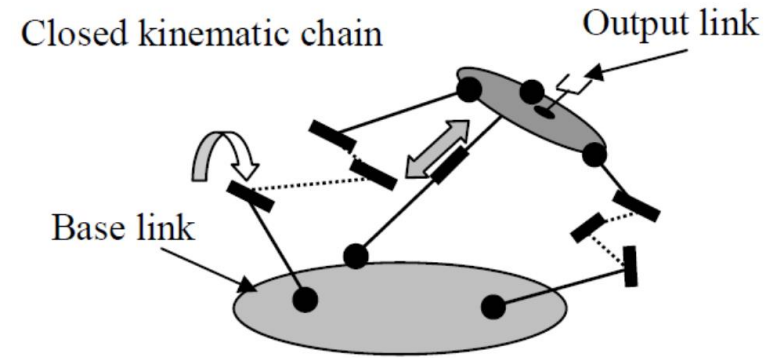
Serial robot vs. Parallel robot



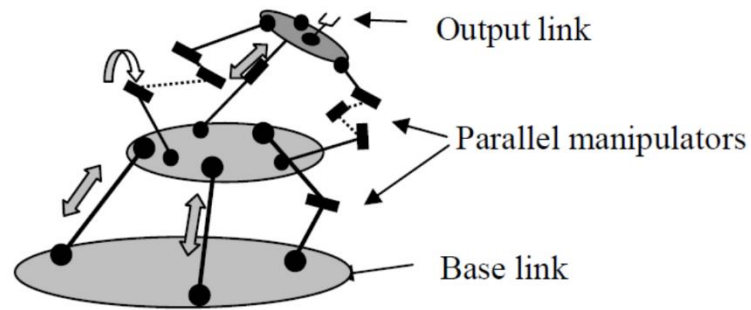
Robot Arm Anatomy



Serial Manipulator



Parallel Manipulator



Hybrid Manipulator



Comparison Table

Category	Property	Serial	Parallel
Mechanics	Type of Joints	Active (R, P)	Active & Passive (R,P,U,S)
Kinematics	Chain Type	Open	Close
	Role of Active Joint	Twist	Wrench
	Direct / Forward Kinematics	Simple	Complicated
	Inverse Kinematics	Complicated	Simple
	Multiple Solutions	Low (small number)	High (large number)
	Singularity	Loss of freedom	Gain of Freedom
	Singularity Location	Arm – Edge - Workspace Wrist - Inside & Edge - Workspace	Inside & Edge - Workspace
Dynamics	Inertia of Moving Parts	High	Low
	End Effector Speed	Low	High
Performance	Position Accuracy	Low	High
	Payload to Weight Ratio	Low	Very High
	Workspace (Volume)	High	Low
	Computational Power (needed)	Low	High



Robotic Arm Architecture

Joints



Comparison Table



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Joint Classification

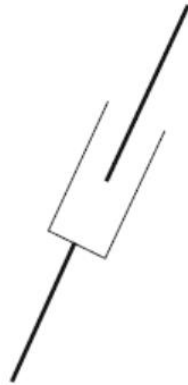
Class of task	nr. of links	nr. of d.o.f.	T Y P E S O F P A I R S								
			I			II			III		
I	1	5	nr. of movem. allowed	rot.	lin.						
			3	2							
			restricted	0	1						
II	2	4	nr. of movem. allowed	rot.	lin.	nr. of movem. allowed	rot.	lin.			
			3	1	2	2					
			restricted	0	2	restricted	1	1			
III	3	3	nr. of movem. allowed	rot.	lin.	nr. of movem. allowed	rot.	lin.	nr. of movem. allowed	rot.	lin.
			3	0		2	1	1	2	1	2
			restricted	0	3	restricted	1	2	restricted	2	1
IV	4	2	nr. of movem. allowed	rot.	lin.	nr. of movem. allowed	rot.	lin.			
			2	0		1	1				
			restricted	1	3	restricted	2	2			
V	5	1	nr. of movem. allowed	rot.	lin.	nr. of movem. allowed	rot.	lin.			
			1	0		0	1				
			restricted	2	3	restricted	3	2			



Joint Classification

Parallel Manipulator

Serial Manipulator

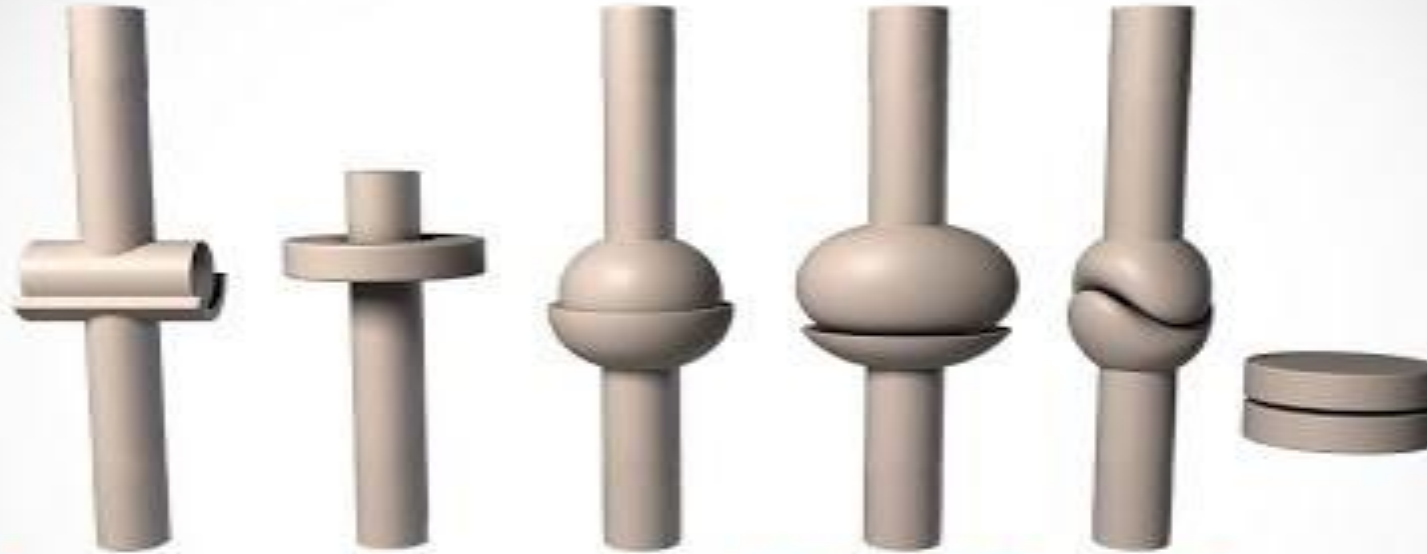


Prismatic (P)
Translational (T)
Linear

Revolute (R)
Rotational

Universal (U)

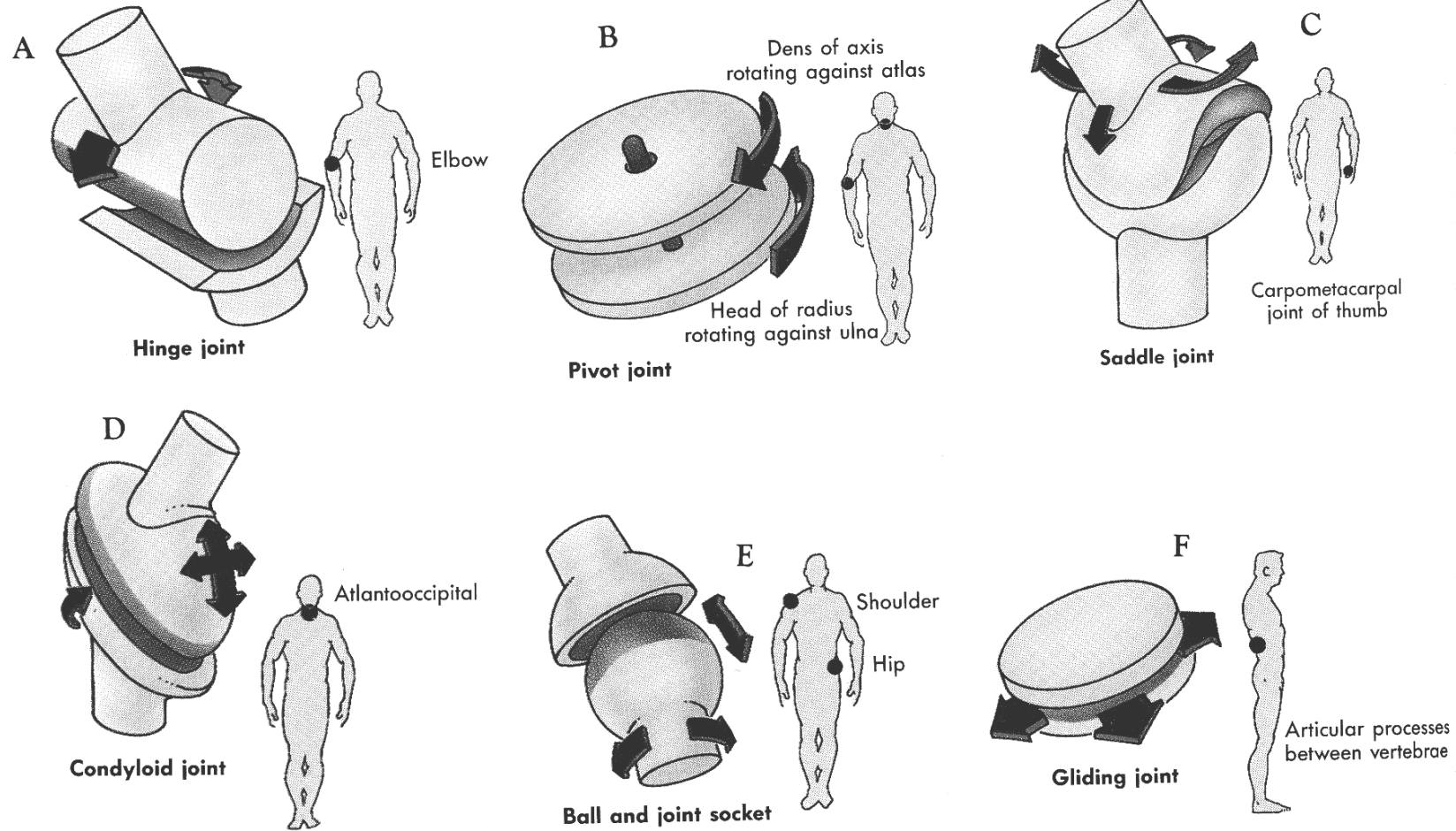
Spherical (S)



Types of Joints



Synovial (Anatomical) Joints





Robotic Arm Architecture

Kinematic Chain
Connection between Links and Joints



Comparison Table



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Kinematic Chain - Joint / Link - Definition

Kinematic Chain consists of nearly rigid *links (members)* which are connected with *joints (kinematics pair)* allowing relative motion of the neighboring links.

Closed Loop Chain - Every link in the kinematic chain is connected to any other link by at least two distinct paths

Open Loop Chain - Every link in the kinematic chain is connected to any other link by one and only one distinct path



Parallel (Close Loop) Robot



Serial (Open Loop) Robot

[Video Hyperlink](#)

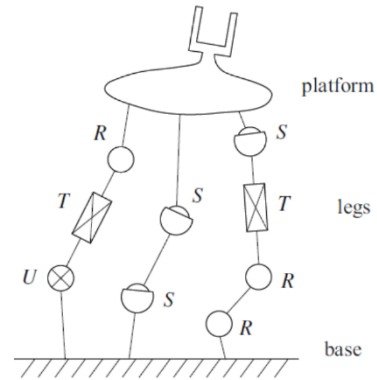


Robotic Arm Architecture

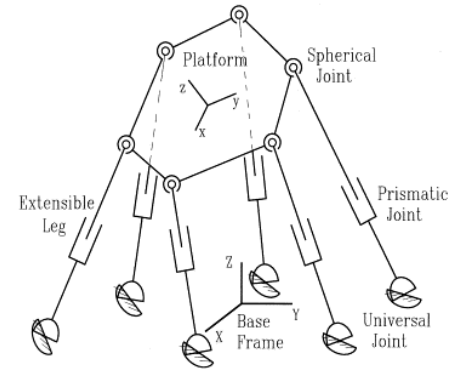
Naming Convention



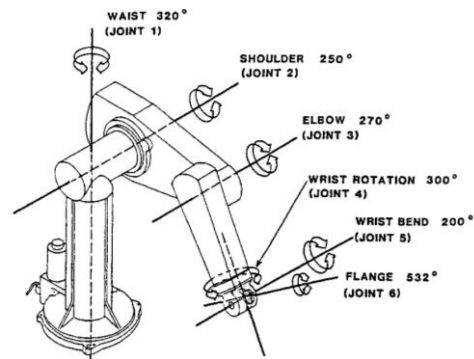
Manipulator Naming Convention



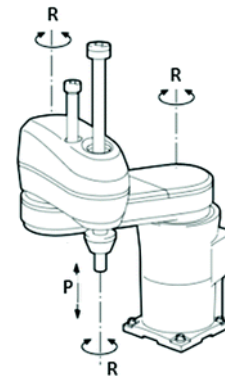
UTR-SS-RRTS



6 U \bar{I} S (Gough–Stewart platform)



6R – RRRRRR (Puma 560)



3RPR – RRRPR (SCARA)



Robotic Arm Architecture

Degrees of Freedom (DOF)



Degrees of Freedom (DOF)

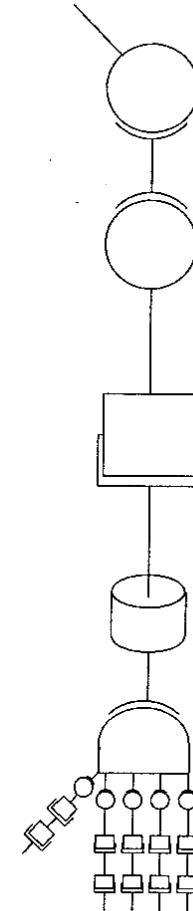
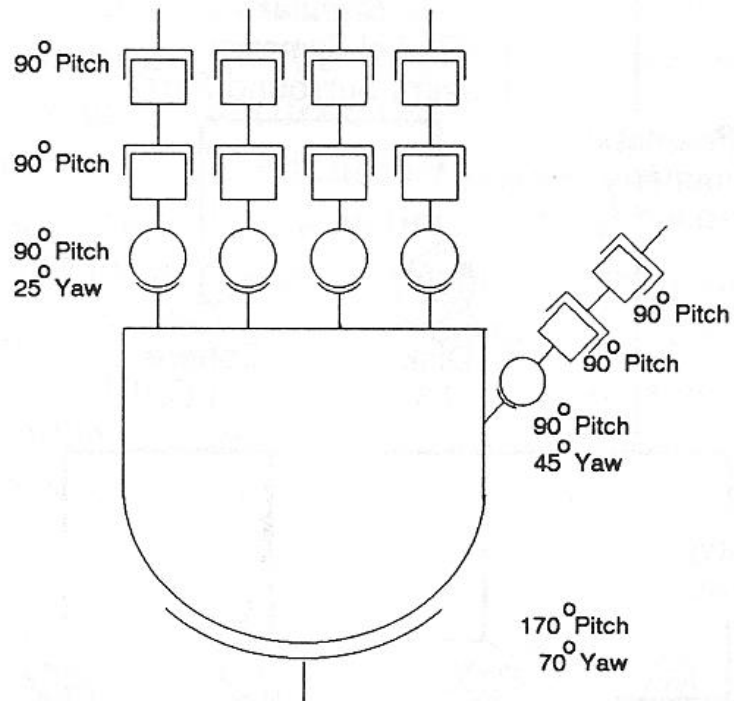
The number of ***Degree of Freedom*** that a manipulator possesses is the number independent position variable which would have to be specified in order to locate all parts of the mechanism.

