

1) Direct Differentiation

$${}^0P_{T,x} = x = L_1 c_1 + L_2 c_{12} \quad \dot{x} = -L_1 s_1 \dot{\theta}_1 - L_2 s_{12} (\dot{\theta}_1 + \dot{\theta}_2)$$

$${}^0P_{T,y} = y = L_1 s_1 + L_2 s_{12} \quad \dot{y} = L_1 c_1 \dot{\theta}_1 + L_2 c_{12} (\dot{\theta}_1 + \dot{\theta}_2)$$

$${}^0P_{T,\alpha} = \alpha = \theta_1 + \theta_2 \quad \dot{\alpha} = \dot{\theta}_1 + \dot{\theta}_2$$

$$\Rightarrow \begin{bmatrix} \dot{x} \\ \dot{y} \\ \dot{\alpha} \end{bmatrix} = \begin{bmatrix} -L_1 s_1 - L_2 s_{12} & -L_2 s_{12} \\ L_1 c_1 + L_2 c_{12} & L_2 c_{12} \\ 1 & 1 \end{bmatrix} \begin{bmatrix} \dot{\theta}_1 \\ \dot{\theta}_2 \end{bmatrix} = {}^0J \dot{\theta}$$

$$\Rightarrow {}^0J = \begin{bmatrix} -L_1 s_1 - L_2 s_{12} & -L_2 s_{12} \\ L_1 c_1 + L_2 c_{12} & L_2 c_{12} \\ 1 & 1 \end{bmatrix}$$

or full version ${}^0J^z = {}^0J_v = \begin{bmatrix} -L_1 s_1 - L_2 s_{12} & -L_2 s_{12} \\ L_1 c_1 + L_2 c_{12} & L_2 c_{12} \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 1 & 1 \end{bmatrix}$

Velocity Propagation

$${}^0w_0 = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} \quad {}^1w_1 = {}^1R^0 w_0 + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 \end{bmatrix}$$

$${}^2w_2 = {}^2R^1 w_1 + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 \end{bmatrix} = \begin{bmatrix} c_2 & s_2 & 0 \\ -s_2 & c_2 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 \end{bmatrix} + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_2 \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 + \dot{\theta}_2 \end{bmatrix}$$

$${}^3w_3 = {}^3R^2 w_2 + \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} = I {}^2w_2 = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 + \dot{\theta}_2 \end{bmatrix}$$

$${}^1v_1 = {}^1R ({}^0w_0 \times {}^0P_1 + {}^0v_0) = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix}$$

$${}^2v_2 = {}^2R ({}^1w_1 \times {}^1P_2 + {}^1v_1) = \begin{bmatrix} c_2 & s_2 & 0 \\ -s_2 & c_2 & 0 \\ a & 0 & 1 \end{bmatrix} \left(\begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 \end{bmatrix} \times \begin{bmatrix} L_1 \\ 0 \\ 0 \end{bmatrix} + \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} \right) = \begin{bmatrix} L_1 s_2 \dot{\theta}_1 \\ L_1 c_2 \dot{\theta}_1 \\ 0 \end{bmatrix}$$

$${}^3v_3 = {}^3R ({}^2w_2 \times {}^2P_3 + {}^2v_2) = I \left(\begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 + \dot{\theta}_2 \end{bmatrix} \times \begin{bmatrix} L_2 \\ 0 \\ 0 \end{bmatrix} + {}^2v_2 \right) = \begin{bmatrix} s_2 L_1 \dot{\theta}_1 \\ c_2 L_1 \dot{\theta}_1 + L_2 (\dot{\theta}_1 + \dot{\theta}_2) \\ 0 \end{bmatrix}$$

$$\Rightarrow {}^3J = \begin{bmatrix} {}^3J_v \\ {}^3J_w \end{bmatrix} = \begin{bmatrix} s_2 L_1 & 0 \\ c_2 L_1 + L_2 & L_2 \\ 0 & 0 \\ 0 & 0 \\ 1 & 1 \end{bmatrix}$$

Force Propagation

$${}^2\mathbf{f}_2 = {}^2\mathbf{R}^3 \mathbf{f}_3 = \begin{bmatrix} \mathbf{I} \end{bmatrix} \begin{bmatrix} f_x \\ f_y \\ 0 \end{bmatrix} = \begin{bmatrix} f_x \\ f_y \\ 0 \end{bmatrix}$$

$${}^1\mathbf{f}_1 = {}^1\mathbf{R}^2 \mathbf{f}_2 = \begin{bmatrix} c_2 & -s_2 & 0 \\ s_2 & c_2 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} f_x \\ f_y \\ 0 \end{bmatrix} = \begin{bmatrix} f_x c_2 - f_y s_2 \\ f_x s_2 + f_y c_2 \\ 0 \end{bmatrix}$$

$${}^2\mathbf{n}_2 = {}^2\mathbf{R}^3 \mathbf{n}_3 + {}^2\mathbf{p}_3 \times {}^2\mathbf{f}_2 = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} + \begin{bmatrix} l_2 \\ 0 \\ 0 \end{bmatrix} \times \begin{bmatrix} f_x \\ f_y \\ 0 \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ L_2 f_y \end{bmatrix}$$

$${}^1\mathbf{n}_1 = {}^1\mathbf{R}^2 \mathbf{n}_2 + {}^1\mathbf{p}_2 \times {}^1\mathbf{f}_1 = \begin{bmatrix} c_2 & -s_2 & 0 \\ s_2 & c_2 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} 0 \\ 0 \\ L_2 f_y \end{bmatrix} + \begin{bmatrix} L_1 \\ 0 \\ 0 \end{bmatrix} \begin{bmatrix} f_x c_2 - f_y s_2 \\ f_x s_2 + f_y c_2 \\ 0 \end{bmatrix}$$

$$= \begin{bmatrix} 0 \\ 0 \\ L_1 f_x s_2 + (L_1 c_2 + L_2) f_y \end{bmatrix}$$

$$\boldsymbol{\tau}_i = {}^1\mathbf{n}_i \cdot \mathbf{T}_i^{\wedge}$$

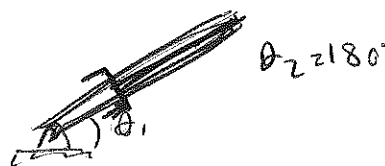
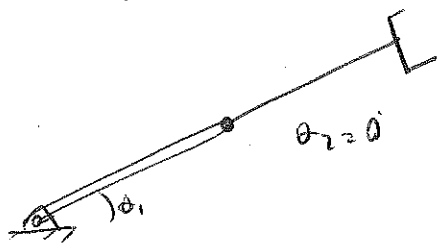
$$\boldsymbol{\tau}_2 = \begin{bmatrix} L_1 s_1 & L_1 c_2 + L_2 & 0 & 0 & 0 & 1 \\ 0 & L_2 & 0 & 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} f_x \\ f_y \\ f_z \\ n_x \\ n_y \\ n_z \end{bmatrix}$$

$$\Rightarrow {}^3\mathbf{J} = \begin{bmatrix} L_1 s_1 & 0 \\ L_1 c_2 + L_2 & L_2 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 1 & 1 \end{bmatrix}$$

