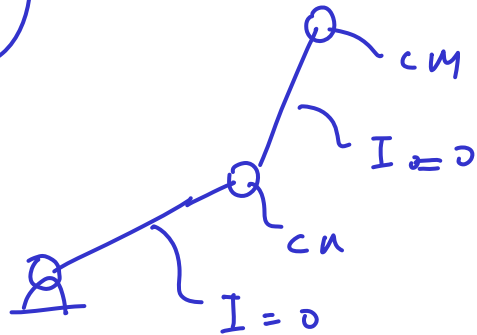




Trajectory Generation 1/2



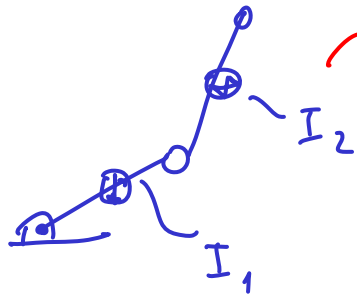
I



In class : Newton Euler

@ Home : Lagrange (SEE NOTES)
(General Form)

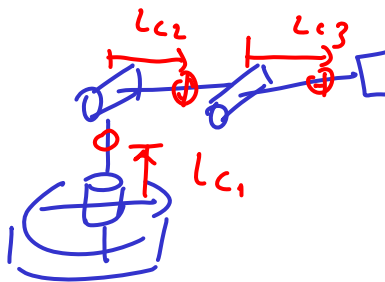
II



$$I = \begin{bmatrix} I_1 & 0 \\ 0 & I_2 \\ & & I_3 \end{bmatrix}$$

In class : Lagrange

@ Home : Newton Euler



3R

Eq. of Motion

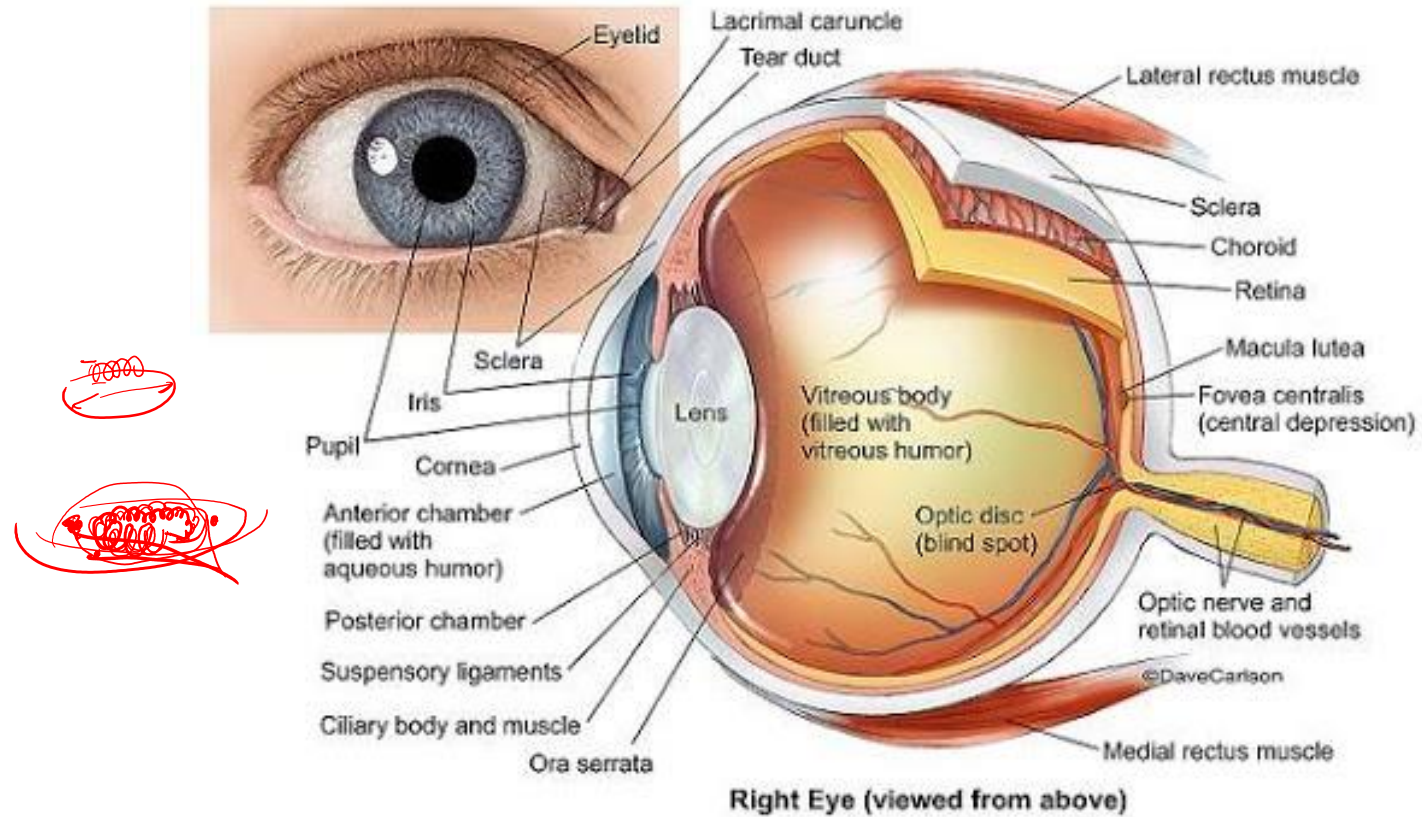
- Newton Euler
- Lagrange



Introduction



Motion Planning





Motion Planning



Healthy eye



Clear lens



Eye with cataract



Lens clouded by cataract



Motion Planning

Routine Cataract Surgery

<https://youtu.be/Qbel72QmFAU>

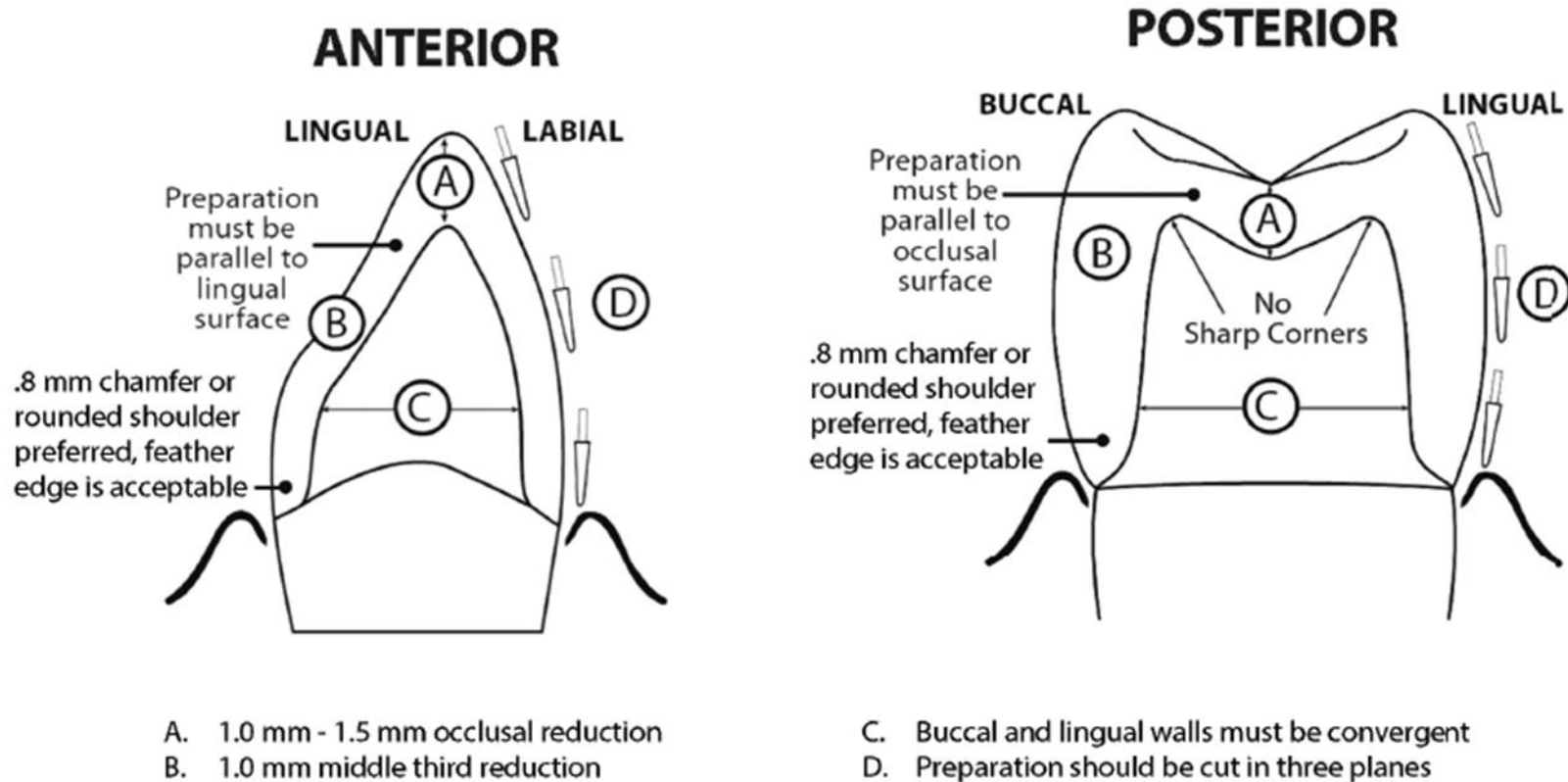