Ideally, a manipulator should possess 6 DOF in order to manipulate an object in a 3D space

- **General Purpose Robot** - # DOF = 6
- **Redundant Robot** - # DOF > 7
- **Deficient Robot** - # DOF < 6



Human Arm - DOF



Shoulder

240° Pitch
180° Yaw
90° Roll

Elbow

150° Pitch

Wrist

170° Pitch
70° Yaw
90° Roll



Robotic Arm Architecture

Workspace



Workspace - Definition

- **Workspace** - The volume of space that the end-effector can reach
- **Dexterous Workspace** - The volume of the space which every point can be reach by the end effector in **all possible orientations**.
- **Reachable Workspace** - The volume of the space which every point can be reach by the end effector in **at least one orientation**.



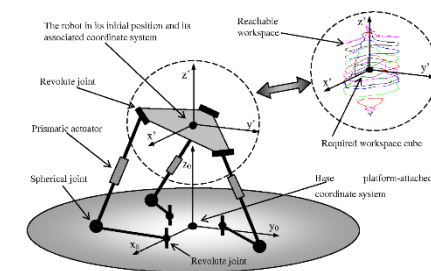
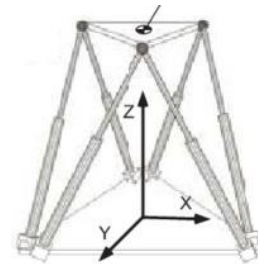
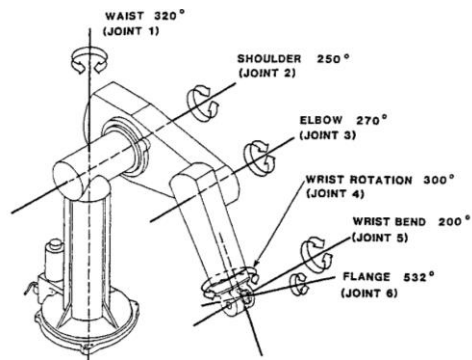
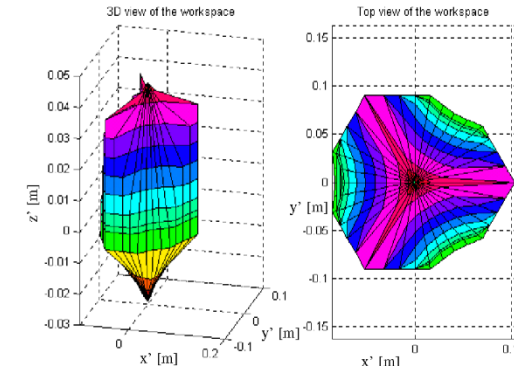
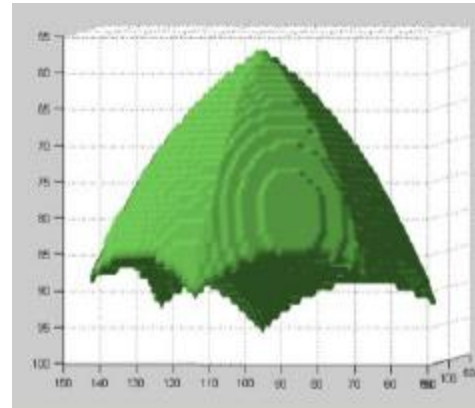
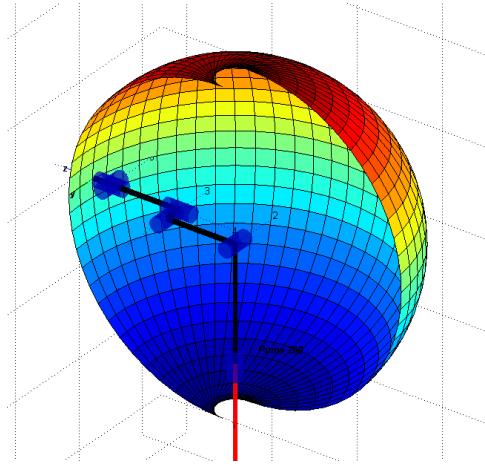
Comparison Table

Category	Property	Serial	Parallel
Mechanics	Type of Joints	Active (R, P)	Active & Passive (R,P,U,S)
Kinematics	Chain Type	Open	Close
	Role of Active Joint	Twist	Wrench
	Direct / Forward Kinematics	Simple	Complicated
	Inverse Kinematics	Complicated	Simple
	Multiple Solutions	Low (small number)	High (large number)
	Singularity	Loss of freedom	Gain of Freedom
	Singularity Location	Arm – Edge - Workspace Wrist - Inside & Edge - Workspace	Inside & Edge - Workspace
Dynamics	Inertia of Moving Parts	High	Low
	End Effector Speed	Low	High
Performance	Position Accuracy	Low	High
	Payload to Weight Ratio	Low	Very High
	Workspace (Volume)	High	Low
	Computational Power (needed)	Low	High





Workspace – Serial versus Parallel Architecture


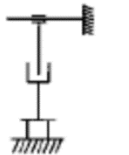
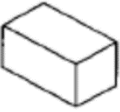
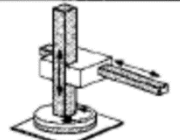
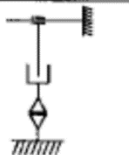

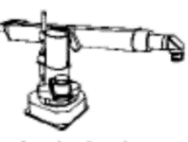


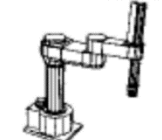
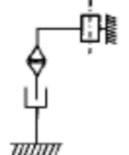








Serial Architecture



Serial Architecture – Summary


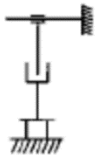
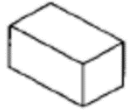
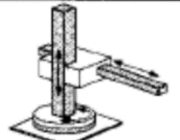
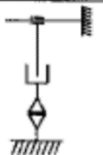

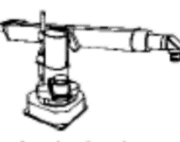


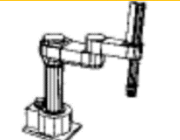
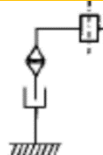




	Robot	Axes		Wrist (DOF)		
	Principle	Kinematic Chain	Workspace			
PPP	 cartesian robot			1	1	2
				2	3	3
RPP	 cylindrical robot			1	1	2
				2	3	
RRP	 spherical robot			1	2	3
				3	3	3
RRP	 SCARA robot			1	2	2
				2		
RRR	 articulated robot			2	3	3
				3	3	3

Jointed Spherical Arm Geometry (Articulated)





Serial Architecture – Summary

	Robot	Axes		Wrist (DOF)		
	Principle	Kinematic Chain	Workspace			
PPP	 cartesian robot			1	1	2
				2	3	3
RPP	 cylindrical robot			1	1	2
				2	3	
RRP	 spherical robot			1	2	3
				3	3	3
RRP	 SCARA robot			1	2	2
				2		
RRR	 articulated robot			2	3	3
				3	3	3





Serial Manipulators – Historical Perspective



**PUMA – Unimate
1960**


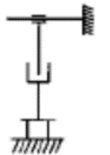
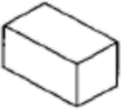
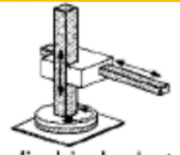
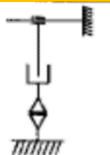

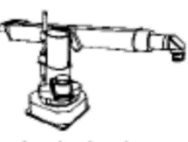



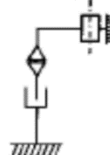






**Stanford Arm
1969**



Serial Architecture – Summary



	Robot	Axes		Wrist (DOF)		
	Principle	Kinematic Chain	Workspace			
PPP	 cartesian robot			1	1	2
				2	3	3
RPP	 cylindrical robot			1	1	2
				2	3	
RRP	 spherical robot			1	2	3
				3	3	3
RRP	 SCARA robot			1	2	2
				2		
RRR	 articulated robot			2	3	3
				3	3	3



Kinematic Configuration – Cartesian (3P)

- **Joints**

- Joint 1 - Prismatic
- Joint 2 - Prismatic
- Joint 3 - Prismatic

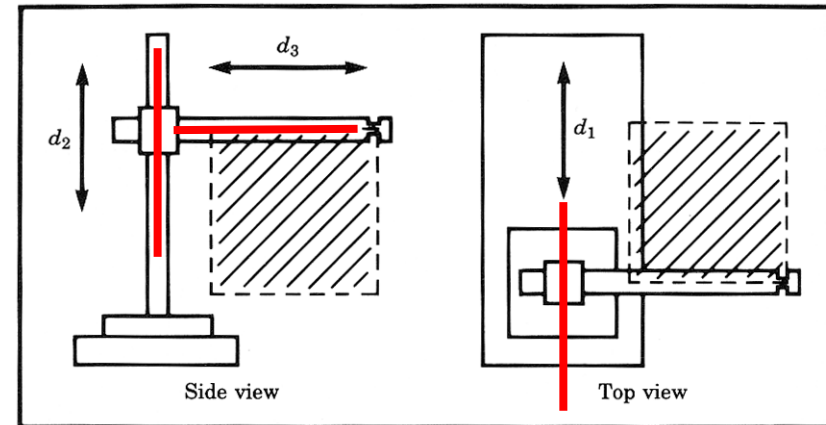
- **Inverse Kinematics** - Trivial

- **Structure** -

- Stiff Structure -> Big Robot
- Decoupled Joints - No singularities

- **Disadvantage**


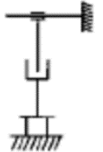

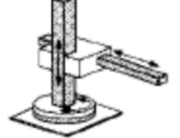
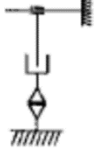

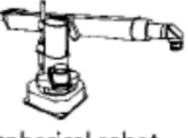


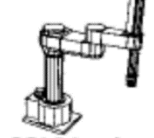
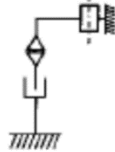




- All feeder and fixtures must lie “inside” the robot





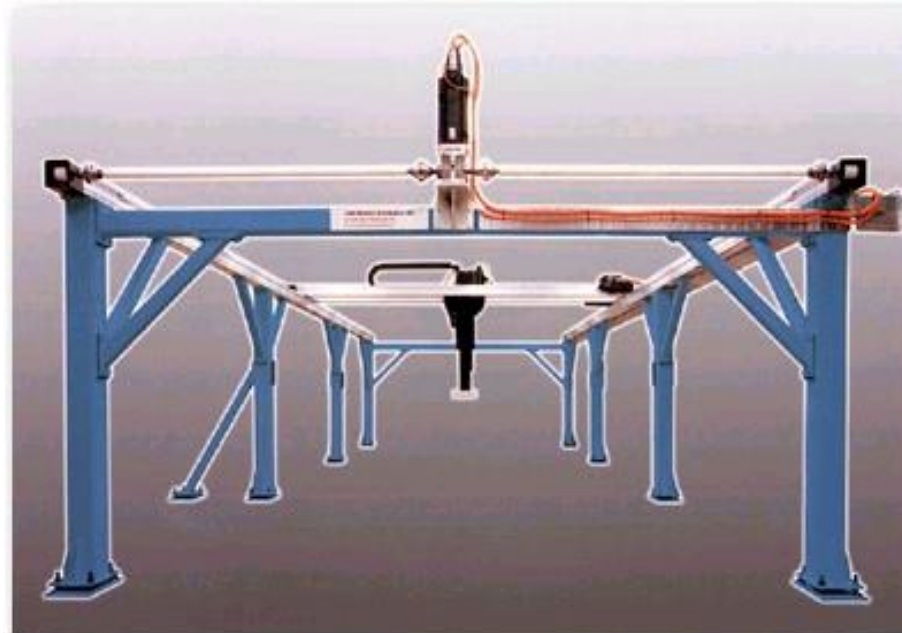
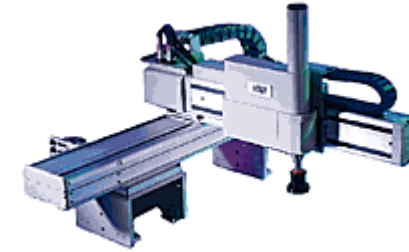
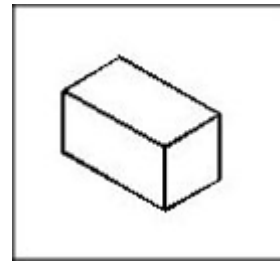
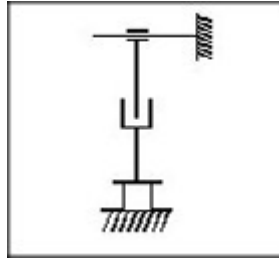
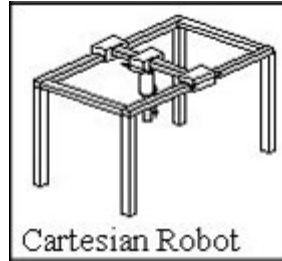
Serial Architecture – Summary



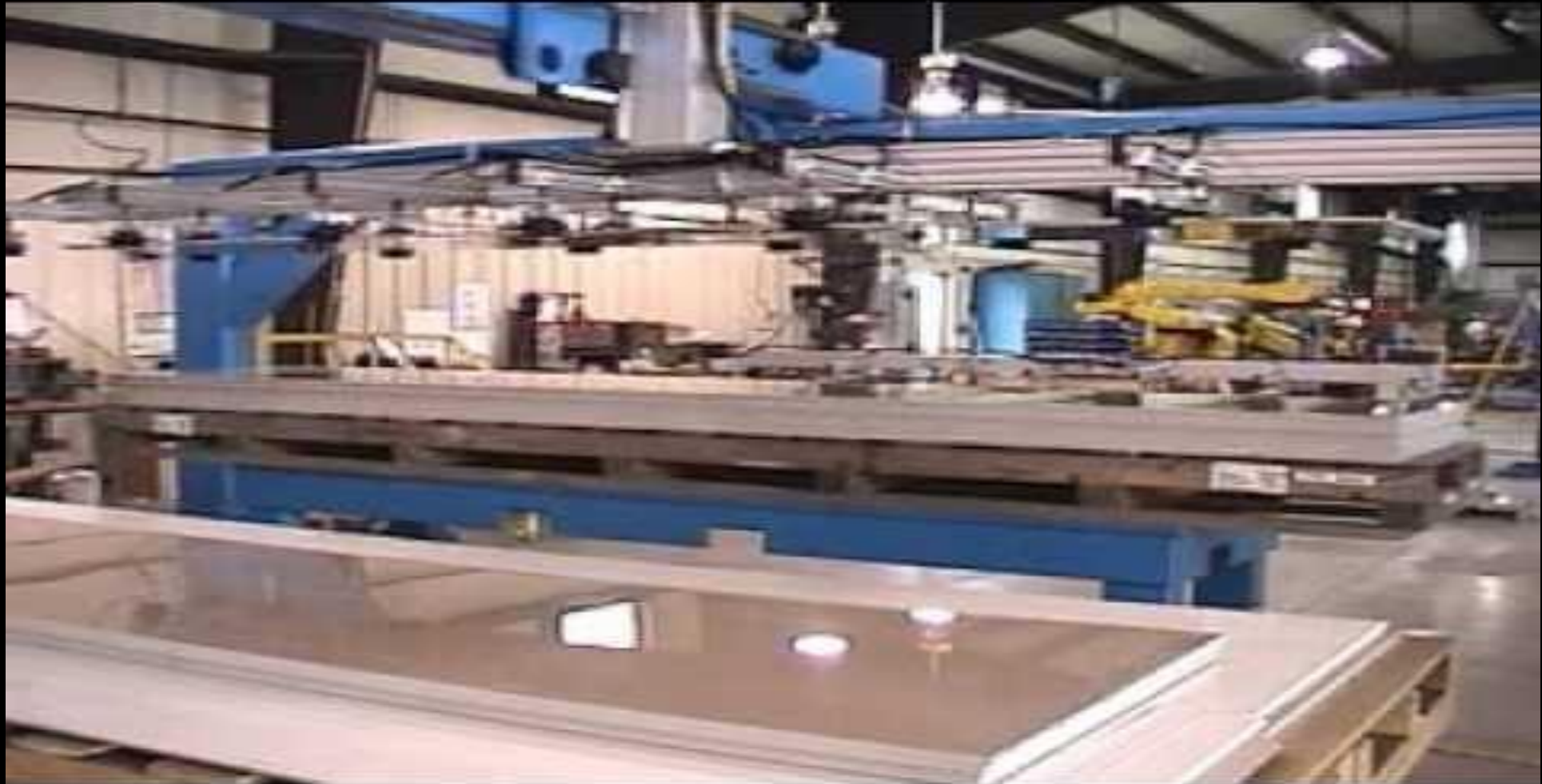
	Robot	Axes		Wrist (DOF)		
	Principle	Kinematic Chain	Workspace			
PPP	 cartesian robot			1	1	2
				2	3	3
RPP	 cylindrical robot			1	1	2
				2	3	
RRP	 spherical robot			1	2	3
				3	3	3
RRP	 SCARA robot			1	2	2
				2		
RRR	 articulated robot			2	3	3
				3	3	3