Singularities

$$\det(\mathbf{J}) = 0 \Rightarrow \begin{vmatrix} L_1 s_2 & 0 \\ L_2 + L_1 c_2 & L_2 \end{vmatrix} = L_1 L_2 s_2 = 0 \Rightarrow \text{Singularity } \theta_2 = 0^\circ$$

$$\theta_2 = 180^\circ$$



2) Direct Differentiation

$$\Rightarrow \dot{\alpha} = -L_1 s_1 (\dot{\theta}_1) - L_1 s_{12} (\dot{\theta}_1 + \dot{\theta}_2)$$

$$\dot{y} = L_1 c_1 (\dot{\theta}_1) + L_2 c_{12} (\dot{\theta}_1 + \dot{\theta}_2)$$

$$\dot{\alpha} = \dot{\theta}_1 + \dot{\theta}_2 + \dot{\theta}_3$$

$$\Rightarrow {}^0 J = \begin{bmatrix} {}^0 J_v \\ {}^0 J_w \end{bmatrix} = \begin{bmatrix} -L_1 s_1 - L_2 s_{12} & -L_2 s_{12} & 0 \\ L_2 c_{12} + L_1 c_1 & L_2 c_{12} & 0 \\ 0 & 0 & 0 \\ 0 & 0 & 0 \\ 0 & 0 & 0 \\ 1 & 1 & 1 \end{bmatrix}$$

Velocity Propagation

$${}^0 w_0 = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} \quad {}^1 w_1 = {}^1 R^0 w_0 + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 \end{bmatrix} \quad {}^2 w_2 = {}^2 R^1 w_1 + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_2 \end{bmatrix}$$

$${}^1 w_1 = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 \end{bmatrix}$$

$${}^2 w_2 = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 + \dot{\theta}_2 \end{bmatrix}$$

$${}^3 w_3 = {}^3 R^2 w_2 + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_3 \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 + \dot{\theta}_2 + \dot{\theta}_3 \end{bmatrix} \Rightarrow {}^3 w_3 = \begin{bmatrix} 0 & 0 & 0 \\ 0 & 0 & 0 \\ 1 & 1 & 1 \end{bmatrix} \begin{bmatrix} \dot{\theta}_1 \\ \dot{\theta}_2 \\ \dot{\theta}_3 \end{bmatrix}$$

$${}^1 v_1 = {}^1 R ({}^0 w_0 \times {}^0 P_1 + {}^0 v_0) = \begin{bmatrix} c_1 & s_1 & 0 \\ -s_1 & c_1 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix}$$

$${}^2 v_2 = {}^2 R ({}^1 w_1 \times {}^1 P_2 + {}^1 v_1) = \begin{bmatrix} c_2 & s_2 & 0 \\ -s_2 & c_2 & 0 \\ 0 & 0 & 1 \end{bmatrix} \left(\begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 \end{bmatrix} \times \begin{bmatrix} L_1 \\ 0 \\ 0 \end{bmatrix} + \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} \right) = \begin{bmatrix} L_1 s_2 \dot{\theta}_1 \\ L_1 c_2 \dot{\theta}_1 \\ 0 \end{bmatrix}$$

$${}^3 v_3 = {}^3 R ({}^2 w_2 \times {}^2 P_3 + {}^2 v_2) = \begin{bmatrix} L_1 s_{23} \dot{\theta}_1 + L_2 s_3 (\dot{\theta}_1 + \dot{\theta}_2) \\ L_1 c_{23} \dot{\theta}_1 + L_2 c_3 (\dot{\theta}_1 + \dot{\theta}_2) \\ 0 \end{bmatrix}$$

$$\Rightarrow {}^3 J = \begin{bmatrix} L_1 s_{23} + L_2 s_3 & L_2 s_3 & 0 \\ L_1 c_{23} + L_2 c_3 & L_2 c_3 & 0 \\ 0 & 0 & 0 \\ 0 & 0 & 0 \\ 0 & 0 & 0 \\ 1 & 1 & 1 \end{bmatrix}$$

Force Propagation

$${}^3f_3 = \begin{bmatrix} f_x \\ f_y \\ 0 \end{bmatrix}$$

$${}^2f_2 = {}^2R^3 f_3 = \begin{bmatrix} c_3 f_x - s_3 f_y \\ s_3 f_x + c_3 f_y \\ 0 \end{bmatrix}$$

$${}^1f_1 = {}^1R^2 f_2 = \begin{bmatrix} c_{23} f_x - s_{23} f_y \\ s_{23} f_x + c_{23} f_y \\ 0 \end{bmatrix}$$

$${}^3n_3 = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix}$$

$${}^2n_2 = {}^2R^3 n_3 + {}^2P_3 f_2 = \begin{bmatrix} 0 \\ 0 \\ L_2 s_3 f_x + L_2 c_3 f_y \end{bmatrix}$$