Motion Planning





Motion Planning





Motion Planning





Motion Planning





Motion Planning





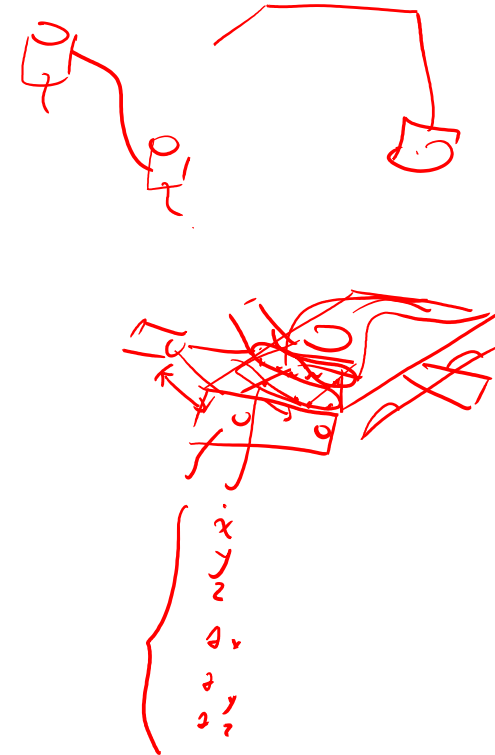
Motion Planning

Problem Definition



Motion Planning – Hierarchy

- Trajectory planning is a subset of the overall problem that is **navigation or motion planning**. The typical hierarchy of motion planning is as follows:
 - **Task planning** – Designing a set of high-level goals, such as “go pick up the object in front of you”.
 - **Path planning** – Generating a feasible path from a start point to a goal point. A path usually consists of a set of connected waypoints.