Kinematic Configuration - Cartesian




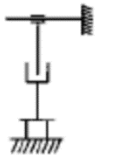
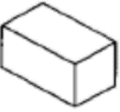
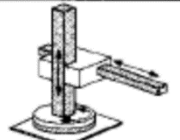
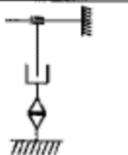

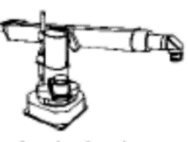


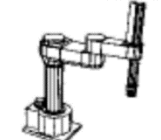
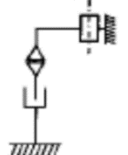




Gantry



Gantry Robot - Solid surface countertop stacking



Serial Architecture – Summary

	Robot	Axes		Wrist (DOF)		
	Principle	Kinematic Chain	Workspace			
PPP	 cartesian robot			1	1	2
				2	3	3
RPP	 cylindrical robot			1	1	2
				2	3	
RRP	 spherical robot			1	2	3
				3	3	3
RRP	 SCARA robot			1	2	2
				2		
RRR	 articulated robot			2	3	3
				3	3	3





Kinematic Configuration – Articulated (3R)

- **Joints**

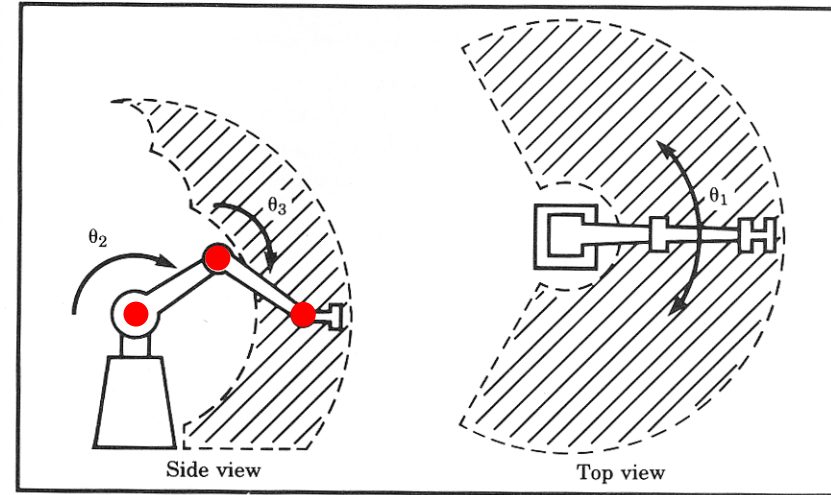
- Joint 1 - Revolute - Shoulder
- Joint 2 - Revolute - Elbow
- Joint 3 - Revolute - Wrist

- **Workspace**

- Minimal intrusion
- Reaching into confine spaces
- Cost effective for small workspace

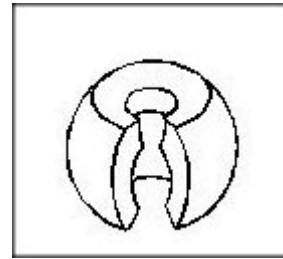
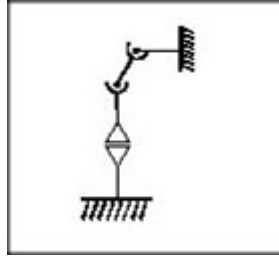
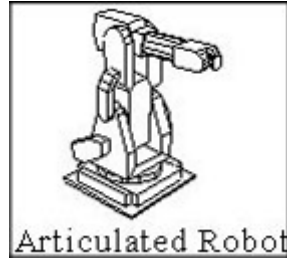
- **Examples**

- PUMA
- MOTOMAN





Kinematic Configuration - Articulated




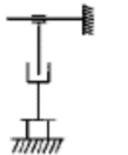
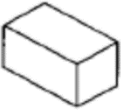
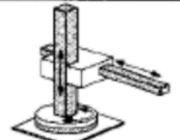
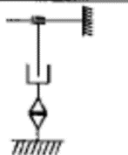

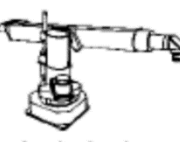


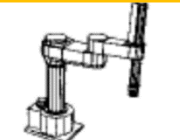
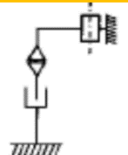




Video Clip



Fanuc – Full Human Body



Serial Architecture – Summary

	Robot	Axes		Wrist (DOF)		
	Principle	Kinematic Chain	Workspace			
PPP	 cartesian robot			1	1	2
				2	3	3
RPP	 cylindrical robot			1	1	2
				2	3	
RRP	 spherical robot			1	2	3
				3	3	3
RRP	 SCARA robot			1	2	2
				2		
RRR	 articulated robot			2	3	3
				3	3	3

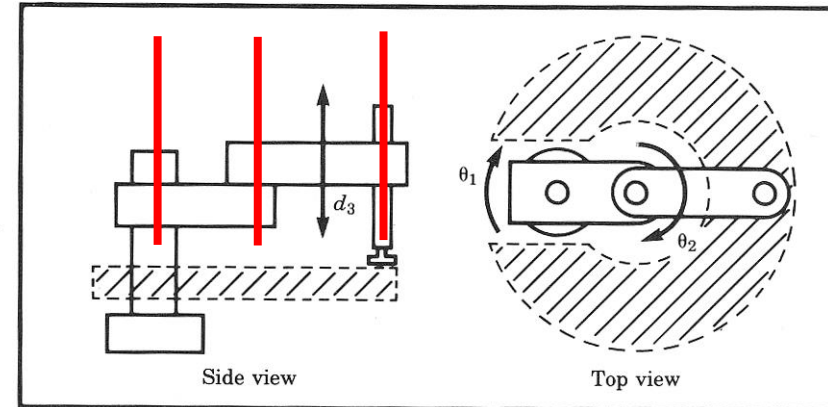




Kinematic Configuration – SCARA (3RPR)

- **Joints**

- Joint 1 - Revolute
- Joint 2 - Revolute
- Joint 3 - Revolute
- Joint 4 - Prismatic
- Joint 1,2,3 - In plane



- **Structure**

- Joint 1,2,3, do not support weight (manipulator or weight)
- Link 0 (base) can house the actuators of joint 1 and 2

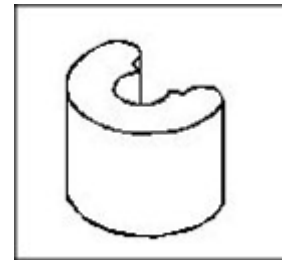
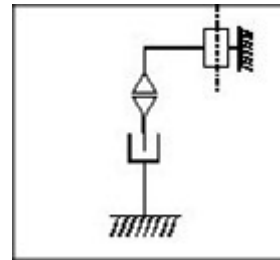
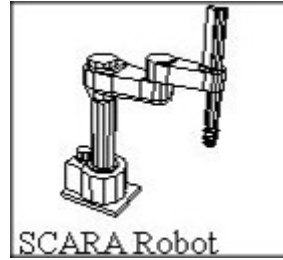
- **Speed**

- High speed (10 m/s), 10 times faster than the most articulated industrial robots

- **Example** - SCARA (Selective Compliant Assembly Robot Arm)



Kinematic Configuration - SCARA




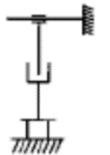
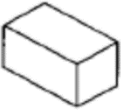
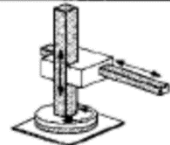
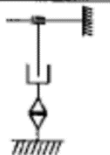

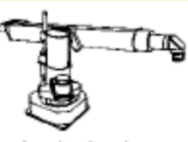


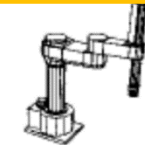
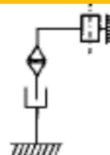






Kawasaki Robot-Painting Robots



Serial Architecture – Summary



	Robot	Axes		Wrist (DOF)		
	Principle	Kinematic Chain	Workspace			
PPP	 cartesian robot			1	1	2
				2	3	3
RPP	 cylindrical robot			1	1	2
				2	3	
RRP	 spherical robot			1	2	3
				3	3	3
RRP	 SCARA robot			1	2	2
				2		
RRR	 articulated robot			2	3	3
				3	3	3



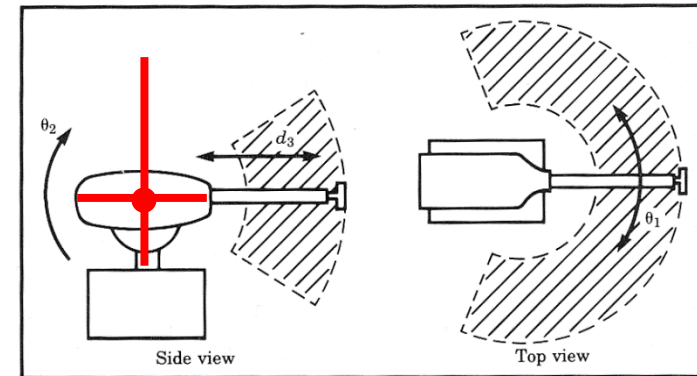
Kinematic Configuration – Spherical (RRP)

- **Joints**

- Joint 1 - Revolute (Intersect with 2)
- Joint 2 - Revolute (Intersect with 1)
- Joint 3 - Prismatic

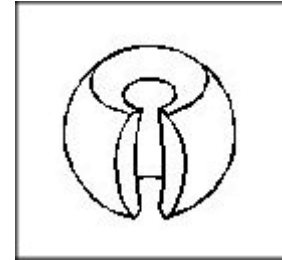
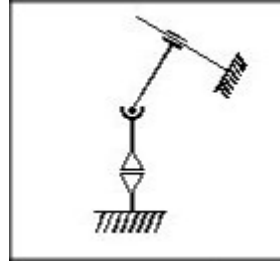
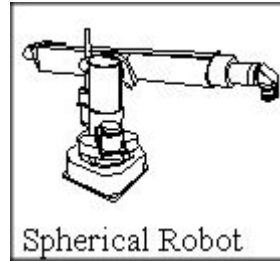
- **Structure**

- The elbow joint is replaced with prismatic joint
- Telescope





Kinematic Configuration - Spherical




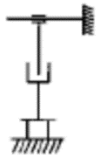
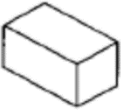
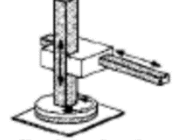
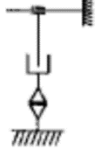

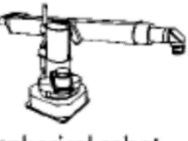


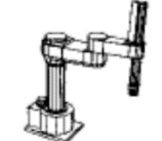
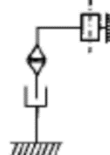


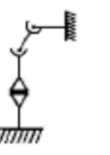



Stanford Arm



Serial Architecture – Summary



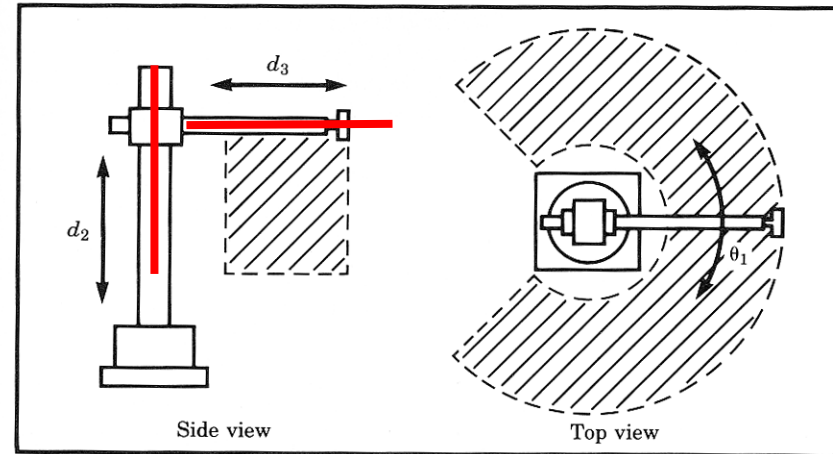
	Robot	Axes		Wrist (DOF)		
	Principle	Kinematic Chain	Workspace			
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RPP	 cylindrical robot			1	1	2
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RRP	 spherical robot			1	2	3
				3	3	3
RRP	 SCARA robot			1	2	2
				2		
RRR	 articulated robot			2	3	3
				3	3	3



Kinematic Configuration – Cylindrical (RPP)

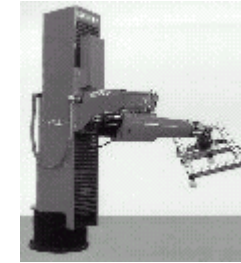
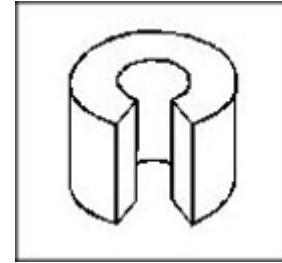
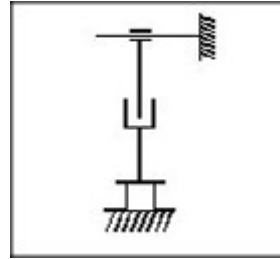
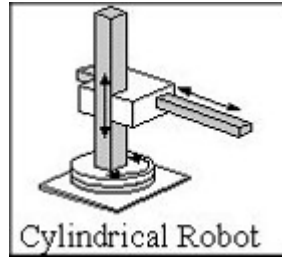
- **Joints**