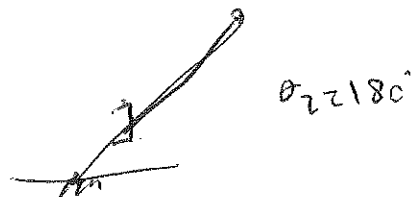
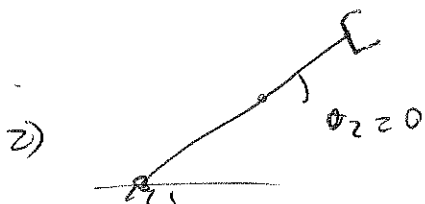
$${}^1n_1 = {}^1R^2 n_2 + {}^1P_2 f_1 = \begin{bmatrix} 0 \\ 0 \\ L_2 s_3 f_x + L_1 s_{23} f_x + L_2 c_3 f_y + L_1 c_{23} f_y \end{bmatrix}$$

$$\Rightarrow T = \begin{bmatrix} L_2 s_3 + L_1 s_{23} & L_2 c_3 + L_1 c_{23} & 0 & 0 & 0 & 1 \\ L_2 s_3 & L_2 c_3 & 0 & 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} f_x \\ f_y \\ f_z \\ n_x \\ n_y \\ n_z \end{bmatrix}$$

$$\Rightarrow {}^3J = \begin{bmatrix} L_1 s_{23} + L_2 s_3 & L_2 s_3 & 0 \\ L_1 c_{23} + L_2 c_3 & L_2 c_3 & 0 \\ 0 & 0 & 0 \\ 0 & 0 & 0 \\ 0 & 0 & 0 \\ 1 & 1 & 1 \end{bmatrix}$$

Singularities

$$\Rightarrow \det(J) = 0 \Rightarrow \begin{vmatrix} L_1 s_{23} + L_2 s_3 & L_2 s_3 \\ L_1 c_{23} + L_2 c_3 & L_2 c_3 \end{vmatrix} = 0 \Rightarrow \theta_2 = 0^\circ, 180^\circ$$



3) Direct Differentiation

$$\Rightarrow \dot{x} = -L_3 c_1 s_{23} (\dot{\theta}_2 + \dot{\theta}_3) - L_3 c_{23} \dot{\theta}_1 s_1 - L_2 c_1 s_2 \dot{\theta}_2 - L_2 c_2 s_1 \dot{\theta}_1$$

$$\dot{y} = -L_3 s_1 s_{23} (\dot{\theta}_2 + \dot{\theta}_3) + L_3 c_{23} c_1 \dot{\theta}_1 + L_2 c_2 c_1 \dot{\theta}_1 - L_2 s_1 s_2 \dot{\theta}_2$$

$$\dot{z} = -L_3 c_{23} (\dot{\theta}_2 + \dot{\theta}_3) - L_2 c_2 \dot{\theta}_2$$

$${}^0 A^T = \begin{bmatrix} c_1 c_{23} & -c_1 s_{23} & -s_1 & L_3 c_1 c_{23} + L_2 c_1 c_2 \\ s_1 c_{23} & -s_1 s_{23} & c_1 & L_3 s_1 c_{23} + L_2 c_2 s_1 \\ -s_{23} & -c_{23} & 0 & -L_3 s_{23} - L_2 s_2 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$\Rightarrow {}^0 J = \begin{bmatrix} -s_1 (L_3 c_{23} + L_2 c_2) & -c_1 (L_3 s_{23} + L_2 s_2) & -L_3 s_{23} c_1 \\ c_1 (L_3 c_{23} + L_2 c_2) & -s_1 (L_3 s_{23} + L_2 s_2) & -L_3 s_{23} s_1 \\ 0 & -L_3 c_{23} - L_2 c_2 & -L_3 c_{23} \\ 0 & -s_1 & -s_1 \\ 0 & c_1 & c_1 \\ 1 & 0 & 0 \end{bmatrix}$$

Velocity Propagation

$${}^1 w_1 = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 \end{bmatrix} \quad {}^2 w_2 = {}^2 R^1 w_1 + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_2 \end{bmatrix} = \begin{bmatrix} -s_2 \dot{\theta}_1 \\ -c_2 \dot{\theta}_1 \\ \dot{\theta}_2 \end{bmatrix}$$

$${}^3 w_3 = {}^3 R^2 w_2 + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_3 \end{bmatrix} = \begin{bmatrix} -s_{23} \dot{\theta}_1 \\ -c_{23} \dot{\theta}_1 \\ \dot{\theta}_2 + \dot{\theta}_3 \end{bmatrix}$$

$${}^4 w_4 = {}^4 R^3 w_3 + \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} = {}^3 w_3$$

$${}^1 v_1 = {}^1 R^0 ({}^0 w_0 \times {}^0 P_1 + {}^0 v_0) = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix}$$

$${}^2 v_2 = {}^2 R^1 ({}^1 w_1 \times {}^1 P_2 + {}^1 v_1) = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix}$$

$${}^3 v_3 = {}^3 R^2 ({}^2 w_2 \times {}^2 P_3 + {}^2 v_2) = \begin{bmatrix} L_2 s_3 \dot{\theta}_2 \\ L_2 c_3 \dot{\theta}_2 \\ L_2 c_2 \dot{\theta}_1 \end{bmatrix}$$

$${}^4 v_4 = {}^4 R^3 ({}^3 w_3 \times {}^3 P_4 + {}^3 v_3) = \begin{bmatrix} L_2 s_3 \dot{\theta}_2 \\ L_3 \dot{\theta}_2 + L_2 c_3 \dot{\theta}_2 + L_3 \dot{\theta}_3 \\ L_3 c_{23} \dot{\theta}_1 + L_2 c_2 \dot{\theta}_1 \end{bmatrix}$$

$$\Rightarrow {}^4 J = \begin{pmatrix} 0 & L_2 S_3 & 0 \\ 0 & L_3 + L_2 C_3 & L_3 \\ L_3 C_{23} + L_2 C_2 & 0 & 0 \\ -S_{23} & 0 & 0 \\ -C_{23} & 0 & 0 \\ 0 & 1 & 1 \end{pmatrix}$$