 - – **Trajectory planning** – Generating a time schedule for how to follow a path given constraints such as position, velocity, and acceleration.
 - **Trajectory following** – Once the entire trajectory is planned, there needs to be a control system that can execute the trajectory in a sufficiently accurate manner.
- Q: What’s the difference between path planning and trajectory planning?
- A: A trajectory is a description of how to follow a path over time





Trajectory Generation – Problem Definition

Problem

Given: Manipulator geometry, End Effector Path (via point)

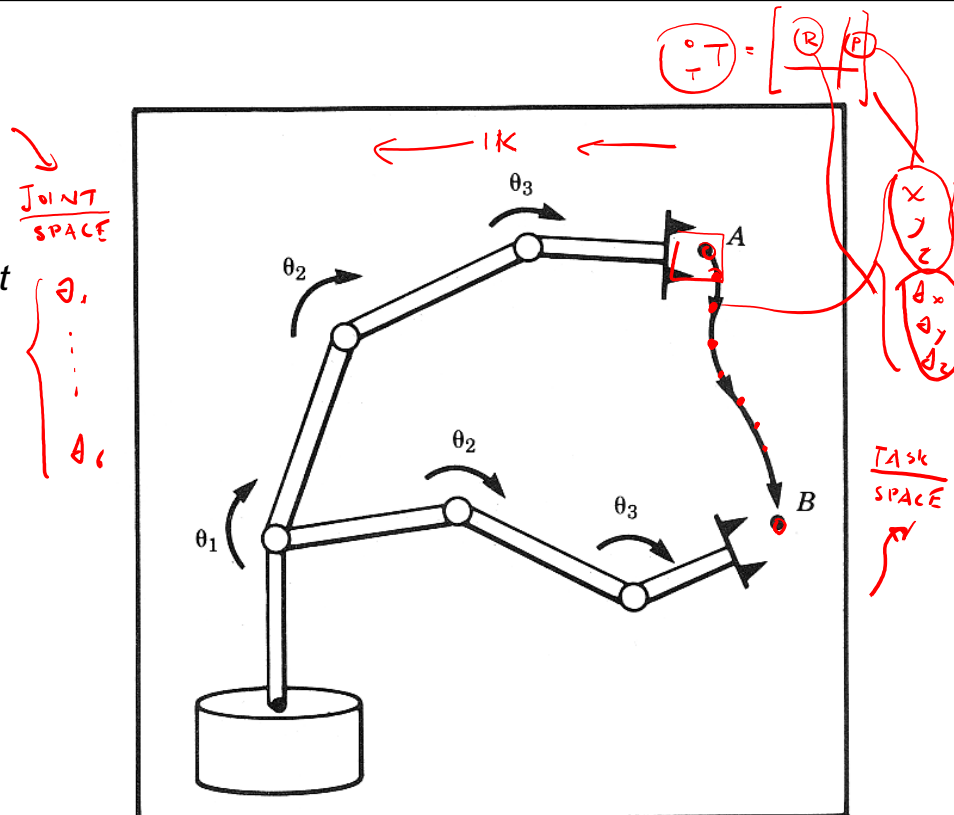
Compute: The trajectory of each joint such that the end effector move in space from point A to Point B

Solution (Domains)