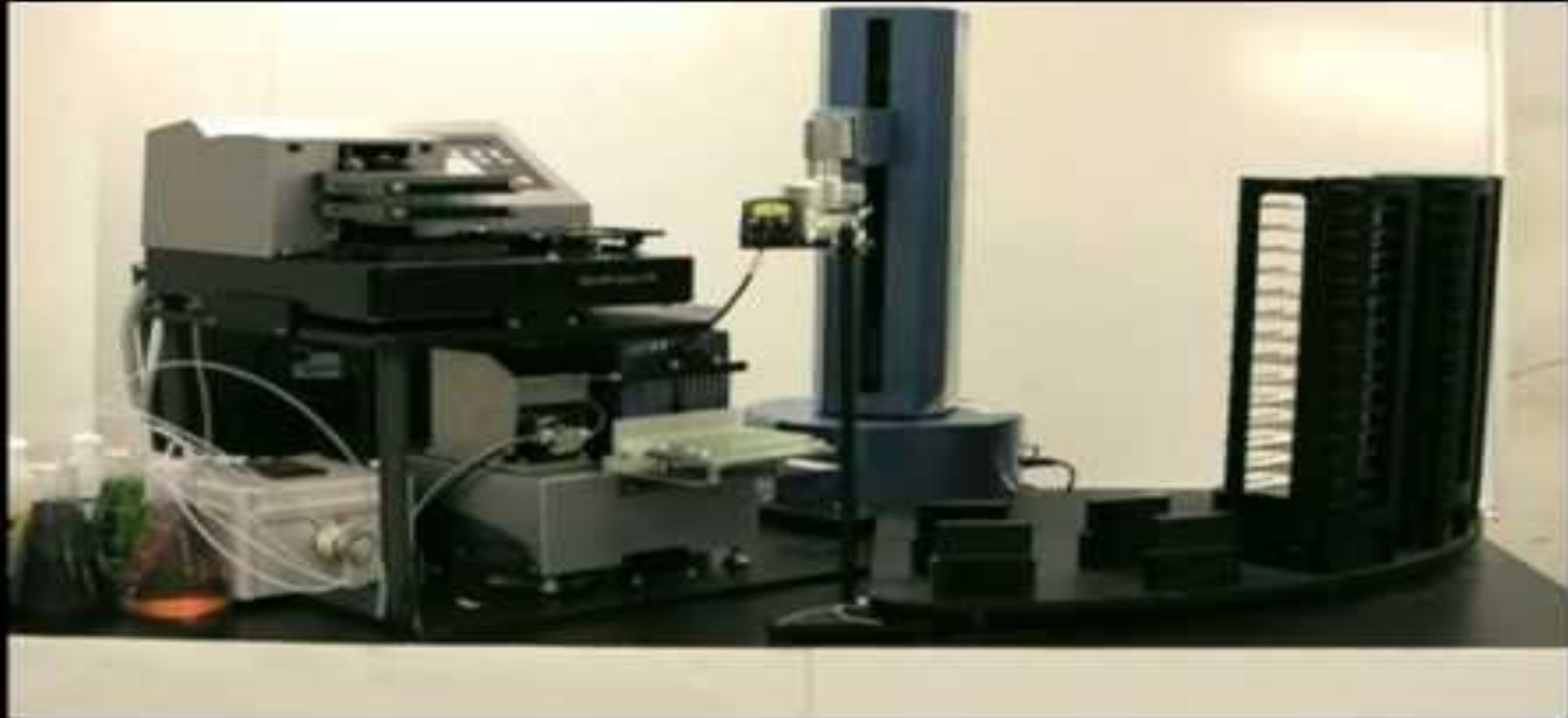
- Joint 1 - Revolute
- Joint 2 - Prismatic
- Joint 3 - Prismatic



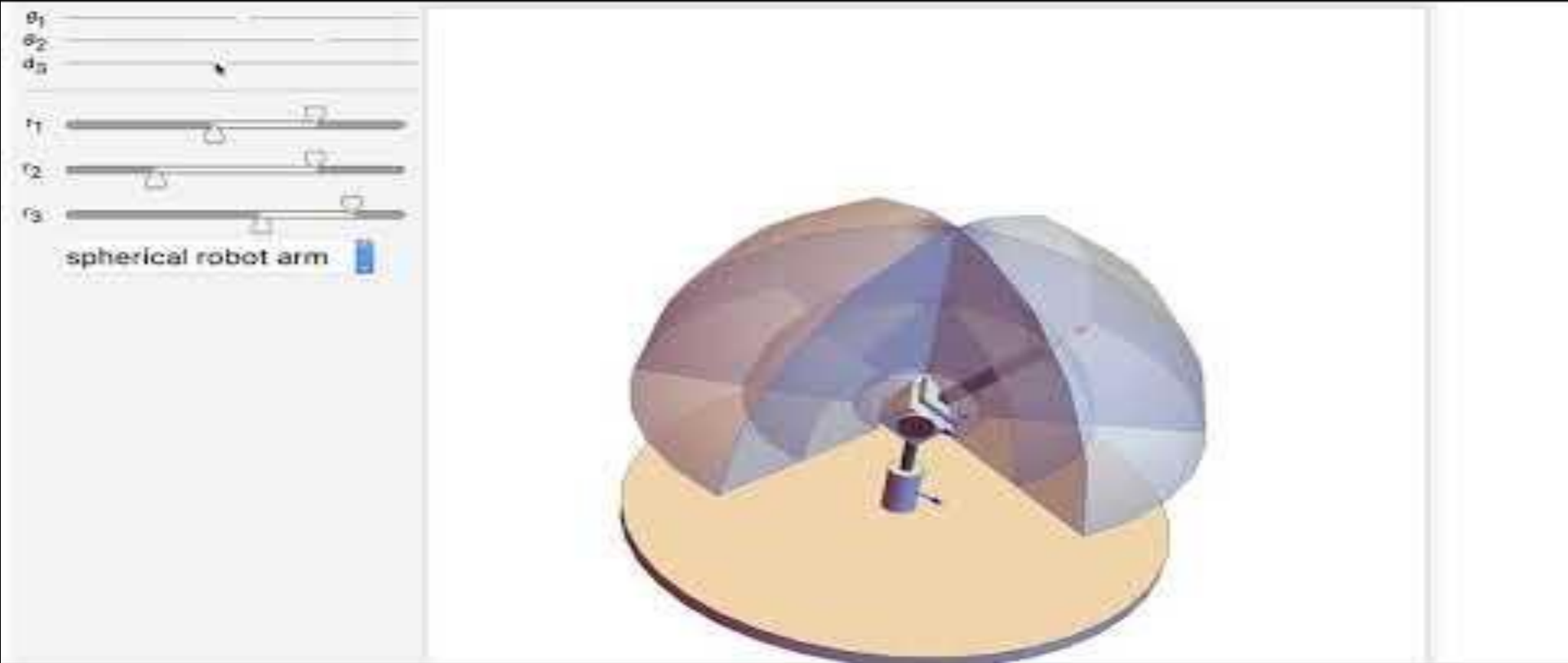


Kinematic Configuration - Cylindrical





Robotic Arm Geometry

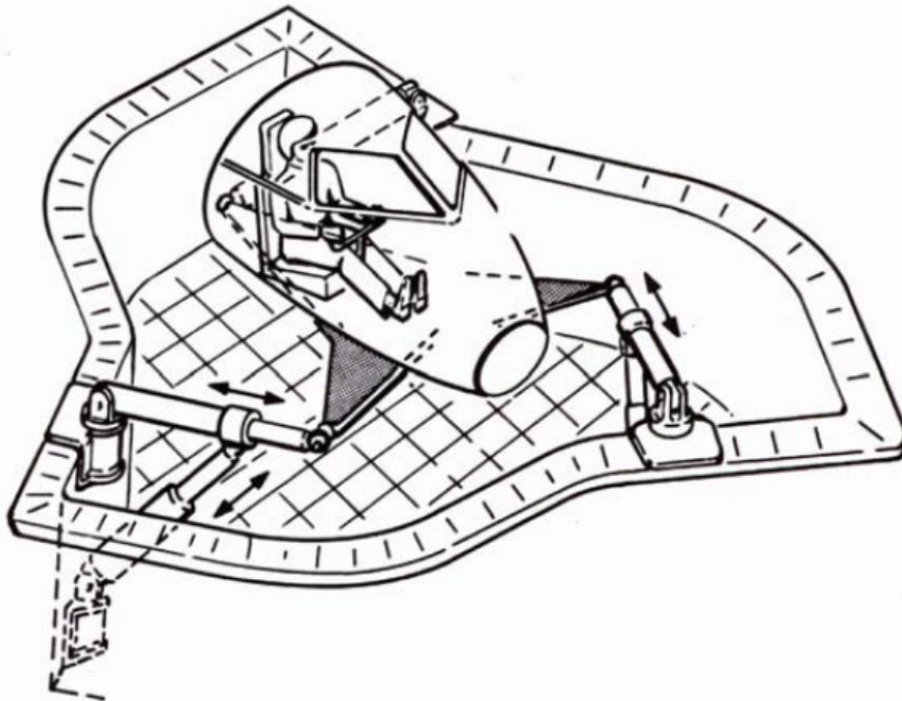




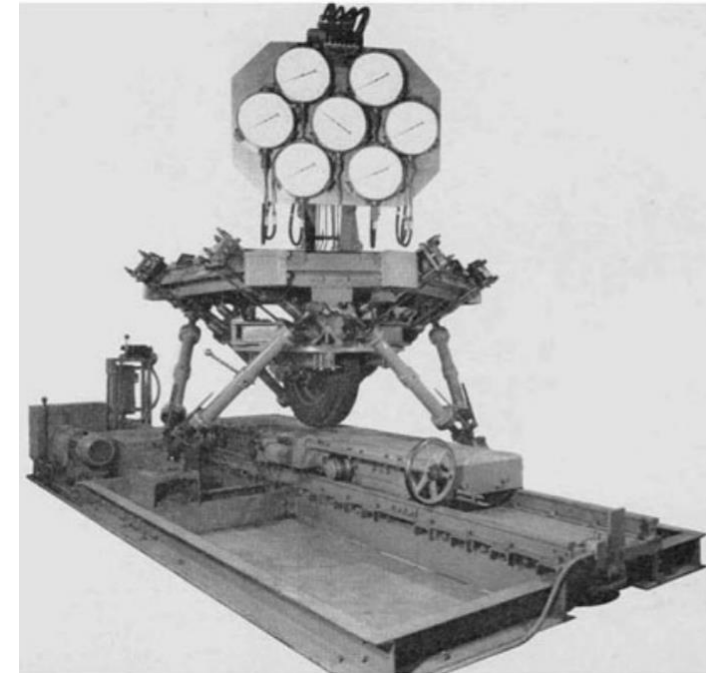
Parallel Architecture



Parallel Architecture – Historical Perspective



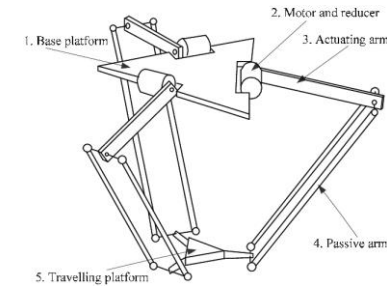
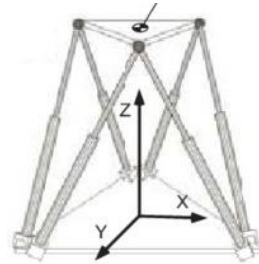
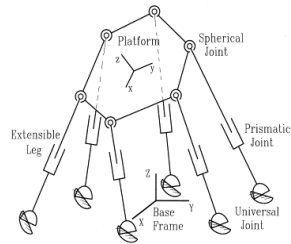
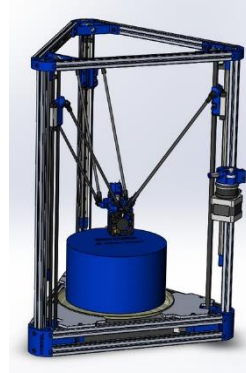
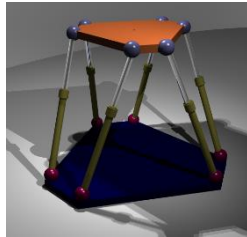
Flight Simulator Concept
Stewart 1965



Tyre under the action of combined loads
Gough 1957;
Gough and Whitehall 1962



Parallel Architecture – Common Architectures



6 US
(Gough–Stewart platform)
6 DOF

3 I4S (parallelogram)
Delta
3 DOF

3 R4S (parallelogram)
Delta
3 DOF



Parallel Robot – Gough-Stewart Platform – Thomas FX Motion Base

<https://youtu.be/xiECumcaEx0>

Parallel Robot – Hexapod (Gough-Stewart platform) 6-axis parallel robot



Parallel Robot – Delta Robot - Adept Quattro Robot handling steel balls on conveyor



Close Chain Manipulators - DOF

- DOF of close chain manipulator – Grubler's formula

$$F = 6(l - n - 1) + \sum_{i=1}^n f_i$$

- F - The total number of DOF in the mechanism
- l - The number of links (including the base and the platform)
- n - Total number of joints
- f_i - The number of DOF associated with the i 'th joint

- Example – Stewart Platform

$$F = 6(14 - 18 - 1) + \sum_{i=1}^6 6 = 6$$





Close Chain Manipulators - Gough-Stewart Platform





Parallel Robot – Gough-Stewart Platform - A320 Full Flight Simulator – Part I



Parallel Robot – Gough-Stewart Platform - A320 Full Flight Simulator – Part II



Wrist Architecture



Kinematic Configuration - Wrist

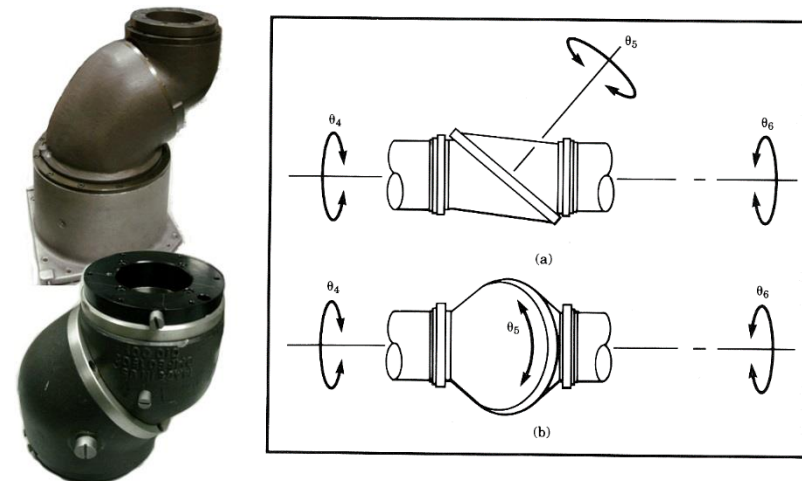
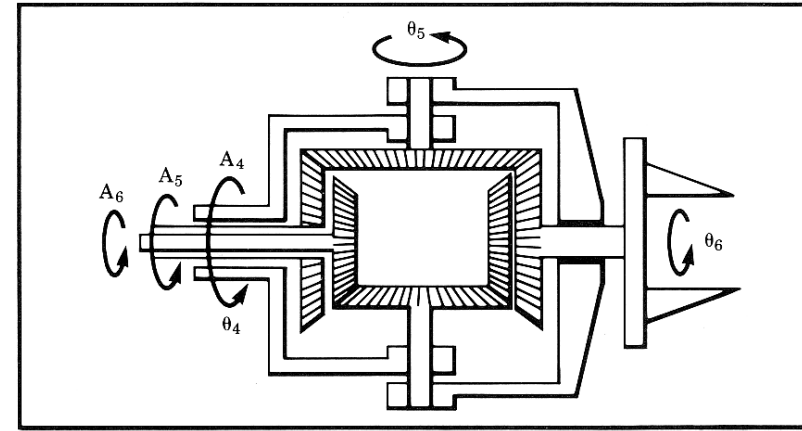
- **Joints**
 - Three (or two) joints with orthogonal axes
- **Workspace**
 - Theoretically - Any orientation could be achieved (Assuming no joint limits)
 - Practically - Severe joint angle limitations
- **Kinematics**
 - Closed form kinematic equations