Force Propagation

$${}^4 f_4 = \begin{bmatrix} f_x \\ f_y \\ f_z \end{bmatrix} \quad {}^3 f_3 = {}^3 R^4 f_4 = f_4$$

$${}^2 f_2 = {}^2 R^3 f_3 = \begin{bmatrix} C_3 f_x - S_3 f_y \\ S_3 f_x + C_3 f_y \\ f_z \end{bmatrix}$$

$${}^1 f_1 = {}^1 R^2 f_2 = \begin{bmatrix} C_{23} f_x - S_{23} f_y \\ f_z \\ -f_x S_{23} - C_{23} f_y \end{bmatrix}$$

$${}^3 n_3 = {}^3 R^4 n_4 + {}^3 P^4 \times {}^3 f_3 = \begin{bmatrix} 0 \\ -L_3 f_z \\ L_3 f_y \end{bmatrix}$$

$${}^2 n_2 = {}^2 R^3 n_3 + {}^2 P^3 \times {}^2 f_2 = \begin{bmatrix} L_3 f_z S_3 \\ -C_3 L_3 f_z - L_2 f_z \\ L_3 f_y + L_2 S_3 f_x + L_2 C_3 f_y \end{bmatrix}$$

$${}^1 n_1 = {}^1 R^2 n_2 + {}^1 P^2 \times {}^1 f_1 = \begin{bmatrix} L_3 S_{23} f_z + L_2 S_{23} f_z \\ L_2 S_3 f_x + L_2 C_3 f_y + L_3 f_y \\ L_3 C_{23} f_z + L_2 C_2 f_z \end{bmatrix}$$

$$\Rightarrow T = \begin{bmatrix} 0 & 0 & L_2 C_2 + L_3 C_{23} & -S_{23} & -C_{23} & 0 \\ L_2 S_3 & L_2 C_3 + L_3 & 0 & 0 & 0 & 1 \\ 0 & L_3 & 0 & 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} f_x \\ f_y \\ f_z \\ n_x \\ n_y \\ n_z \end{bmatrix}$$

$$\Rightarrow {}^4 J = \begin{bmatrix} 0 & L_2 S_3 & 0 \\ 0 & L_2 C_3 + L_3 & L_3 \\ L_2 C_2 + L_3 C_{23} & 0 & 0 \\ -S_{23} & 0 & 0 \\ -C_{23} & 0 & 0 \\ 0 & 1 & 1 \end{bmatrix}$$

Singularities

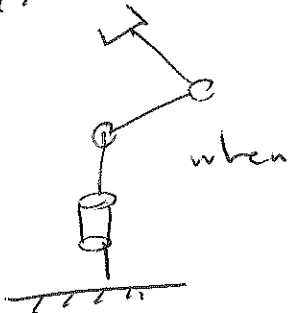
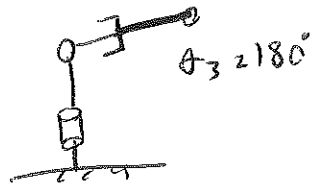
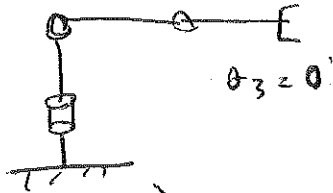
$$\Rightarrow \det(J) = 0 \Rightarrow \begin{vmatrix} a & L_2 S_3 & 0 \\ 0 & L_2 C_3 + L_3 & L_3 \\ L_2 C_2 + L_3 C_{23} & 0 & 0 \end{vmatrix} = 0$$

$$\Rightarrow L_2^2 L_3 S_3 C_2 + L_3^2 L_2 S_3 C_{23} = 0$$

$$S_3 (L_2 C_2 + L_3 C_{23}) = 0$$

\Rightarrow Singularity when $\theta_3 = 0^\circ$
 $\theta_3 = 180^\circ$

and when $L_2 C_2 + L_3 C_{23} = 0$



$$\underline{L_2 C_2 + L_3 C_{23} = 0}$$

4) Direct Differentiation

$${}^0_3 \mathbf{T} = \begin{bmatrix} c_1 c_2 & -s_1 & -c_1 s_2 & -d_3 c_1 s_2 + L_2 s_1 \\ c_2 s_1 & c_1 & -s_1 s_2 & -d_3 s_1 s_2 + L_2 c_1 \\ s_2 & d & c_2 & d_3 c_2 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$\dot{x} = L_2 c_1 \dot{\theta}_1 + d_3 s_1 s_2 \dot{\theta}_1 - d_3 c_1 c_2 \dot{\theta}_2 - c_1 s_2 \dot{d}_3$$

$$\dot{y} = L_2 s_1 \dot{\theta}_1 - d_3 c_1 s_2 \dot{\theta}_1 - d_3 c_2 s_1 \dot{\theta}_2 - s_1 s_2 \dot{d}_3$$

$$\dot{z} = -d_3 s_2 \dot{\theta}_2 + \dot{d}_3 c_2$$

$$\Rightarrow {}^0 \mathbf{J} = \begin{bmatrix} L_2 c_1 + d_3 s_1 s_2 & -d_3 c_1 c_2 & -c_1 s_2 \\ L_2 s_1 - d_3 c_1 s_2 & -d_3 c_2 s_1 & -s_1 s_2 \\ 0 & -d_3 s_2 & c_2 \\ 0 & s_1 & 0 \\ 0 & -c_1 & 0 \\ 1 & 0 & 0 \end{bmatrix}$$

Velocity Propagation

$${}^1 w_1 = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 \end{bmatrix} \quad {}^2 w_2 = {}^2 R^1 w_1 + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_2 \end{bmatrix} = \begin{bmatrix} s_2 \dot{\theta}_1 \\ c_2 \dot{\theta}_1 \\ \dot{\theta}_2 \end{bmatrix}$$

$${}^3 w_3 = {}^3 R^2 w_2 + \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} = \begin{bmatrix} s_2 \dot{\theta}_1 \\ -\dot{\theta}_2 \\ c_2 \dot{\theta}_1 \end{bmatrix}$$

$${}^i v_i = {}^i R^{i-1} ({}^{i-1} w_{i-1} \alpha^{i-1} p_i + {}^{i-1} v_{i-1})$$

$$\Rightarrow {}^1 v_1 = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} \quad {}^2 v_2 = \begin{bmatrix} L_2 c_2 \dot{\theta}_1 \\ -L_2 s_2 \dot{\theta}_1 \\ d \end{bmatrix}$$

$${}^3 v_3 = \begin{bmatrix} L_2 c_2 \dot{\theta}_1 - d_3 \dot{\theta}_2 \\ -d_3 s_2 \dot{\theta}_1 \\ -L_2 s_2 \dot{\theta}_1 + d_3 \end{bmatrix}$$

$$\Rightarrow {}^3 \mathbf{J} = \begin{bmatrix} L_2 c_2 & -d_3 & 0 \\ -d_3 s_2 & d & 0 \\ -L_2 s_2 & 0 & 1 \\ s_2 & 0 & 0 \\ 0 & -1 & 0 \\ c_2 & 0 & 0 \end{bmatrix}$$