- Joint space / Task Space

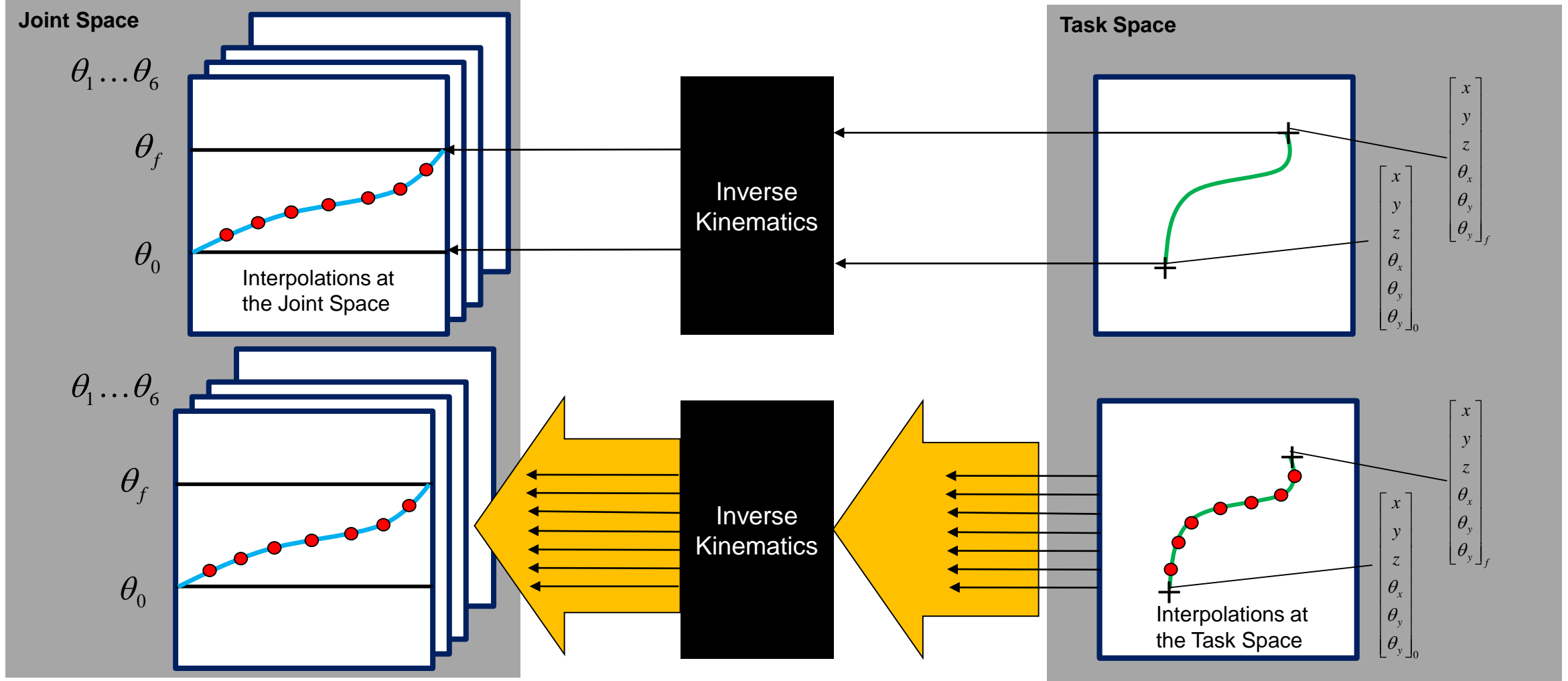
Definitions

- **Trajectory (Definition)** - Time history of position, velocity, and acceleration for each DOF.
- **Trajectory Generation** – Methods of computing a trajectory that describes the desired motion of a manipulator in a multidimensional space





Task Space Versus Joint Space - Interpolations





Task Space Versus Joint Space

Interpolation Method	Computational Requirements	Accuracy of the End Effector
Join Space	Low (Advantage)	Low (Disadvantage)
Task Space	High (Disadvantage)	High (Advantage)

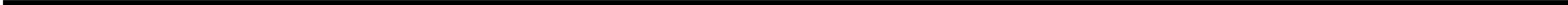
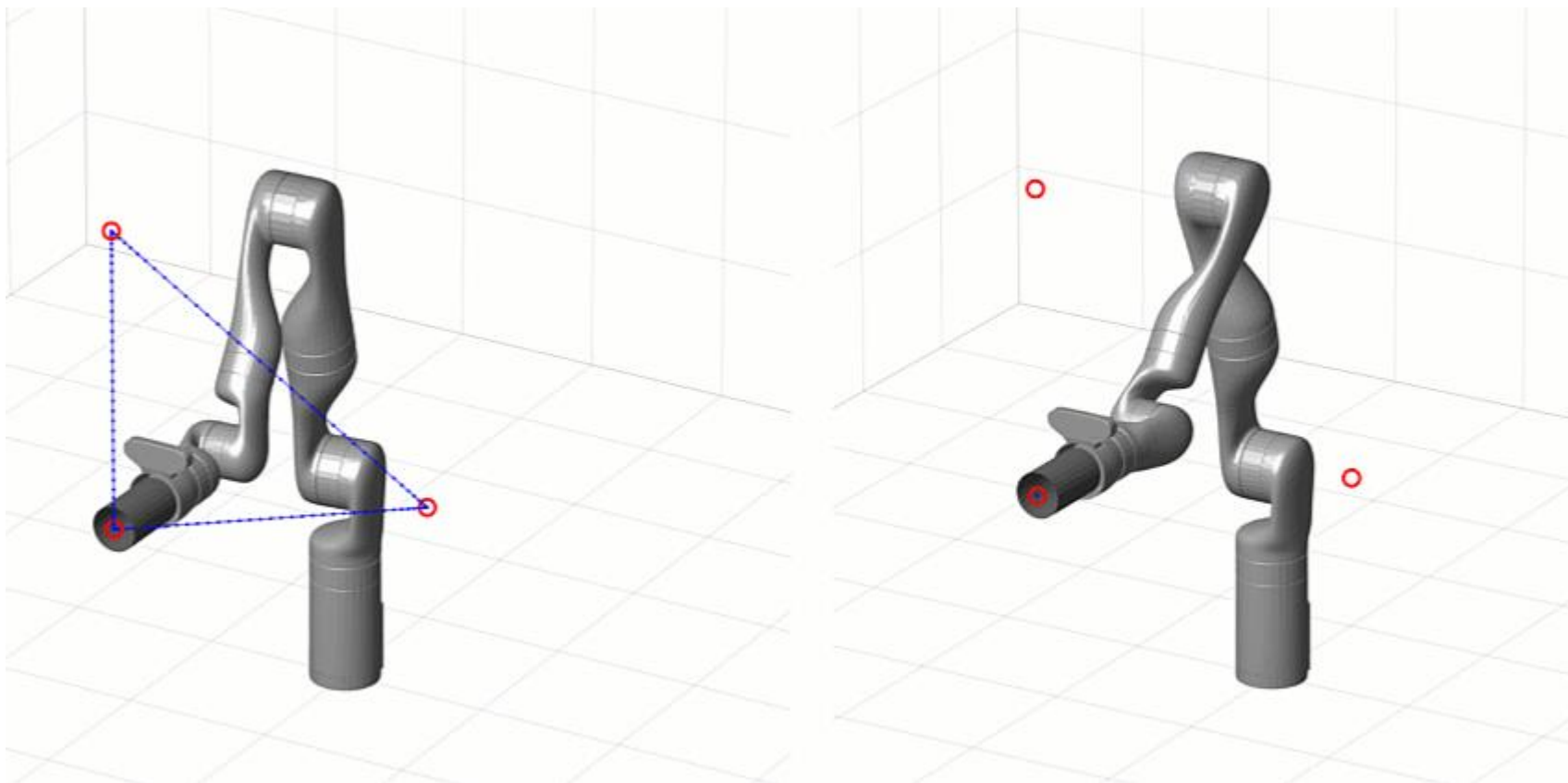