Kinematic Configuration - Wrist

- Three intersecting orthogonal Axes
Bevel Gears Wrist
- Limited Rotations

- Three Roll Wrist (Cincinnati Milacron)
- Three intersecting non-orthogonal Axes
- Continues joint rotations (no limits)
- Sets of orientations which are impossible to reach





Kinematic Configuration - Wrist

- 5 DOF Welding robot (2 DOF wrist) - Symmetric tool
- The tool axis \hat{z}_T is mounted orthogonal to axis 5 in order to reach all possible orientations

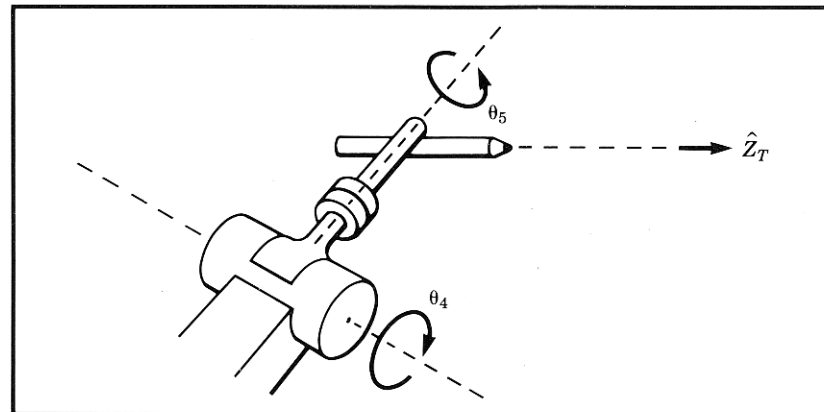


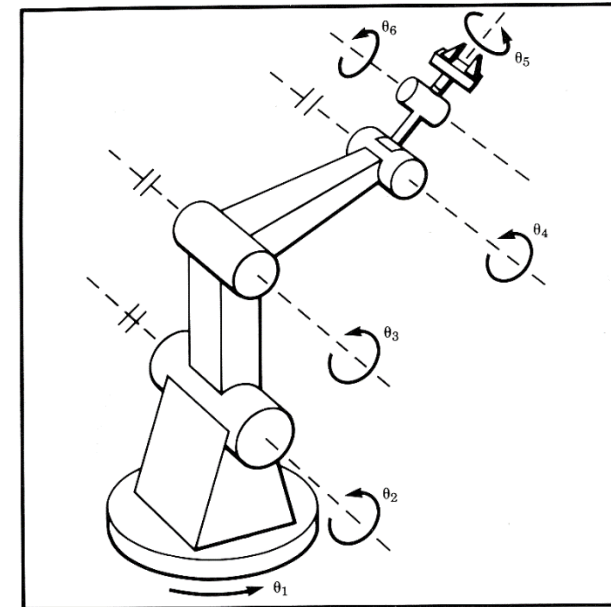


ABB Robotics - Arc Welding



Kinematic Configuration - Wrist

- **Non intersecting axes wrist**
 - A closed form inverse kinematic solution may not exist
- **Special Cases (Existing Solution)**
 - Articulated configuration - Joint axes 2,3,4 are parallel
 - Cartesian configuration - Joint axes 4,5,6 do not intersect





Kuka KR 500 wrist mechanics - Axis 4, 5 & 6



Manipulability



Manipulability – Human Arm Posture - Writing

- Arm posture during writing
 - Elbow joint angle – 90 Deg
- Human arm model (writing)
 - 2 DOF
 - Two links (equal length)
- Manipulability is maximized when the Elbow joint angle is set to 90 Deg
 - Maximizing joint angles (shoulder /elbow) to end effector (hand) velocity transformation





Redundancy



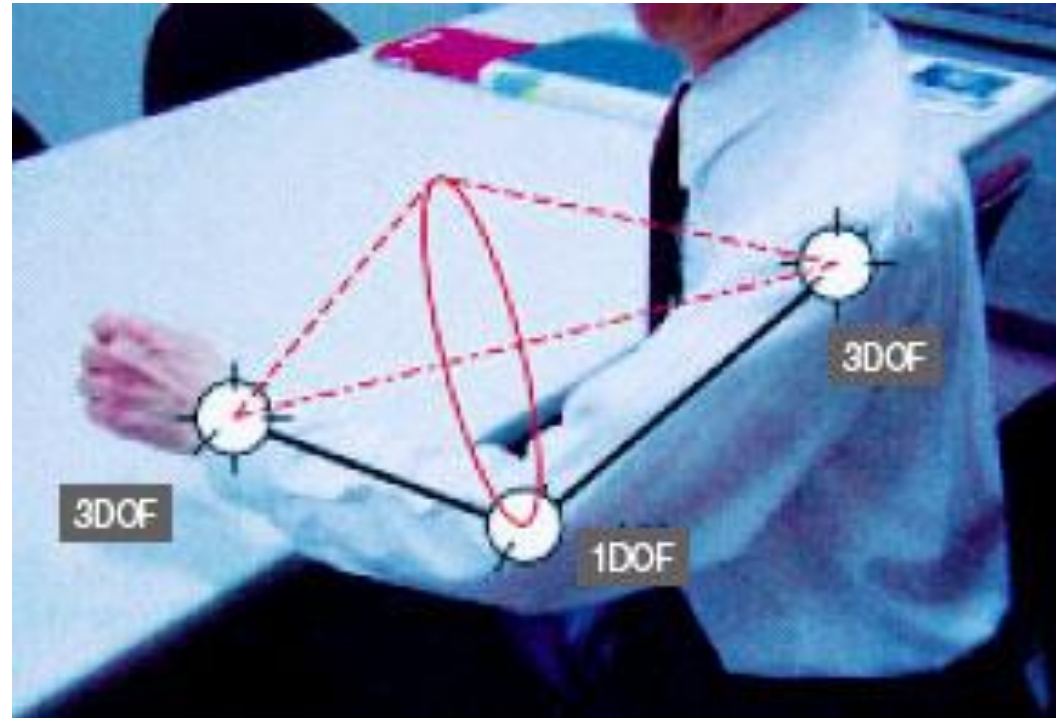
Redundant Manipulators

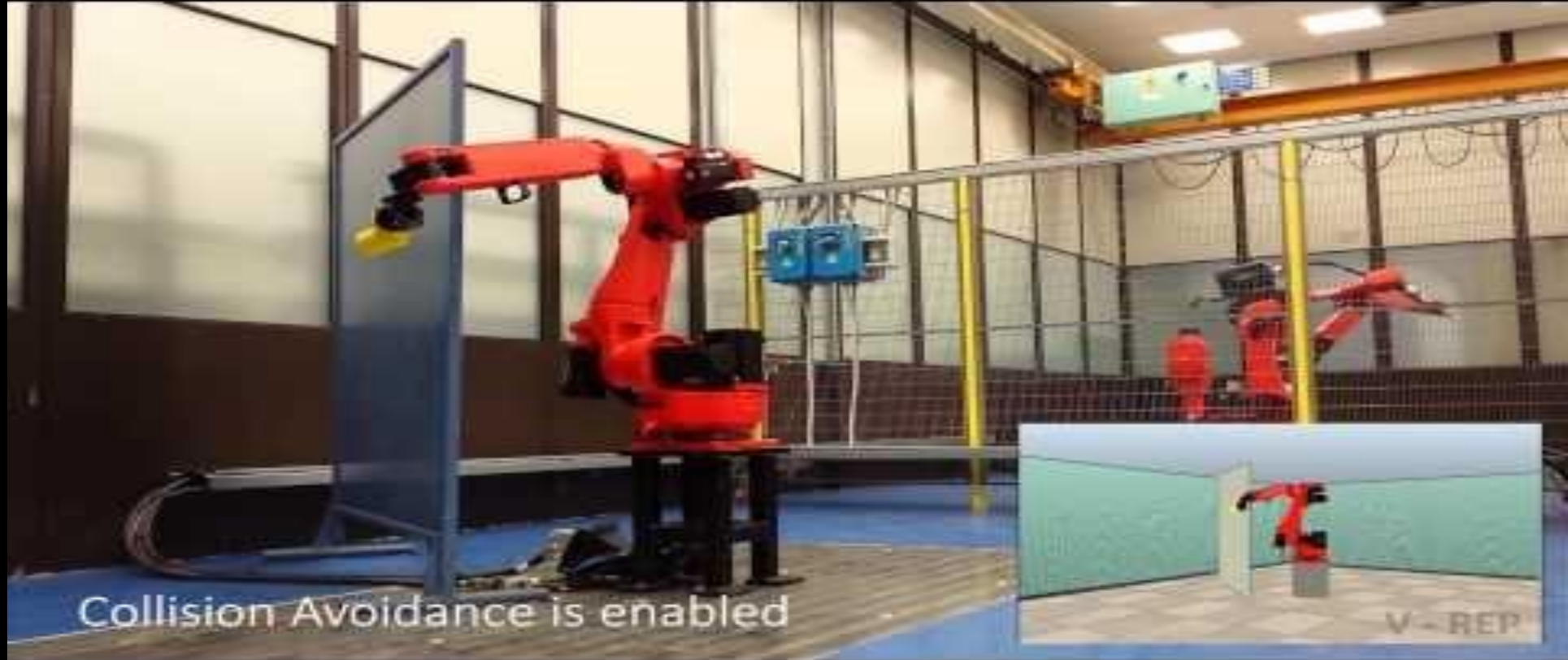
- Task Definition - Position (3 DOF - x, y, z) and orient the end effector (3 DOF $\theta_{pitch}, \theta_{roll}, \theta_{yaw}$) in is a 3D space (6 DOF)
- No. of DOF (6 DOF) = No. of DOF of the task (6 DOF)
 - Limited number of multiple solutions
- No. of DOF (e.g. 7 DOF) > No. of DOF of the task (6 DOF)
 - Number of solution: ∞ (adding more equations)
 - Self Motion - The robot can be moved without moving the end effector from the goal

∞



Redundant Manipulators – Human Arm





Collision Avoidance is enabled

Collision avoidance: tests with a 7-dof redundant robot and a static obstacle



KUKA - Kinematic Redundancy

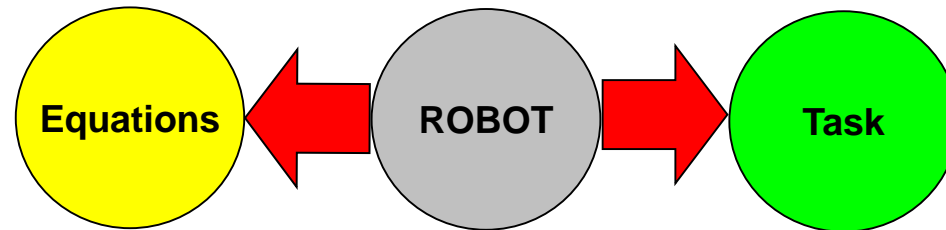


Design



Manipulator Mechanical Design

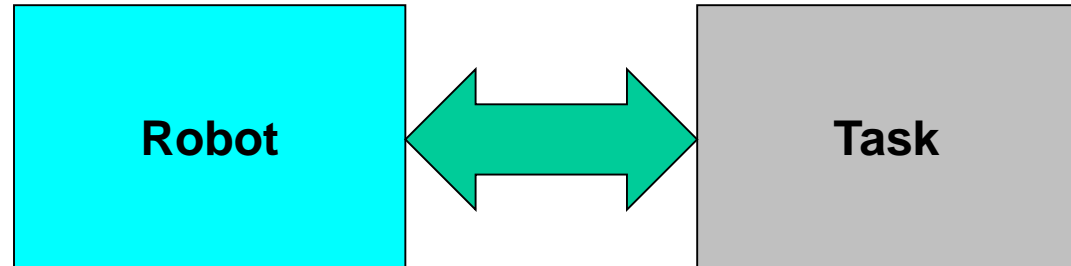
- Particular structure of a manipulator influences the kinematic and dynamic analysis
- The tasks that a manipulator can perform will also vary greatly with a particular design (load capacity, workspace, speed, repeatability)



- The elements of a robotic system fall roughly into four categories
 - The manipulator mechanism, actuation, and proprioceptive sensors
 - The end-effector or end of the arm tooling
 - External sensors (e.g. vision system) or effectors (e.g. part feeders)
 - The Controller



Manipulator Mechanical Design - Task Requirements

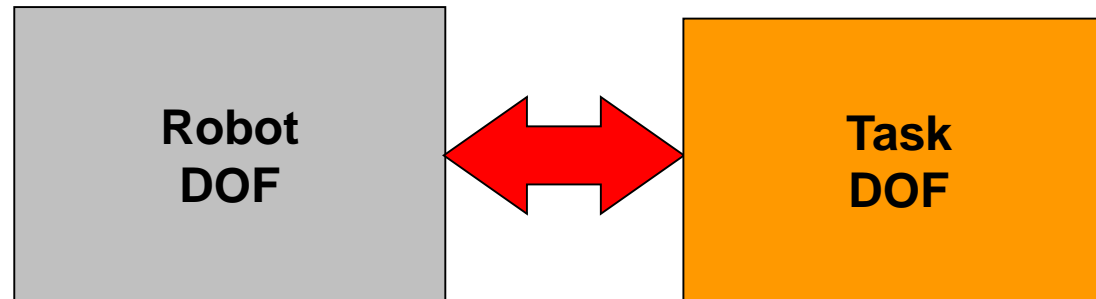


- **Task - Design Criteria**
 - Number of degrees of freedom
 - Workspace
 - Load capacity
 - Speed
 - Repeatability accuracy



Task Requirements - Number of DOF

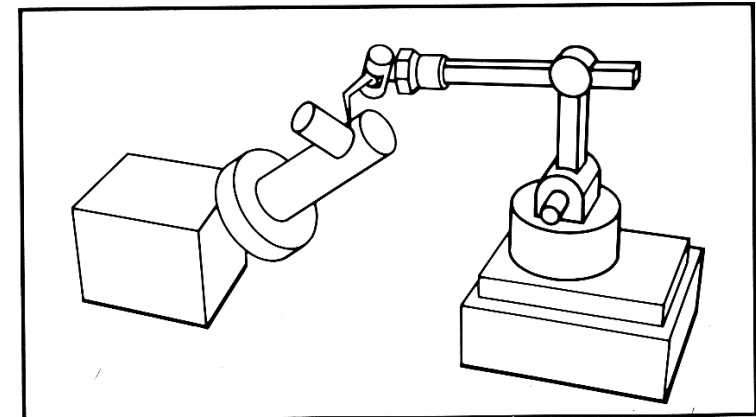
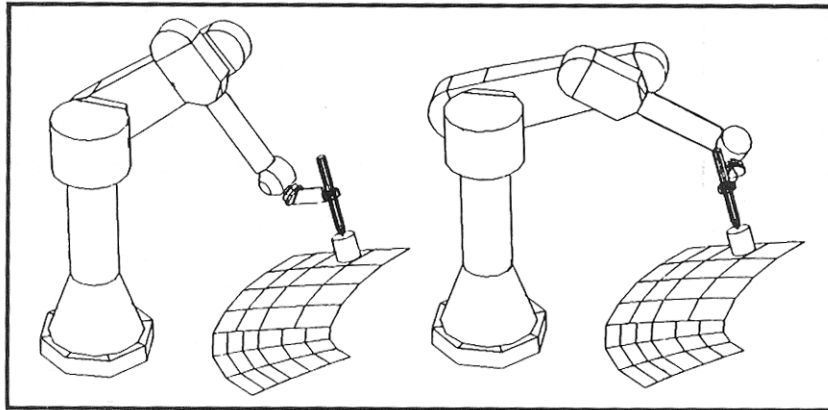
- The number of DOF in a manipulator should match the number of DOF required by the task.