Force Propagation

$${}^3f_3 = \begin{pmatrix} f_x \\ f_y \\ f_z \end{pmatrix}$$

$${}^2f_2 = {}^2R_3 {}^3f_3 = \begin{pmatrix} f_x \\ f_z \\ -f_y \end{pmatrix}$$

$${}^1f_1 = {}^1R_2 {}^2f_2 = \begin{pmatrix} c_2 f_x - f_z s_2 \\ f_y \\ s_2 f_x + c_2 f_z \end{pmatrix}$$

$${}^3n_3 = \begin{pmatrix} 0 \\ 0 \\ 0 \end{pmatrix} \quad {}^2n_2 = {}^2R_3 {}^3n_3 + {}^2P_3 \times {}^2f_2 = \begin{pmatrix} -d_3 f_y \\ 0 \\ -d_3 f_x \end{pmatrix}$$

$${}^1n_1 = {}^1R_2 {}^2n_2 + {}^1P_2 \times {}^1f_1 = \begin{pmatrix} -d_3 c_2 f_y - L_2 s_2 f_x - L_2 c_2 f_z \\ d_3 f_x \\ -d_3 s_2 f_y + L_2 c_2 f_x - L_2 s_2 f_z \end{pmatrix}$$

$$\tau = \begin{pmatrix} L_2 c_2 & -d_3 s_2 & -L_2 s_2 & s_2 & 0 & c_2 \\ -d_3 & 0 & 0 & 0 & -1 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \end{pmatrix} \begin{pmatrix} f_x \\ f_y \\ f_z \\ n_x \\ n_y \\ n_z \end{pmatrix}$$

$$\Rightarrow J = \begin{pmatrix} L_2 c_2 & -d_3 & 0 \\ -d_3 s_2 & 0 & 0 \\ -L_2 s_2 & 1 & 1 \\ s_2 & 0 & 0 \\ 0 & -1 & 0 \\ c_2 & 0 & 0 \end{pmatrix}$$

Singularity

$$\Rightarrow \det(J) = 0 \Rightarrow d_3 (-d_3 s_2) = 0 \Rightarrow \text{Singularity when } \theta_2 = 0^\circ \text{ or } \theta_2 = 180^\circ$$

5) Direct Differentiation

$${}^0_3 T = \begin{bmatrix} -s_1 & 0 & c_1 & d_3 c_1 \\ c_1 & 0 & s_1 & d_3 s_1 \\ 0 & 1 & 0 & d_2 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$\Rightarrow {}^0_3 J = \begin{bmatrix} -d_3 s_1 & 0 & c_1 \\ d_3 c_1 & 0 & s_1 \\ a & 1 & 0 \\ 0 & 0 & 0 \\ a & 0 & 0 \\ 1 & 0 & 0 \end{bmatrix}$$

$$\begin{aligned} \dot{x} &= -d_3 s_1 \dot{\theta}_1 + c_1 \dot{d}_3 \\ \dot{y} &= d_3 c_1 \dot{\theta}_1 + s_1 \dot{d}_3 \\ \dot{z} &= \dot{d}_2 \end{aligned}$$

Velocity Propagation

$${}^0 w_0 = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix}$$

$${}^1 w_1 = {}^1 R^0 w_0 + \begin{bmatrix} 0 \\ a \\ 0 \end{bmatrix} = \begin{bmatrix} 0 \\ a \\ 0 \end{bmatrix}$$

$${}^2 w_2 = {}^2 R^1 w_1 + \begin{bmatrix} 0 \\ 0 \\ a \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ a \end{bmatrix}$$

$${}^3 w_3 = {}^3 R^2 w_2 + \begin{bmatrix} 0 \\ a \\ 0 \end{bmatrix}$$

$${}^i v_i = {}^i R^{i-1} ({}^{i-1} w_{i-1} \times {}^{i-1} p_i + {}^{i-1} v_{i-1})$$

$$\Rightarrow {}^1 v_1 = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} \quad {}^2 v_2 = \begin{bmatrix} 0 \\ a \\ d_2 \end{bmatrix}$$

$${}^3 v_3 = \begin{bmatrix} d_3 \dot{\theta}_1 \\ \dot{d}_2 \\ \dot{d}_3 \end{bmatrix}$$

$$\Rightarrow {}^3 J = \begin{bmatrix} d_3 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & a & 1 \\ a & 0 & 0 \\ 1 & 0 & 0 \\ a & 0 & 0 \end{bmatrix}$$

Force Propagation

$${}^3 f_3 = \begin{bmatrix} f_x \\ f_y \\ f_z \end{bmatrix}$$

$${}^2 f_2 = {}^2 R_3 {}^3 f_3 = \begin{bmatrix} f_x \\ -f_z \\ f_y \end{bmatrix}$$

$${}^1 f_1 = {}^1 R_2 {}^2 f_2 = \begin{bmatrix} f_z \\ f_x \\ f_y \end{bmatrix}$$

$${}^3 n_3 = \begin{bmatrix} 0 \\ 0 \\ a \end{bmatrix}$$

$${}^2 n_2 = {}^2 P_3 {}^2 f_2 + {}^2 R_3 {}^3 n_3 = \begin{bmatrix} -d_3 f_y \\ 0 \\ d_3 f_x \end{bmatrix}$$

$${}^1 n_1 = {}^1 R_2 {}^2 n_2 + {}^1 P_2 {}^1 f_1 = \begin{bmatrix} -d_2 f_x \\ -d_3 f_y + d_2 f_z \\ -d_3 f_x \end{bmatrix}$$

$$\Rightarrow \tilde{T} = \begin{bmatrix} -d_3 & 0 & 0 & 0 & 1 & 0 \\ 0 & 1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \end{bmatrix} \begin{bmatrix} f_x \\ f_y \\ f_z \\ n_x \\ n_y \\ n_z \end{bmatrix}$$

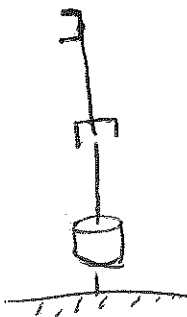
$${}^3 J = \begin{bmatrix} -d_3 & 0 & 0 \\ a & 1 & 0 \\ a & 0 & 1 \\ 0 & a & 0 \\ 1 & a & 0 \\ 0 & 0 & 0 \end{bmatrix}$$