Task Space Versus Joint Space

- **Task space** means the waypoints and interpolation are on the Cartesian pose (position and orientation) of a specific location on the manipulator – usually the end effector.
 - **Joint space** means the waypoints and interpolation are directly on the joint positions (angles or displacements, depending on the type of joint)
 - **Main Difference** –
 - **Smoothness** - task-space trajectories tend to look more “natural” than joint-space trajectories because the end effector is moving smoothly with respect to the environment even if the joints are not.
 - **IK / Computation** - The big drawback is that following a task-space trajectory involves solving inverse kinematics (IK) more often than a joint-space trajectory, which means *a lot* more computation especially if your IK solver is based on optimization.
-



Task Space Versus Joint Space





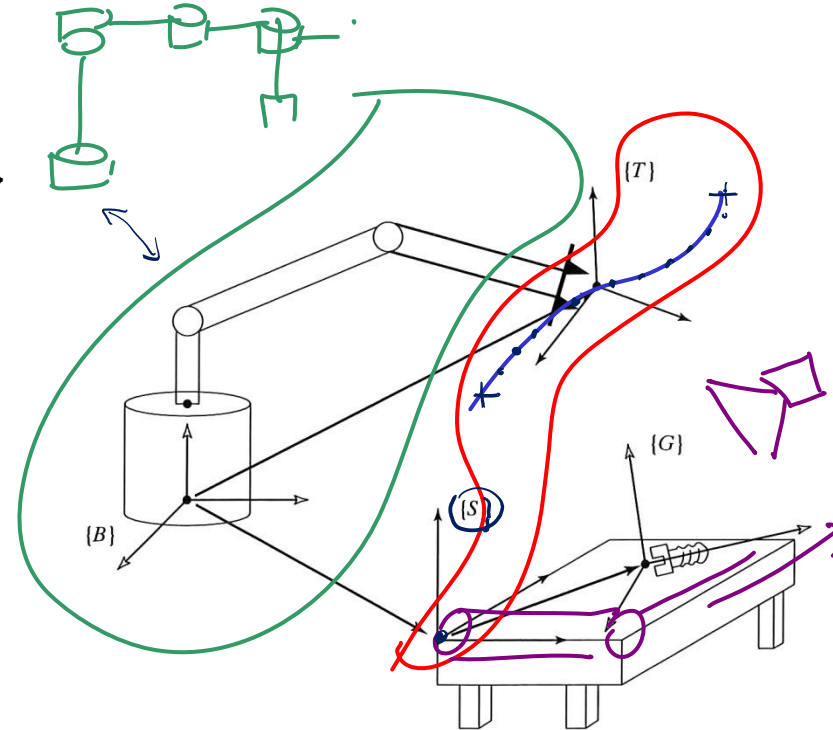
Trajectory Generation – Problem Definition

- **Human Machine interface (requirements)**
 - Human - Specifying trajectories with simple description of the desired motion
 - Example – start / end points position and orientation of the end effectors
 - System - Designing the details of the trajectory
 - Example – Design the exact shape of the path, duration, joint velocity, etc.
- **Trajectory Representation**
 - Representation of trajectory in the computer after they were planned
- **Trajectory Generation**
 - Generation occurs at runtime (real time) where positions, velocities, and accelerations are computed.
 - Path update rate 60-2000 Hz