Task Requirements

- **Not all the tasks required 6 DOF for example:**
 - End effector with an axis of symmetry - Orientation around the axis of symmetry is a free variable,
 - Placing of components on a circuit board - 4 DOF (x, y, z, θ)
- **Dividing the total number of DOF between a robot and an active positioning platform**





**AUTOMATED
CIRCUIT BOARD
ASSEMBLY**

**WITH FANUC
SCARA ROBOT**



Robotic Welding



Painting Robots



Task Requirements

- **Workspace (Work volume, Work envelope)**
 - Placing the target (object) in the work space of the manipulator
 - Singularities
 - Collisions
- **Load Capacity**
 - Size of the structural members
 - power transmission system
 - Actuators
- **Speed**
 - Robotic solution compete on economic solution
 - Process limitations - Painting, Welding
 - Maximum end effector speed versus cycle time
- **Repeatability & Accuracy**
 - Matching robot accuracy to the task (painting - spray spot 8 +/-2 “)
 - Accuracy function of design and manufacturing (Tolerances)



Kinematic Configuration

- **Joints & DOF -**
 - For a serial kinematic linkages, the number of joints equal the required number of DOF
- **Overall Structure**
 - Positioning structure (link twist 0 or +/- 90 Deg, 0 off sets)
 - Orientation structure
- **Wrist**
 - The last $n-3$ joints orient the end effector
 - *The rotation axes intersect at one point.*



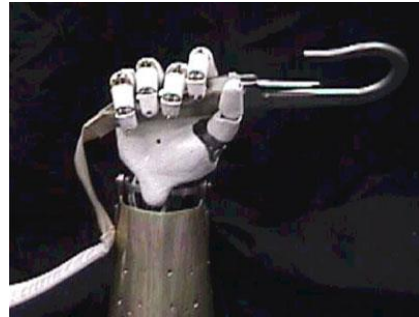
Kinematic Configuration - Wrist

- **Joints**
 - Three (or two) joints with orthogonal axes
- **Workspace**
 - Theoretically - Any orientation could be achieved (Assuming no joint limits)
 - Practically - Severe joint angle limitations
- **Kinematics**
 - Closed form kinematic equations



End Effector (EE)

At the free end of the chain of links which make up the manipulator is the end effector. Depending on the intended application of the robot the end effector may be a gripper welding torch, electromagnet or other tool.



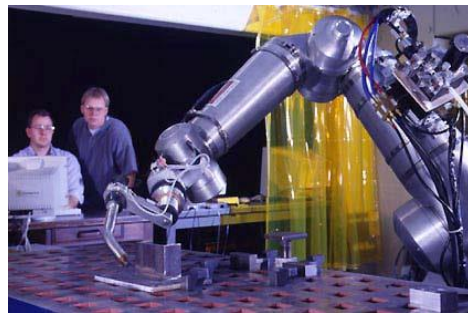
ROBONAUT - Hand (NASA)



Stanford / JPL- Hand (Salsilbury)



Utha / MIT Hand

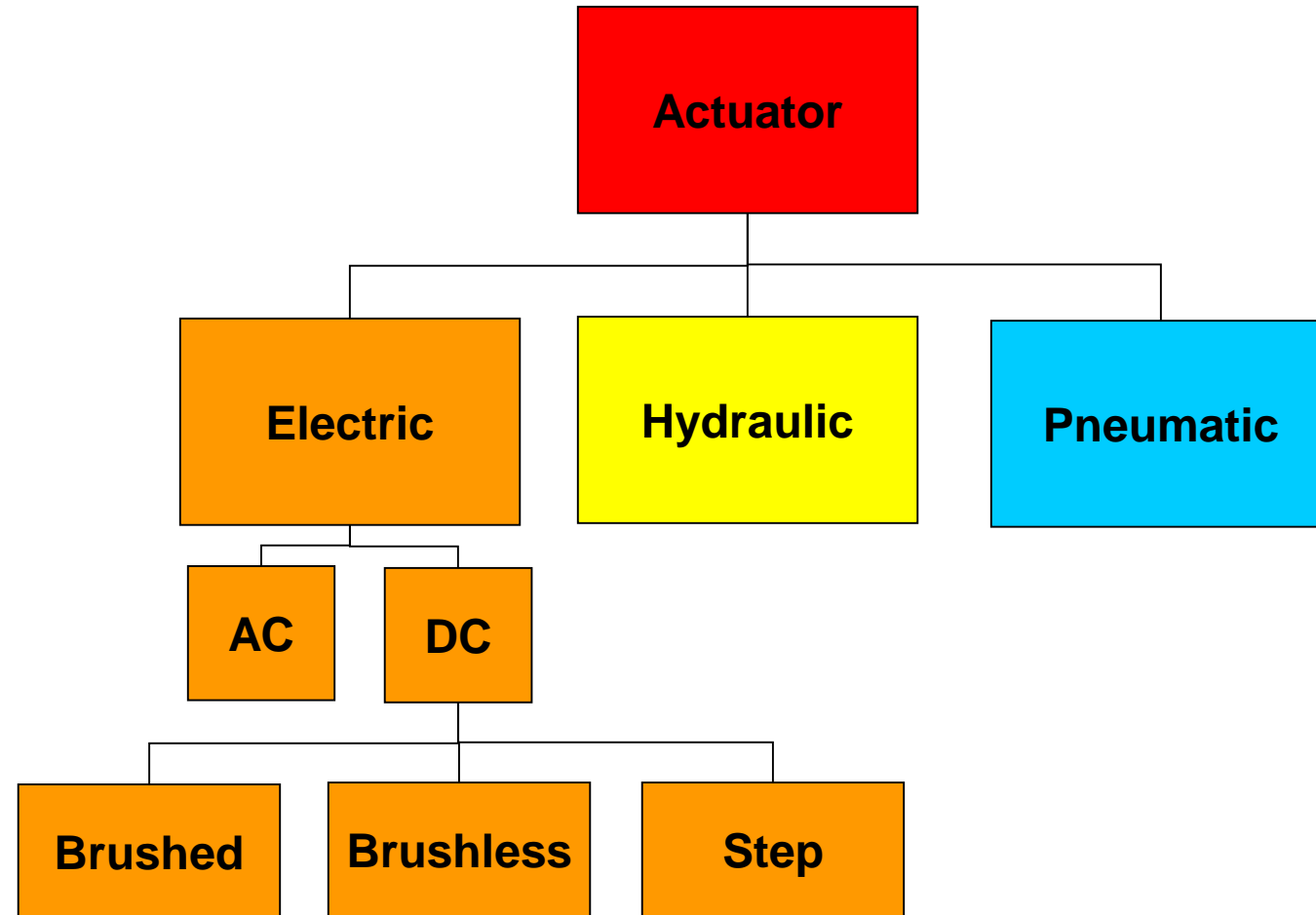


NIST - Advanced Welding Manufacturing System



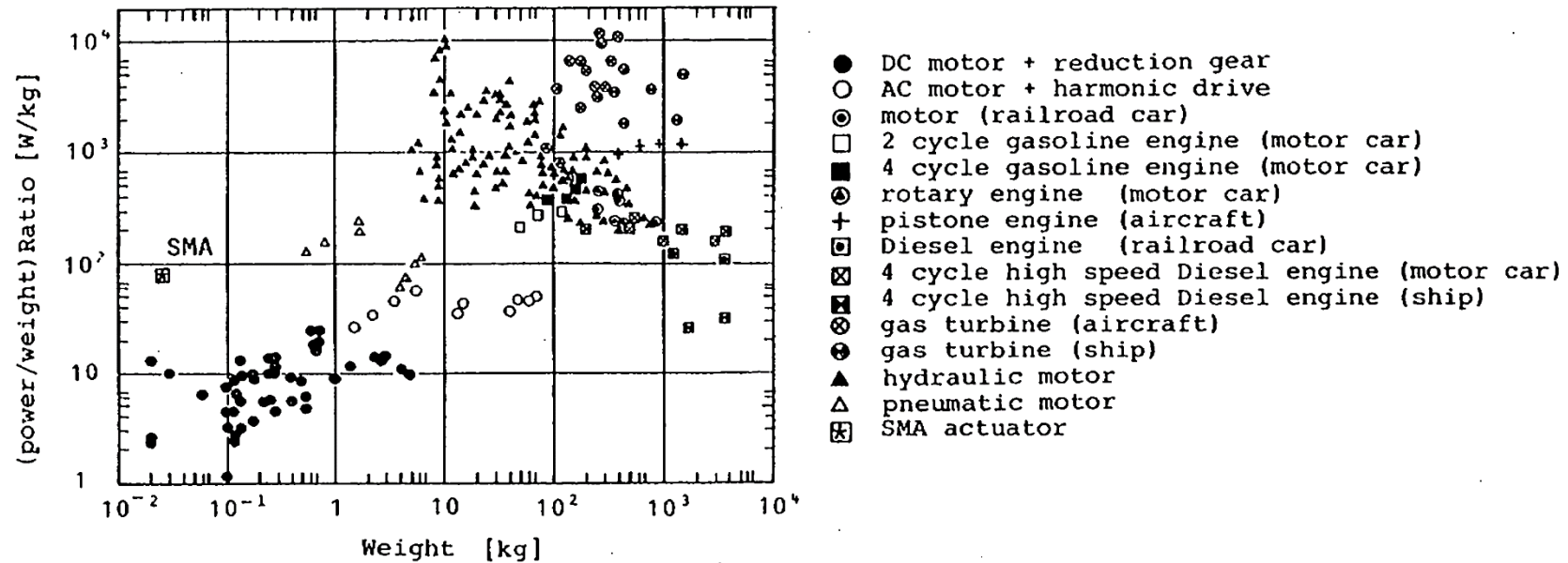


Actuation





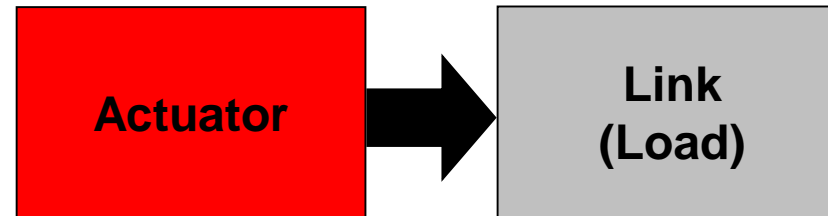
Actuation – Power to Weight Ratio



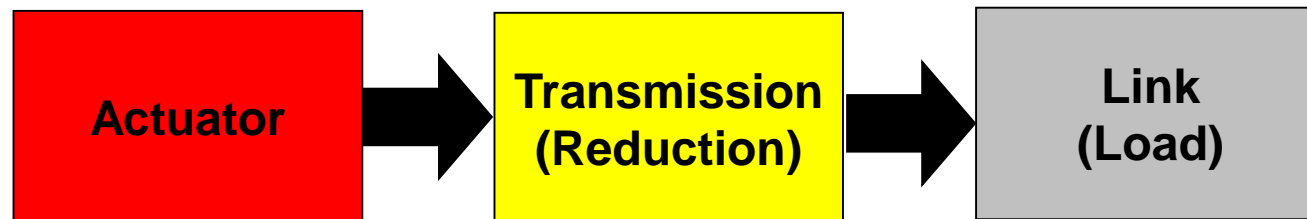


Actuation Schemes

- Direct Drive

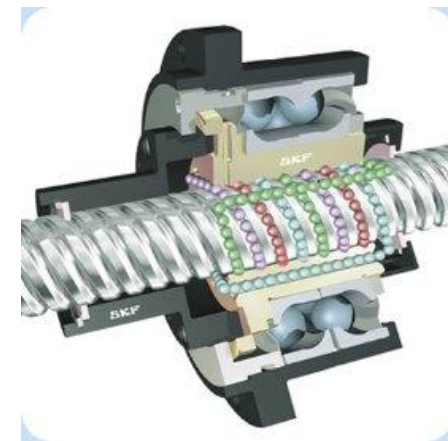
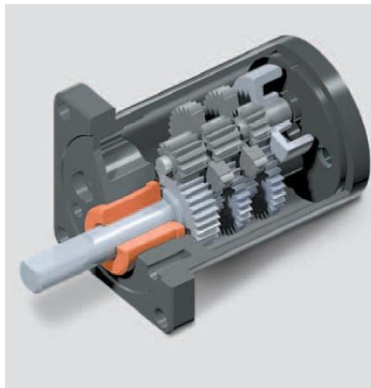
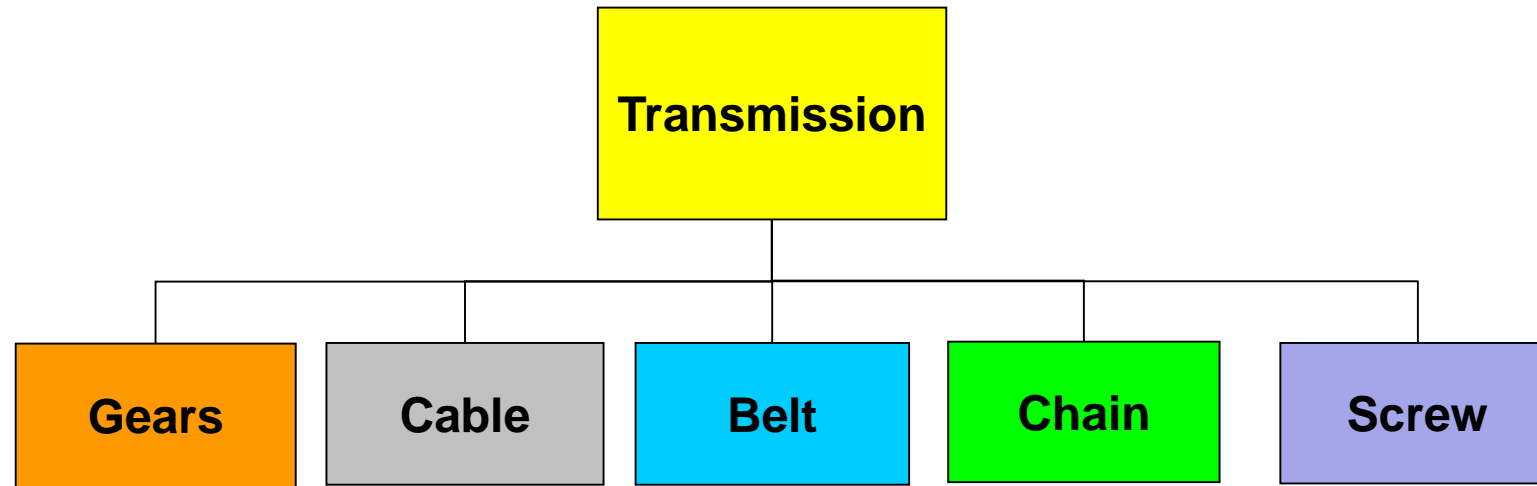