Singularity

$$\Rightarrow \det({}^3 J) \neq 0 \Rightarrow \begin{vmatrix} d_3 & a & 0 \\ a & 1 & 0 \\ a & a & 1 \end{vmatrix} \neq 0 \Rightarrow d_3 \neq 0$$

\Rightarrow Singularity when $d_3 = 0$

Note: This case is only a singularity for position not orientation



6) Direct Differentiation

$$\begin{matrix} \dot{x} = 0 \\ \dot{y} = 0 \\ \dot{z} = 0 \end{matrix} \quad {}^3 T = \begin{bmatrix} c_4 c_5 c_6 - s_4 s_6 & -c_6 s_4 - c_4 c_5 & -c_4 s_5 & 0 \\ c_4 s_6 + c_5 c_6 s_4 & c_4 c_6 - c_5 s_4 s_6 & -s_4 s_5 & 0 \\ c_6 s_5 & -s_5 s_4 & c_5 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

$$\begin{aligned} {}^0 \theta_x &= s_4 \theta_5 \Rightarrow c_4 s_5 \theta_6 \\ {}^0 \theta_y &= -c_4 \theta_5 - s_4 s_5 \theta_6 \\ {}^0 \theta_z &= \theta_4 + c_5 \theta_6 \end{aligned} \Rightarrow {}^0 J_w = \begin{bmatrix} 0 & s_4 & -c_4 s_5 \\ 0 & -c_4 & -s_4 s_5 \\ 1 & 0 & c_5 \end{bmatrix}$$

$$\Rightarrow {}^0 J = \begin{bmatrix} 0 & 0 & 0 \\ 0 & 0 & 0 \\ 0 & s_4 & -c_4 s_5 \\ 0 & -c_4 & -s_4 s_5 \\ 1 & 0 & c_5 \end{bmatrix}$$

Velocity Propagation

$${}^4 w_0 = \begin{matrix} 4 \\ 3 \end{matrix} R^3 w_3 + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_4 \end{bmatrix} = \begin{bmatrix} c_4 & s_4 & 0 \\ -s_4 & c_4 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_4 \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_4 \end{bmatrix}$$

$${}^5 w_5 = {}^5 R^4 w_4 + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_5 \end{bmatrix} = \begin{bmatrix} s_5 \dot{\theta}_4 \\ c_5 \dot{\theta}_4 \\ \dot{\theta}_5 \end{bmatrix}$$

$${}^6 w_6 = {}^6 R^5 w_5 + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_6 \end{bmatrix} = \begin{bmatrix} c_6 s_5 \dot{\theta}_4 - s_6 \dot{\theta}_5 \\ -s_5 s_6 \dot{\theta}_4 - c_6 \dot{\theta}_5 \\ c_5 \dot{\theta}_4 + \dot{\theta}_6 \end{bmatrix}$$

$${}^i v_i = {}^i R^{i-1} ({}^{i-1} w_{i-1} \times \frac{i-1}{i} + {}^{i-1} v_{i-1})$$

$$\Rightarrow {}^4 v_4 = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} \quad {}^5 v_5 = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} \quad {}^6 v_6 = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix}$$

$$\Rightarrow {}^6 J = \begin{bmatrix} 0 & 0 & 0 \\ 0 & 0 & 0 \\ 0 & 0 & 0 \\ s_5 c_6 & -s_6 & 0 \\ -s_5 s_6 & -c_6 & 0 \\ c_5 & 0 & 1 \end{bmatrix}$$

Force Propagation

$${}^6 \mathbf{f}_6 = \begin{bmatrix} f_x \\ f_y \\ f_z \end{bmatrix} \quad {}^6 \mathbf{n}_6 = \begin{bmatrix} n_x \\ n_y \\ n_z \end{bmatrix}$$

$${}^5 \mathbf{f}_5 = {}^5 R_6 {}^6 \mathbf{f}_6 = \begin{bmatrix} c_6 f_x - s_6 f_y \\ f_z \\ -s_6 f_x - c_6 f_y \end{bmatrix}$$

$${}^4 \mathbf{f}_4 = {}^4 R_5 {}^5 \mathbf{f}_5 = \begin{bmatrix} c_5 c_6 f_x - c_5 s_6 f_y - s_5 f_z \\ s_6 f_x + c_6 f_y \\ c_5 s_6 f_x - s_5 s_6 f_y + c_5 f_z \end{bmatrix}$$

$${}^5 \mathbf{n}_5 = {}^5 R_6 {}^6 \mathbf{n}_6 + {}^5 P_6 {}^6 \mathbf{f}_6 = \begin{bmatrix} c_6 n_x - s_6 n_y \\ n_z \\ -s_6 n_x - c_6 n_y \end{bmatrix} \rightarrow \text{only } n_x, n_y, n_z \text{ terms}$$

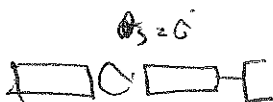
$${}^4 \mathbf{n}_4 = {}^4 R_5 {}^5 \mathbf{n}_5 + {}^4 P_5 {}^5 \mathbf{f}_5 = \begin{bmatrix} c_5 c_6 n_x - c_5 s_6 n_y - s_5 n_z \\ s_6 n_x + c_6 n_y \\ s_5 c_6 n_x - s_5 s_6 n_y + c_5 n_z \end{bmatrix}$$

$$\Rightarrow \tau = \begin{bmatrix} 0 & 0 & 0 & s_5 c_6 & -s_5 s_6 & c_5 \\ 0 & 0 & 0 & -s_6 & -c_6 & 0 \\ 0 & 0 & 0 & 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} f_x \\ f_y \\ f_z \\ n_x \\ n_y \\ n_z \end{bmatrix}$$

$$\Rightarrow {}^3 J_z = \begin{bmatrix} 0 & 0 & 0 \\ 0 & 0 & 0 \\ 0 & 0 & 0 \\ s_5 c_6 & -s_6 & 0 \\ -s_5 s_6 & -c_6 & 0 \\ c_5 & 0 & 1 \end{bmatrix}$$

Singularity

$$\det(J) \neq 0 \Rightarrow \begin{vmatrix} c_5 s_5 & -s_6 & 0 \\ -s_5 s_6 & -c_6 & 0 \\ c_5 & 0 & 1 \end{vmatrix} = 0 \Rightarrow \theta_5 = 0 \\ \theta_5 = 180^\circ$$