General Consideration

- **General approach for the motion of the manipulator**
 - Specify the path as a motion of the tool frame $\{T\}$ relative to the station frame $\{S\}$. Frame $\{S\}$ may change its position in time (e.g. conveyor belt)
- **Advantages**
 - Decouple the motion description from any particular robot, end effector, or workspace.
 - Modularity – Use the same path with:
 - Different robot
 - Different tool size

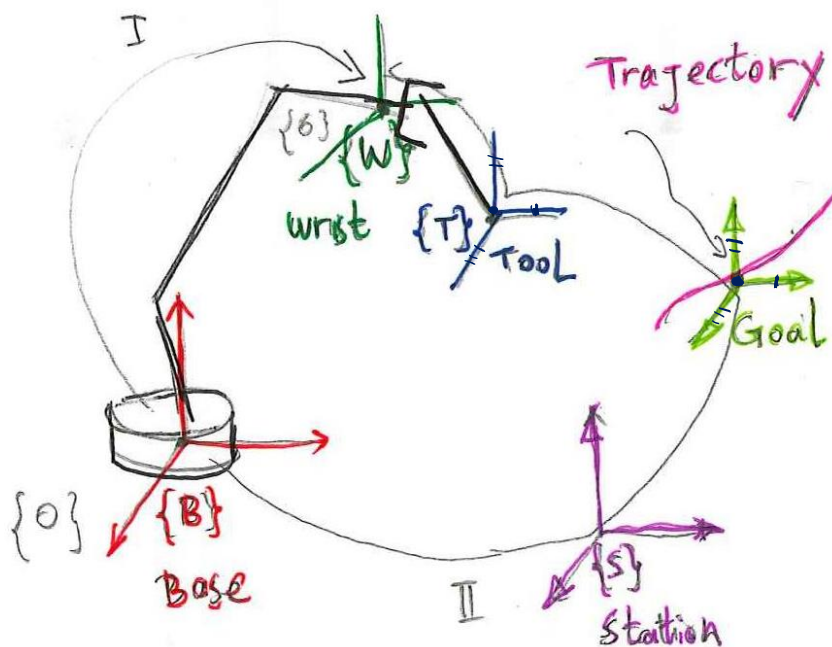




Trajectory Generation & Inverse Kinematics

General Approach

Transforming from the task space to the joint space
using inverse kinematics



$${}^0T = \begin{matrix} \text{I} & & \text{II} \rightarrow \text{Desired position and orientation} \\ \begin{matrix} B & T \\ W & T \end{matrix} = \begin{matrix} B & T & S & T & G & T & T & T \\ S & G & T & W & T \end{matrix} \end{matrix} \quad \text{Goal (known)}$$

${}^0T = \begin{matrix} B & T \\ W & T \end{matrix}$ - Forward kinematics

${}^B_S T$ - Location of the station with respect to the base

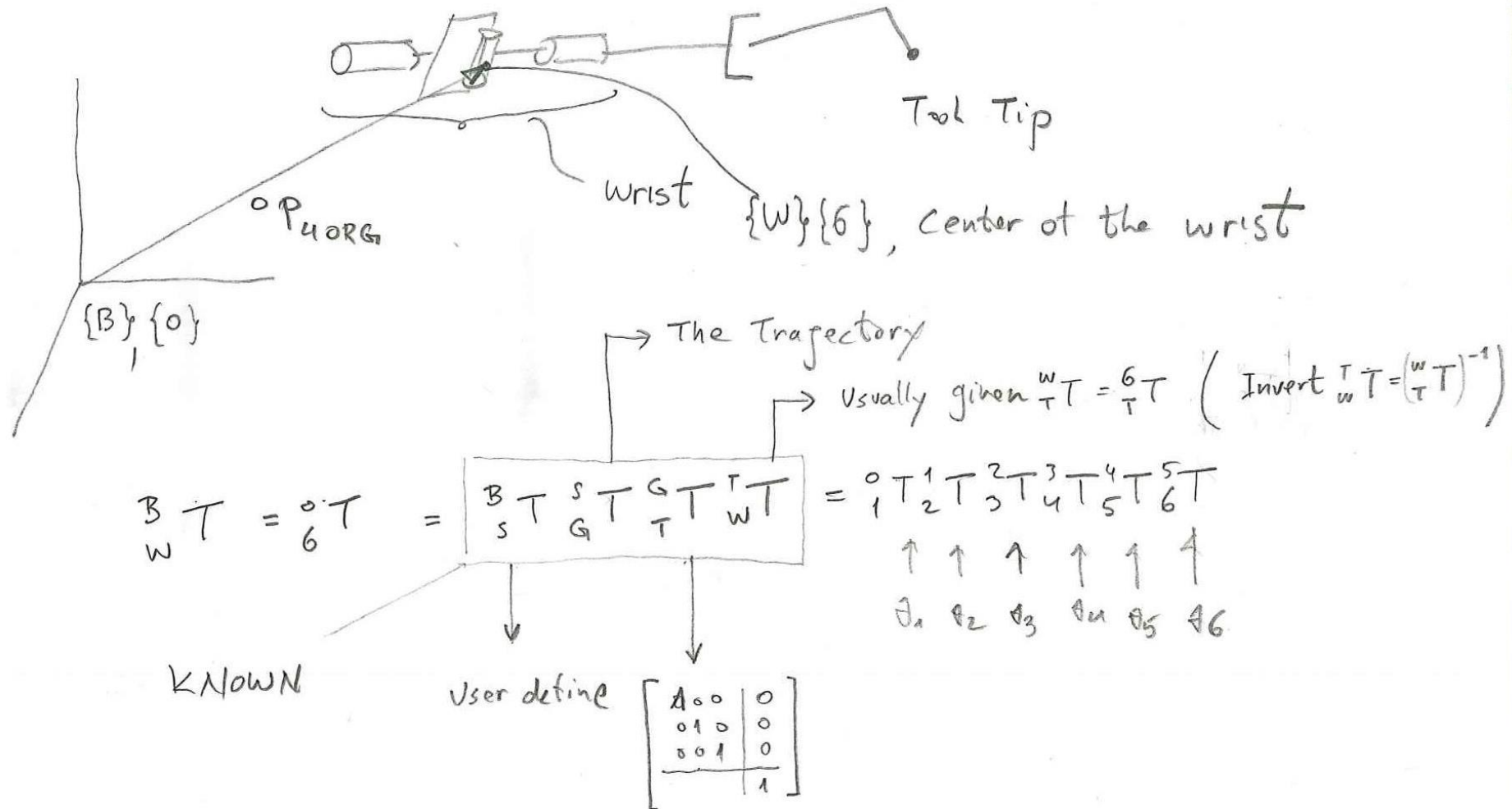
$\begin{matrix} S & T \\ G & T \end{matrix}$ - Definition of the Trajectory