- Non Direct Drive





Reduction & Transmission Systems





Types of Gears



Super Gears



Helical Gears



Rack & Pinion Gears



Bevel Gears



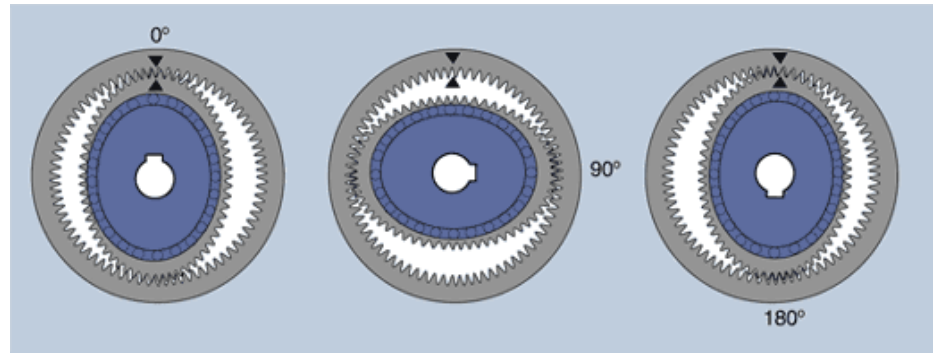
Hypoid Gears



Worm Gears



Gearbox / Gearhead



Harmonic Drive



Reduction & Transmission Systems



$$\mu P_{in} = P_{out}$$

$$\mu T_{in}\omega_{in} = T_{out}\omega_{out}$$

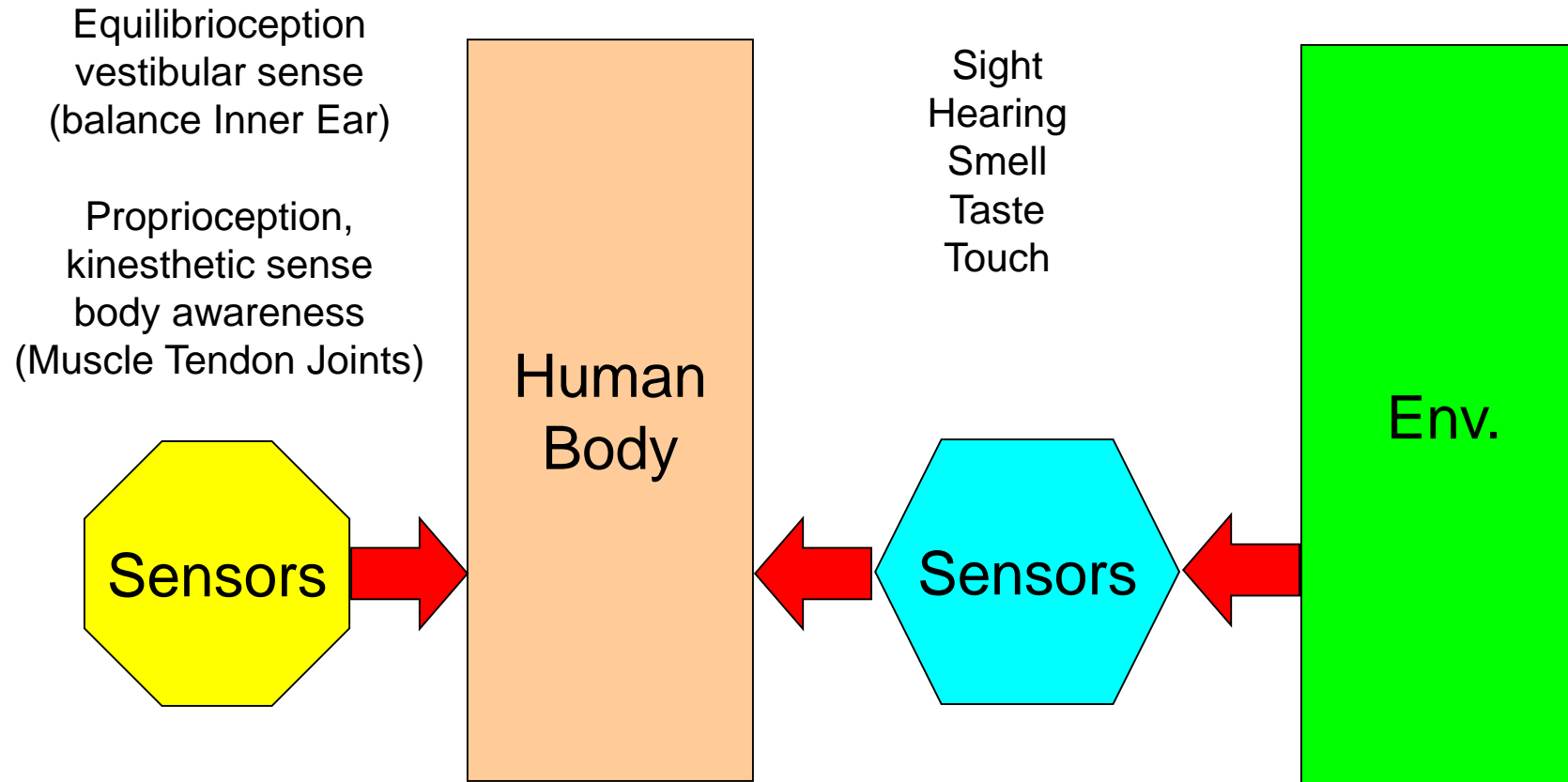
$$\frac{T_{out}}{\mu T_{in}} = \frac{\omega_{in}}{\omega_{out}} = n \quad (n > 1)$$

$$\mu \approx 0.5 - 0.9$$

Limiting Factors ω_{in}, T_{out}

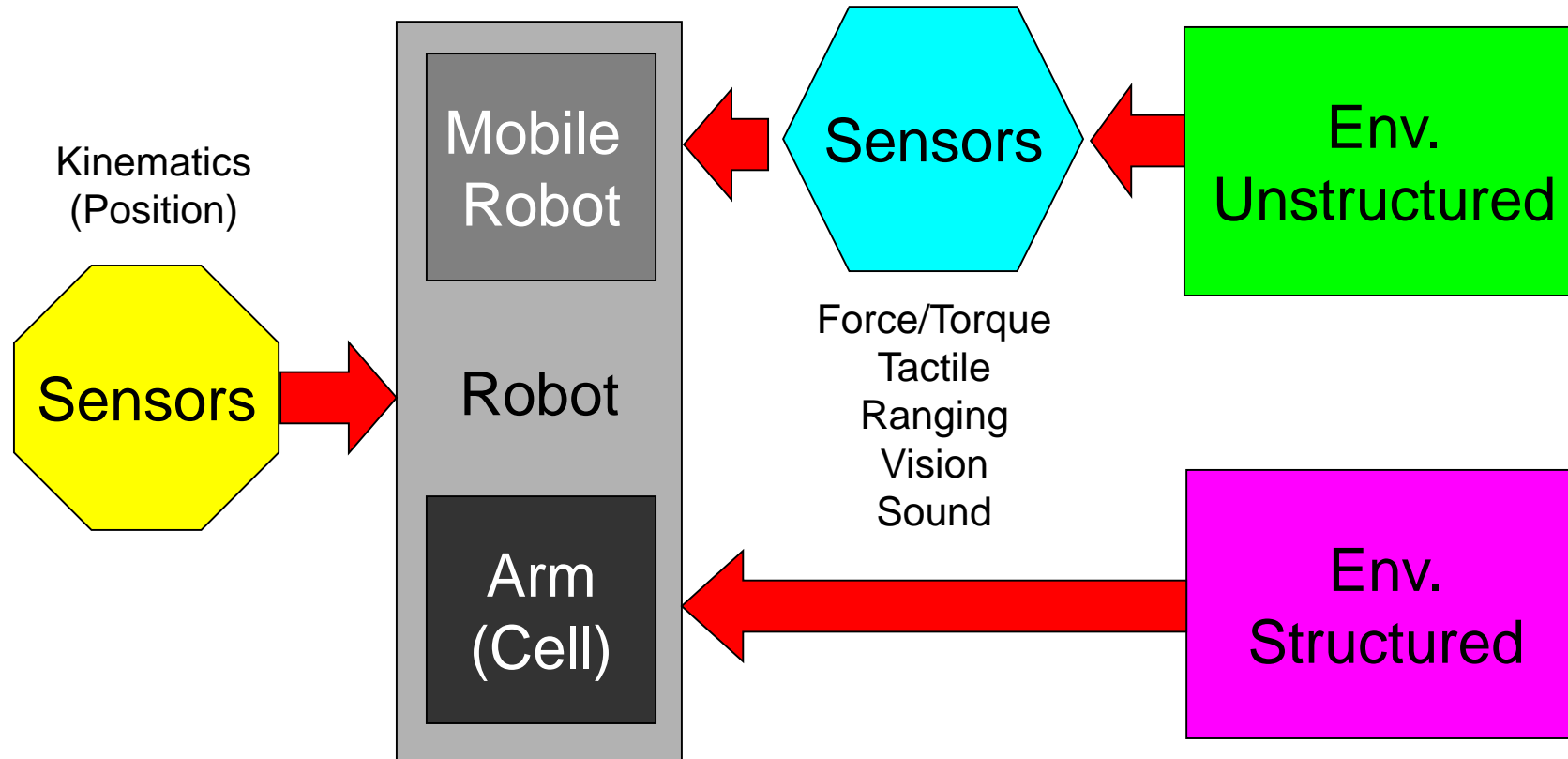


Sensors – Human Body





Sensors – Robot





Manipulator Design

- Requirements
 - Task
 - Load
 - Time (speed / cycle-time)
 - Environment
 - Cost
- Design
 - No. of DOF
 - Workspace
 - Kinematics configuration
 - Dynamics properties
 - Actuation
 - Sensors
 - Accuracy
 - Reputability
- Analysis
 - Kinematics
 - Link length optimization
 - Singularities
 - Dynamics
 - Actuation optimization
 - Trajectory Analysis
 - Modal Analysis
 - Cost Analysis
 - Control
 - Low level (servo)
 - High level (sensor fusion)



Applications

Medical Robotics



Robotic Systems – Medical – Wearable Robot



Exos



Exo-UL7
Bionics Lab - UCLA



MGA
Maryland-Georgetown Army



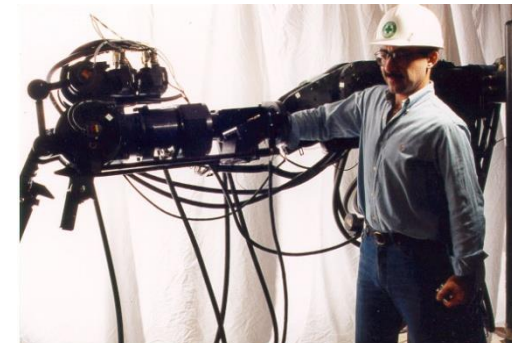
Panasonic



Percro
University of Pisa - Italy



ARMin
Catholic University of America



Human Power Extender
UC Berkeley



Robotic Systems – Medical – Wearable Robot



[HAL](#)



MIT



[BLEEX](#)
[Berkeley Robotics Lab - UCB](#)

[Video Hyperlink](#)

[Video Hyperlink](#)

[Video Hyperlink](#)



Hardyman
GE 1965

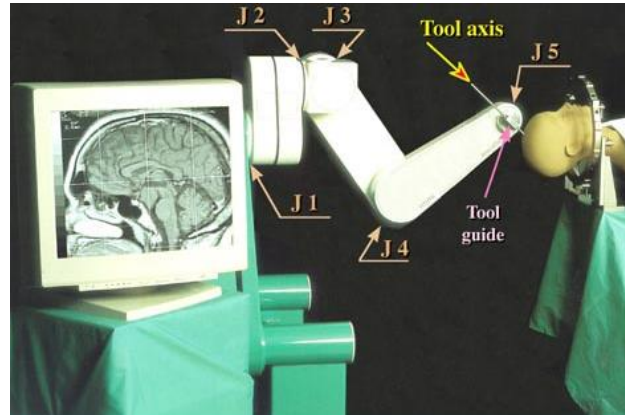


[Sarcos](#)

[Video Hyperlink](#)

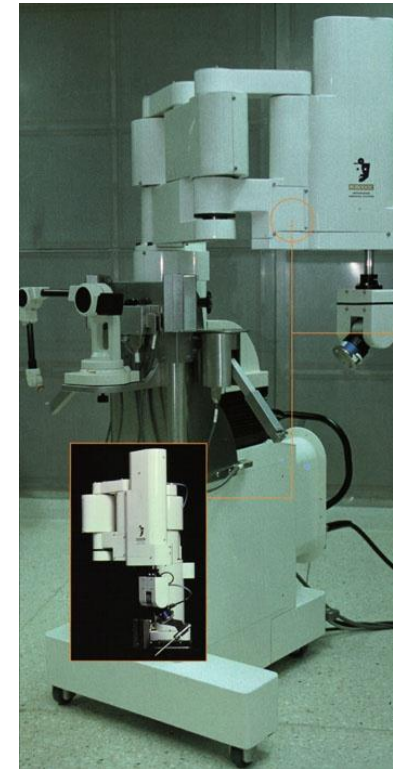
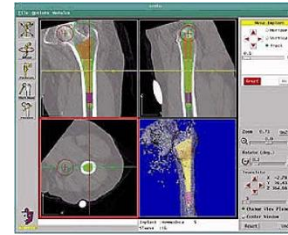


Robotic Systems – Medical – Surgical Robot



Neuromate

Integrated Surgical System (ISS)

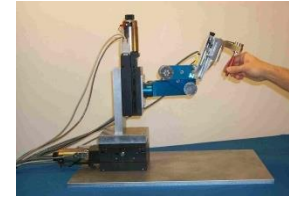


RoboDoc

Integrated Surgical System (ISS)



Robotic Systems – Medical – Surgical Robot



M7

Zeus

DaVinci

Steady Hand

Raven

SRI

Computer Motion

Intuitive Surgical

UC Berkley

Hopkins

University of Washington



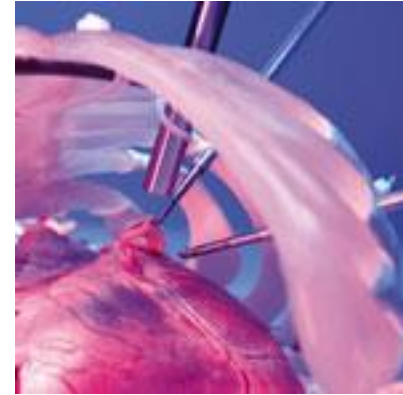
Robotic Systems – Medical – Surgical Robot

AESOP
Computer Motion, Inc.
Goleta, CA

The AESOP Endoscope Positioner is a seven degree-of-freedom robotic arm, which mimics the form and function of a human arm to position an endoscope during minimally invasive surgery.