7) Direct Differentiation

$$\dot{x} = (-L_2 s_{12} - L_1 s_1) \dot{\theta}_1 - L_2 s_{12} \dot{\theta}_2$$

$$\dot{y} = (L_2 c_{12} + L_1 c_1) \dot{\theta}_1 + L_2 c_{12} \dot{\theta}_2$$

$$\dot{z} = -\dot{d}_4$$

$$\dot{\theta}_x = 0$$

$$\dot{\theta}_y = 0$$

$$\dot{\theta}_z = \dot{\theta}_1 + \dot{\theta}_2 + \dot{\theta}_3$$

$$\Rightarrow {}^0 J = \begin{pmatrix} -(L_2 s_{12} - L_1 s_1) & -L_2 s_{12} & 0 & 0 \\ L_2 c_{12} + L_1 c_1 & L_2 c_{12} & 0 & 0 \\ 0 & 0 & 0 & -1 \\ 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 1 & 1 & 1 & 0 \end{pmatrix}$$

Velocity Propagation

$${}^0 w_0 = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix}$$

$${}^1 w_1 = {}^1 R^0 w_0 + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 \end{bmatrix}$$

$${}^2 w_2 = {}^2 R^1 w_1 + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_2 \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 + \dot{\theta}_2 \end{bmatrix}$$

$${}^3 w_3 = {}^3 R^2 w_2 + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_3 \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_1 + \dot{\theta}_2 + \dot{\theta}_3 \end{bmatrix} = {}^4 w_4$$

$${}^i v_i = {}^i R^{i-1} ({}^{i-1} w_{i-1} \otimes {}^{i-1} P_i + {}^{i-1} v_{i-1})$$

$$\Rightarrow {}^1 v_1 = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} \quad {}^2 v_2 = \begin{bmatrix} L_1 s_2 \dot{\theta}_1 \\ L_1 c_2 \dot{\theta}_1 \\ 0 \end{bmatrix} \quad {}^3 v_3 = \begin{bmatrix} (L_1 s_{23} + L_2 s_3) \dot{\theta}_1 + L_2 s_3 \dot{\theta}_2 \\ (L_1 c_{23} + L_2 c_3) \dot{\theta}_1 + L_2 c_3 \dot{\theta}_2 \\ 0 \end{bmatrix}$$

$${}^4 v_4 = \begin{bmatrix} (L_1 s_{23} + L_2 s_3) \dot{\theta}_1 + L_2 s_3 \dot{\theta}_2 \\ (L_1 c_{23} + L_2 c_3) \dot{\theta}_1 + L_2 c_3 \dot{\theta}_2 \\ -\dot{d}_4 \end{bmatrix}$$

$$\Rightarrow {}^A J = \begin{bmatrix} L_1 s_{23} + L_2 s_3 & L_2 s_3 & 0 & 0 \\ L_1 c_{23} + L_2 c_3 & L_2 c_3 & 0 & 0 \\ 0 & 0 & 0 & 1 \\ 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 1 & 1 & 1 & 0 \end{bmatrix}$$

Force Propagation

$${}^A f_A = \begin{bmatrix} f_x \\ f_y \\ f_z \end{bmatrix} \quad {}^A n_A = \begin{bmatrix} n_x \\ n_y \\ n_z \end{bmatrix}$$

$${}^3 f_3 = {}^3 R^A {}^A f_A = \begin{bmatrix} f_x \\ f_y \\ f_z \end{bmatrix}$$

$${}^2 f_2 = {}^2 R^3 {}^3 f_3 = \begin{bmatrix} c_3 f_x - s_3 f_y \\ s_3 f_x + c_3 f_y \\ f_z \end{bmatrix}$$

$${}^1 f_1 = {}^1 R^2 {}^2 f_2 = \begin{bmatrix} c_{23} f_x - s_{23} f_y \\ s_{23} f_x + c_{23} f_y \\ f_z \end{bmatrix}$$

$${}^3 n_3 = {}^3 R^A {}^A n_A + {}^3 P_A {}^A f_A = \begin{bmatrix} -d_A f_y \\ d_A f_x \\ 0 \end{bmatrix}$$

$${}^2 n_2 = {}^2 R^3 {}^3 n_3 + {}^2 P_3 {}^3 f_3 = \begin{bmatrix} -s_3 d_A f_x - c_3 d_A f_y \\ c_3 d_A f_x - s_3 d_A f_y \\ L_2 s_3 f_x + L_2 c_3 f_y \end{bmatrix}$$

$${}^1 n_1 = {}^1 R^2 {}^2 n_2 + {}^1 P_2 {}^2 f_2 = \begin{bmatrix} c_2 & -s_2 & 0 \\ s_2 & c_2 & 0 \\ 0 & 0 & 1 \end{bmatrix} {}^2 n_2 + \begin{bmatrix} L_1 \\ 0 \\ 0 \end{bmatrix} {}^2 f_2$$

$$\Rightarrow {}^1 n_{1,2} = L_2 s_3 f_x + L_2 c_3 f_y + L_1 c_{23} f_y + L_1 s_{23} f_x$$

$$\Rightarrow T = \begin{bmatrix} L_2 s_3 + L_1 s_{23} & L_2 c_3 + L_1 c_{23} & 0 & 0 & 0 & 1 \\ L_2 s_3 & L_2 c_3 & 0 & 0 & 0 & 1 \\ 0 & 0 & 0 & 0 & 0 & 1 \\ 0 & 0 & 1 & 0 & 0 & 0 \end{bmatrix} \begin{bmatrix} x_2 \\ y_2 \\ z_2 \\ n_x \\ n_y \\ n_z \end{bmatrix}$$

$$\Rightarrow {}^4 J = \begin{bmatrix} L_2 s_3 + L_1 s_{23} & L_2 c_3 + L_1 c_{23} & 0 & 0 \\ L_2 s_3 & L_2 c_3 & 0 & 0 \\ 0 & 0 & 0 & 1 \\ 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 1 & 1 & 1 & 0 \end{bmatrix}$$