$\begin{matrix} G & T \\ T & T \end{matrix} = \begin{bmatrix} 1 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$ - Full alignment (position, orientation)

$\begin{matrix} T & T \\ W & T \end{matrix} =$ Location of the wrist with respect to the tool \rightarrow usually given $\begin{matrix} W & T \\ T & T \end{matrix}$



Trajectory Generation & Inverse Kinematics General Approach





Trajectory Generation & Inverse Kinematics

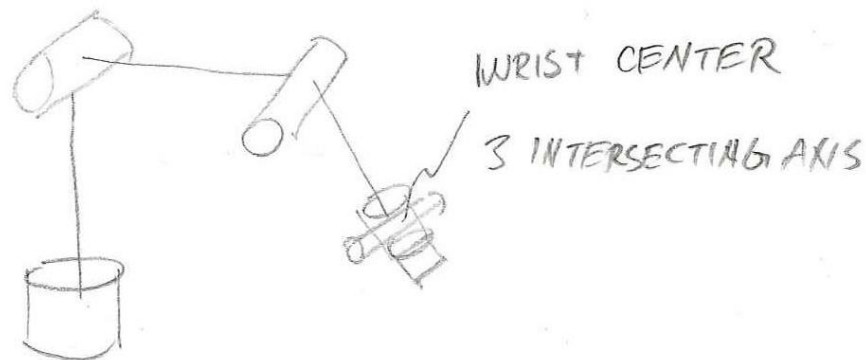
General Approach

$${}^0T_6 = {}^0T_1 {}^1T_2 {}^2T_3 {}^3T_4 {}^4T_5 {}^5T_6 =$$

$$\begin{matrix} \downarrow & \downarrow & \downarrow & \downarrow & \downarrow & \downarrow \\ \theta_1 & \theta_2 & \theta_3 & \theta_4 & \theta_5 & \theta_6 \end{matrix}$$