Using predefined voice commands, the surgeon is able to directly control a stable, responsive surgical image during long, complex procedures. The AESOP system provides a level of stability that is impossible to achieve with a human endoscope holder and frees up the medical professional for other patient- and surgeon-oriented duties.

www.computermotion.com





Robotic Systems – Medical – Surgical Robot

ZEUS
Computer Motion, Inc.
Goleta, CA

The ZEUS Robotic Surgical System is comprised of an ergonomic surgeon console and three table-mounted robotic arms, which act as the surgeon's hands and eyes during minimally invasive surgery. While sitting at the console, the surgeon controls the right and left robotic arms that translate to real-time manipulation of the surgical instruments within the patient's body. The third arm incorporates the AESOP technology, providing the surgeon with a controlled and steady view of the internal operative field.

www.computermotion.com





Robotic Systems – Medical – Surgical Robot

**da Vinci
Intuitive Surgical, Inc.
Mountain View, CA**

The da Vinci™ Surgical System consists of a surgeon's console, a patient-side cart, a high performance vision system and our proprietary instruments. Using the da Vinci Surgical System, the surgeon operates while seated comfortably at a console viewing a 3-D image of the surgical field. The surgeon's fingers grasp the instrument controls below the display with wrists naturally positioned relative to his or her eyes. Our technology seamlessly translates the surgeon's movements into precise, real-time movements of our surgical instruments inside the patient.

www.intuitivesurgical.com





Robotic Systems – Medical – Surgical Robot

Integrated Surgical Systems, Inc.
Davis, CA

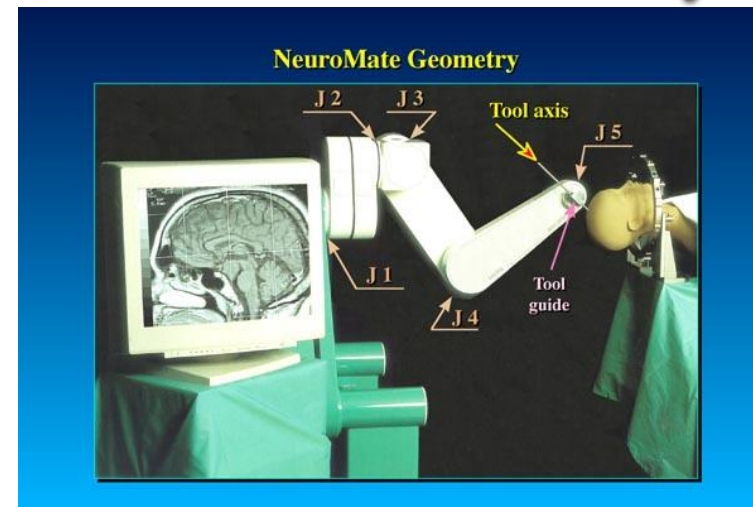
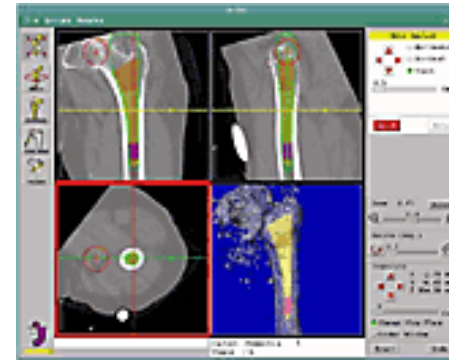
ROBODOC

Total hip replacement- The robot mills a cavity in the femur for a prosthetic implant. The system is designed to accurately shape the cavity for a precise fit with the implant.

Total knee replacement - The robot planes knee surfaces on the femur and tibia to achieve a precise fit for the implant.

NeuroMate is a computer-controlled, image-directed robotic system for stereotactic functional brain surgeries. The Frameless NeuroMate System eliminates the need to use the cumbersome and very painful frames that are traditionally used for many brain surgeries. The system orients and positions a variety of surgical tools.

www.robodoc.com





Robotic Systems – Medical – Surgical Robot



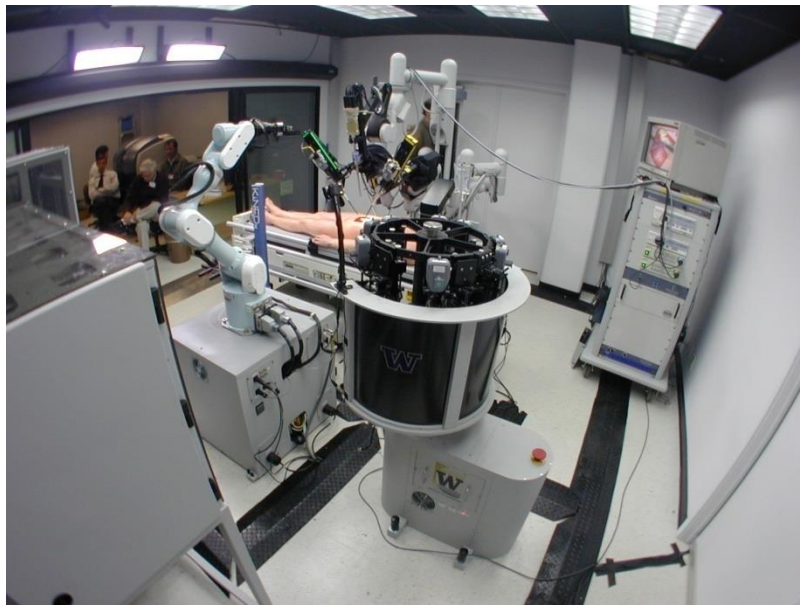
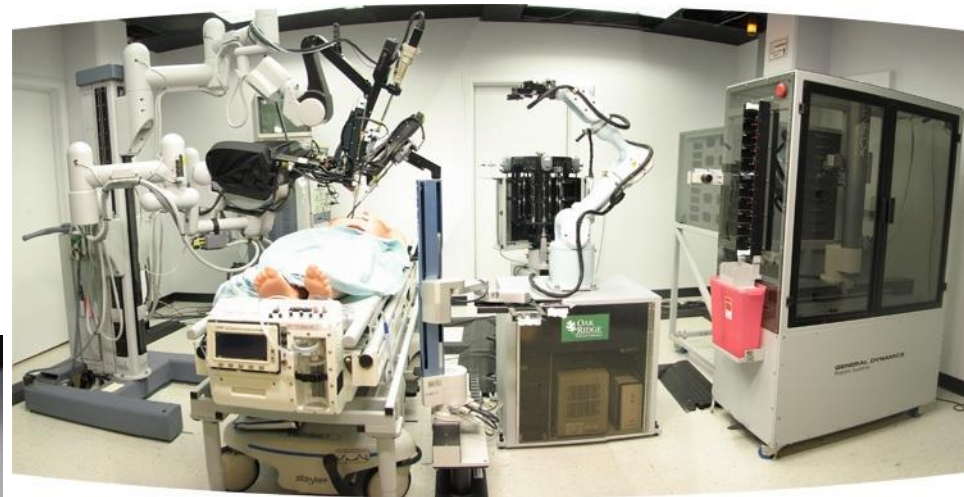
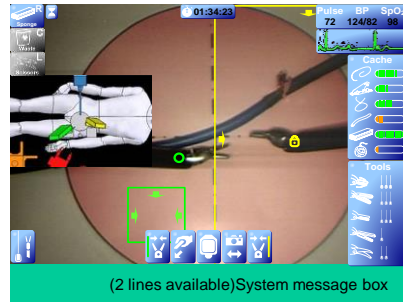


Raven I - Surgical Robot



Robotic Systems – Medical – Surgical Robot

Trauma Pod (SRI)





Trauma Pod Phase I – DARPA Project – Demo



Applications

General

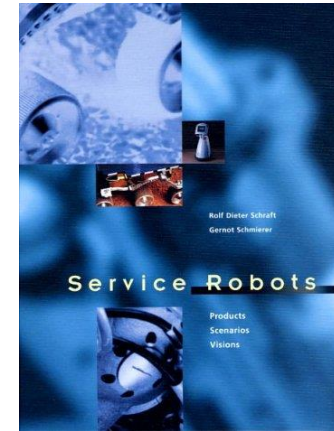


Robotic Systems - References

Service Robots

by G. Schmierer, and R.F. Schraft

<http://www.ipa.fhg.de/srdatabase>

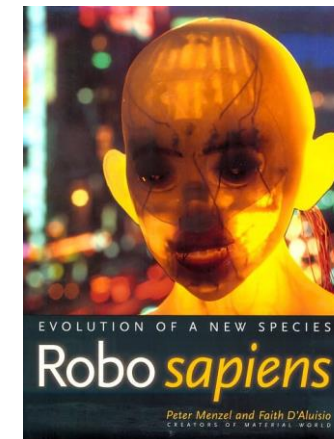


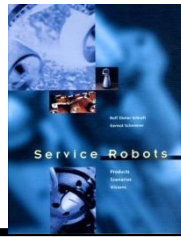
Robo Sapiens

by P. Menzel (Photographer),

F. D'Aluisio, C.C. Mann (Editor)

<http://robosapiens.mit.edu/>





Robotic Systems - Agriculture and Forestry

Walking Forestry Manipulator Plustech Oy Finland

Innovative technology is used among agriculture and forestry in order to increase the work's efficiency. The Finnish company Plustech Oy has developed the world's first walking forestry manipulator whose ingenious walking kinematics were copied from examples that Mother Nature provides. The computer-controlled, **six-legged walking mechanism** suits any of the various kinds of ground conditions that may be found in forests around the world. Yet it is designed not to harm the environment it is working in, e.g. its weight is at all times evenly distributed on the forest floor, and it prevents soil erosion. The device is controlled by a **joystick** and its claw is used to handle and move tree trunks.



[Video Hyperlink](#)



Robotic Systems – Legged Locomotion



Little Dog
Boston Dynamics

[Video Hyperlink](#)



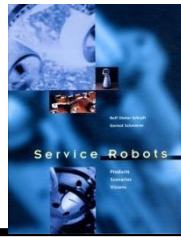
Big Dog
Boston Dynamics

[Video Hyperlink](#)

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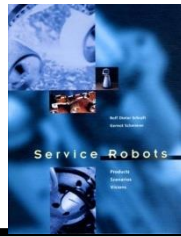
Robotic Systems - Care / Rehabilitation

FRIEND - Functional Robot Arm with User Friendly Interface for Disabled People **University of Bremen** **Germany**

The aim of FRIEND is the development of a robot system which supports people with severe physical impairment in daily life and in the work environment. The system consists of an electric powered wheelchair, a MANUS robot arm and a standard PC which is attached in a rugged case to the back side of the wheelchair. A tray and a flat screen are mounted at the left side of the wheelchair. The structure of the entire control system is coarsely divided up into the components robot controller, command interpreter, administration module for pre-programmed motions and man-machine interface. The user-oriented man-machine interface can be operated in two different modes: pre-programmed motions and user-controlled robot movements.



[Video Hyperlink](#)



Robotic Systems - Construction

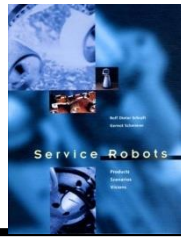
The Road Robot

ESPRIT program European Union

The Road Robot is self-navigating, self-steering and completely computerized road finisher. The goal was for road engineers to build road surfaces more rationally, more environmentally-friendly. The entire process consists of four subsystems, yet each one has its own module: the logistics of coated materials, the traveling mechanism, the geometry of the road surface and the plank. There are two different ways of operating the device: either by radio from the engineers' office or with the on-board computer touch screen. The Road Robot's diesel-electric drive decreases the noise up to 12 dB (A), produces 50% less exhaust fumes and requires 50% less gasoline than a conventional road finisher of an equal performance level.



[Video Hyperlink](#)

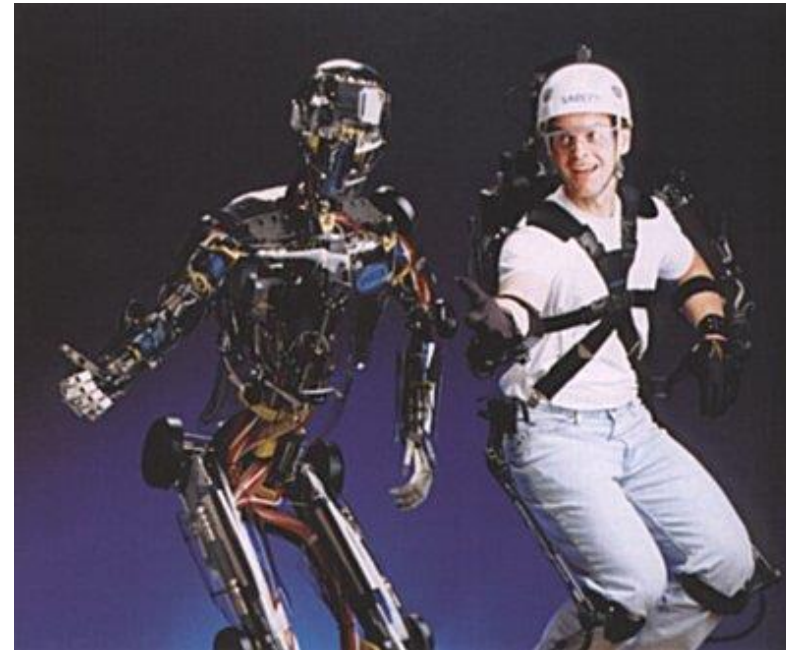


Robotic Systems - Master / Slave Teleoperator

Master / Slave Robot

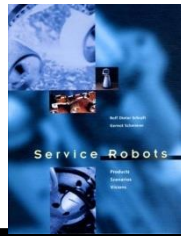
Sarcos

Puppeteers in the entertainment business, turn master-slave robots into interactive actors that react in real-time. Controlling an anthropomorphic robot requires only one person to operate, even though these man-like robots may possess up to **56 degrees of freedom** which may all have to be directed simultaneously. An Exoskeleton equipped with position sensors registers the master's movements and transfer them to the robot's control system. The control algorithms ensure similar movements of the robot.



www.sarcos.com

[Video Hyperlink](#)



Robotic Systems - Hazardous Duties

Telerob

Ostfildern, Germany

- Fire Fighting
- Nuclear Reactor
- Explosives

<http://www.telerob.com>



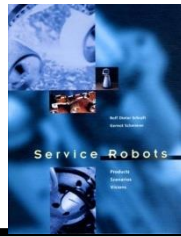
iRobot

[Snake Robot](#)

[iRobot & Arm](#)

[iRobot Military](#)

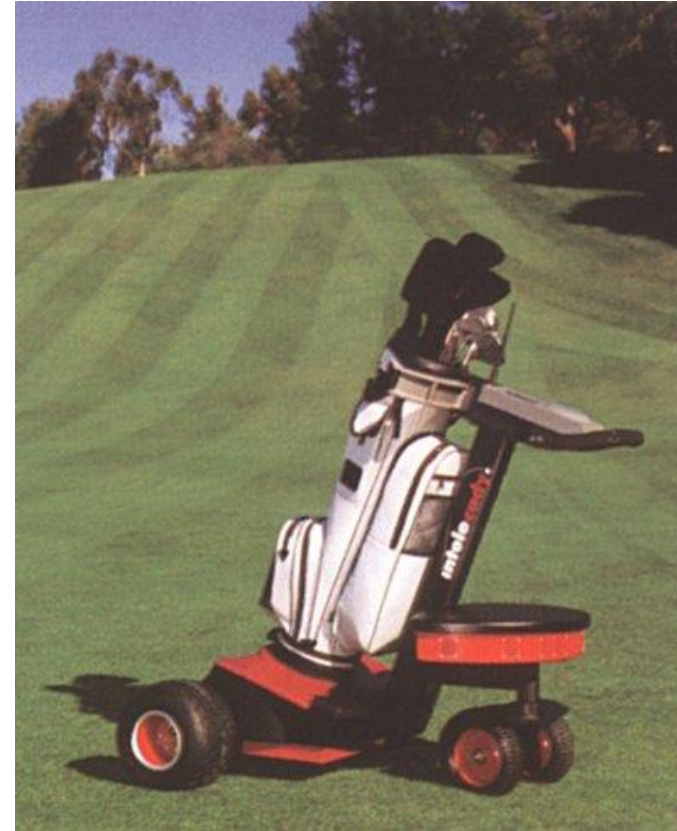




Robotic Systems - Recreation

Intelecady GolfPro International Santa Clara, CA

The Intelecady is a computer-generated, electrically powered golf caddy robot. It navigates around the golf course with its telecommunications skills and sensors. A small coded transmitter, attached to the golfer, is used to follow its „master". A digital map of the golf course is memorized on the on-board computer. Zones where the caddy is not supposed to be are specifically marked on the map. The device stops right before steep inclines or downward slopes and it's not until the golfer leaves this area that the Intelecady starts following him again. The balls are located with the help of GPS. Ultrasound sensors detect any kind of obstacles that may be in the robot's way.



[Shadow Caddy](#)