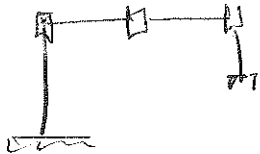
Singularity

$$\Rightarrow \det({}^4 J) = 0 \Rightarrow s_2 = 0 \Rightarrow \theta_2 = 0^\circ$$

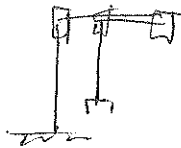
$$\theta_2 = 180^\circ$$

Assuming Lengths are non-zero

$\theta_2 = 0^\circ$



$\theta_2 = 180^\circ$



8) Direct Differentiation

$$\dot{x} = (-L_3 s_{23} - L_2 s_2) \dot{\theta}_2 - L_3 s_{23} \dot{\theta}_3$$

$$\dot{y} = (L_3 c_{23} - L_2 c_2) \dot{\theta}_2 + L_3 c_{23} \dot{\theta}_3$$

$$\dot{z} = \dot{d}_1$$

$$\dot{\theta}_x = 0$$

$$\dot{\theta}_y = 0$$

$$\theta_2 = \theta_4 + \theta_2 + \theta_3$$

$$\Rightarrow {}^0 J = \begin{bmatrix} 0 & -L_2 s_2 - L_3 s_{23} & -L_3 s_{23} & 0 \\ 0 & L_2 c_2 + L_3 c_{23} & L_3 c_{23} & 0 \\ 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 0 & 1 & 1 & 1 \end{bmatrix}$$

Velocity Propagation

$${}^1 w_1 = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} \quad {}^2 w_2 = {}^2 R^1 w_1 + \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_2 \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_2 \end{bmatrix}$$

$${}^3 w_3 = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_3 \end{bmatrix} + {}^3 R^2 w_2 = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_2 + \dot{\theta}_3 \end{bmatrix}$$

$${}^4 w_4 = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_4 \end{bmatrix} + {}^4 R^3 w_3 = \begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_2 + \dot{\theta}_3 + \dot{\theta}_4 \end{bmatrix} = {}^5 w_5$$

$${}^i v_i = {}^i R^{i-1} ({}^{i-1} w_{i-1} \times {}^{i-1} p_i + {}^{i-1} v_{i-1})$$

$$\Rightarrow {}^1 v_1 = \begin{bmatrix} 0 \\ 0 \\ 0 \end{bmatrix} + \begin{bmatrix} 0 \\ 0 \\ \dot{d}_1 \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ \dot{d}_1 \end{bmatrix} \quad {}^2 v_2 = \begin{bmatrix} 0 \\ 0 \\ \dot{d}_1 \end{bmatrix} \quad {}^3 v_3 = \begin{bmatrix} L_2 s_3 \dot{\theta}_2 \\ L_2 c_3 \dot{\theta}_2 \\ \dot{d}_1 \end{bmatrix}$$

↑
P₁ Bunkt

$$\Rightarrow {}^4 v_4 = \begin{bmatrix} L_2 S_{34} \dot{\theta}_2 + L_3 S_4 \dot{\theta}_2 + L_3 S_4 \dot{\theta}_3 \\ L_2 C_{34} \dot{\theta}_2 + L_3 C_4 \dot{\theta}_2 + L_3 C_4 \dot{\theta}_3 \\ \dot{d}_1 \end{bmatrix} = S v_s$$

$$S = \begin{bmatrix} 0 & L_2 S_{34} + L_3 S_4 & L_3 S_4 & 0 \\ 0 & L_2 C_{34} + L_3 C_4 & L_3 C_4 & 0 \\ 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 0 & 1 & 1 & 1 \end{bmatrix}$$

Force Propagation

$$S f_s = \begin{bmatrix} f_x \\ f_y \\ f_z \end{bmatrix} = {}^4 f_4$$

$${}^3 f_3 = {}^3 R_4 {}^4 f_4 = \begin{bmatrix} C_4 f_x - S_4 f_y \\ S_4 f_x + C_4 f_y \\ f_z \end{bmatrix}$$

$${}^2 f_2 = {}^2 R_3 {}^3 f_3 = \begin{bmatrix} C_{34} f_x - S_{34} f_y \\ S_{34} f_x + C_{34} f_y \\ f_z \end{bmatrix} = {}^1 f_1$$

$${}^4 n_4 = {}^4 R_5 S_{n_5} + {}^4 P_5 \alpha {}^4 f_4 = \begin{bmatrix} L_4 f_y \\ -L_4 \alpha \\ 0 \end{bmatrix}$$

$${}^3 n_3 = {}^3 R_4 n_4 + {}^3 P_4 \alpha {}^3 f_3 = \begin{bmatrix} +S_4 L_4 f_x + C_4 L_4 f_y \\ -C_4 L_4 f_x + L_4 S_4 f_y - L_3 f_z \\ L_3 S_4 f_x + L_3 C_4 f_y \end{bmatrix}$$

$${}^2 n_2 = {}^2 R_3 n_3 + {}^2 P_3 \alpha {}^2 f_2 \Rightarrow {}^2 n_2 = L_2 S_{34} f_x + L_3 S_4 f_x + L_2 C_{34} f_y + L_3 C_4 f_y$$

$$\Rightarrow \mathcal{L} = \begin{bmatrix} 0 & 0 & 1 & 0 & 0 & 0 \\ L_2 S_{34} + L_3 S_4 & L_3 C_4 + L_2 C_{34} & 0 & 0 & 0 & 0 \\ L_3 S_4 & L_3 C_4 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 \end{bmatrix} \begin{bmatrix} f_x \\ f_y \\ f_z \\ n_x \\ n_y \\ n_z \end{bmatrix}$$

$$\Rightarrow {}^S J = \begin{bmatrix} 0 & L_2 s_3 a + L_3 s_4 & L_3 s_4 & 0 \\ 0 & L_2 c_3 a + L_3 c_4 & L_3 c_4 & 0 \\ 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 0 & 1 & 1 & 1 \end{bmatrix}$$

Singularities

$$\Rightarrow \det({}^S J) = 0 \Rightarrow \begin{vmatrix} L_3 s_4 + L_2 s_3 a & L_3 s_4 \\ L_2 c_3 a + L_2 c_4 & L_3 c_4 \end{vmatrix} = 0 \Rightarrow s_3 = 0 \Rightarrow \theta_3 = 0^\circ$$

$$\theta_3 = 180^\circ$$

Assembly lengths are non-zero.