$$\left[\begin{array}{c|c} {}^0R_6 & {}^0P_6 \\ \hline \end{array} \right]$$

GIVEN



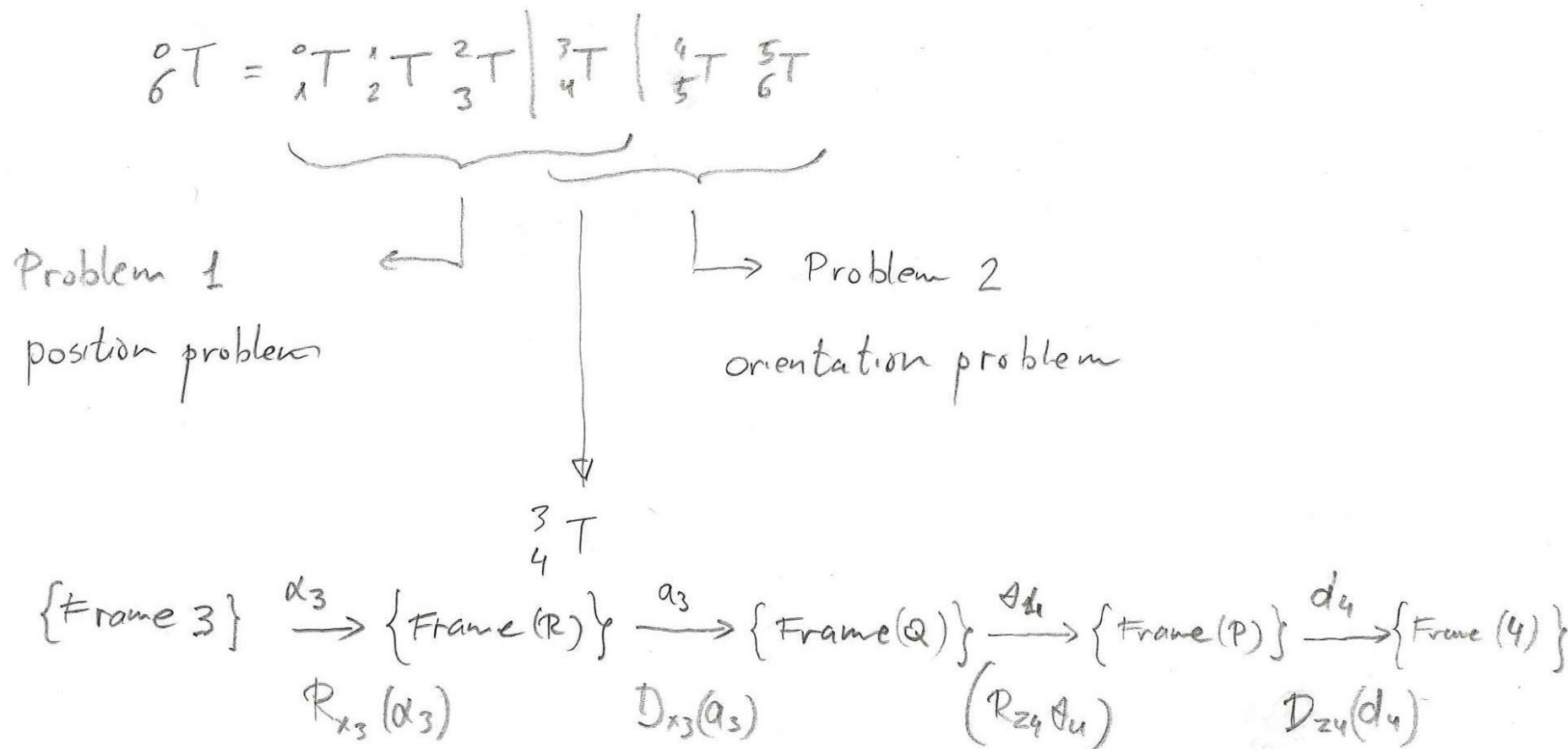
Given 3 intersecting axis 4,5,6 (origines of 4,5,6 are at the same point)

$${}^0P_6 = {}^6P_4$$



Trajectory Generation & Inverse Kinematics

General Approach





Trajectory Generation & Inverse Kinematics

General Approach

$${}^0_6T = \underbrace{{}^0_1T {}^1_2T {}^2_3T {}^3_4T R_{x3}(\alpha_3) D_{x3}(a_3)}_{\text{Problem 1}} \bigg| \underbrace{R_{zu}(A_u) D_{zu}(d_4)}_{\text{Problem 2}} \begin{matrix} {}^4_5T & {}^5_6T \\ {}^5_6T & \end{matrix}$$

Problem 1
position problem

Problem 2
orientation problem

$${}^0_6T = \begin{matrix} {}^0_1T & {}^1_2T & {}^2_3T & {}^3_4T \\ {}^1_2T & {}^2_3T & {}^3_4T & \end{matrix} \bigg|_{A_u=0} \begin{matrix} {}^3_4T & \\ {}^4_5T & \end{matrix} \bigg|_{\alpha_3=0} \begin{matrix} {}^4_5T & {}^5_6T \\ {}^5_6T & \end{matrix}$$

\uparrow set $A_u=0$ \uparrow set $\alpha_3=0$



Trajectory Generation & Inverse Kinematics General Approach

$${}^0_6R = {}^0_3R {}^3_4R {}^4_6R$$



$${}^0_6R = {}^0_3R \left(\begin{array}{c|c} R(x_3) & I \\ \hline \uparrow & \uparrow \\ D_{x_3}(a_3) & D_{z_4}(d_4) \end{array} \right) {}^4_6R$$

$${}^0_6R = \left[\begin{array}{c|c} {}^0_3R & R_{x_3}(x_3) \\ \hline \end{array} \right] \left[\begin{array}{c|c} R_{z_4}(z_4) & {}^4_6R \\ \hline \end{array} \right]$$



Trajectory Generation & Inverse Kinematics

General Approach

Solving for A_4, A_5, A_6

$$\underbrace{R_{z4}(A_4)}_{} \underbrace{{}_4^6 R}_{=} = \underbrace{\begin{bmatrix} {}^0_3 R & R_{x3}(\alpha_3) \end{bmatrix}^{-1}}_{} \underbrace{{}_0^6 R}_{}$$

Solved in Problem 1

Known A_1, A_2, A_3

Desired orientation
given for every point
on the trajectory

$$R_{z4}(A_4) {}_5^6 R(A_5) {}_6^6 R(A_6) = \bar{R}_D \rightarrow$$

Desired orientation of the
wrist taking into account the
contribution of the first 3
angles to the orientation



Trajectory Generation & Inverse Kinematics General Approach

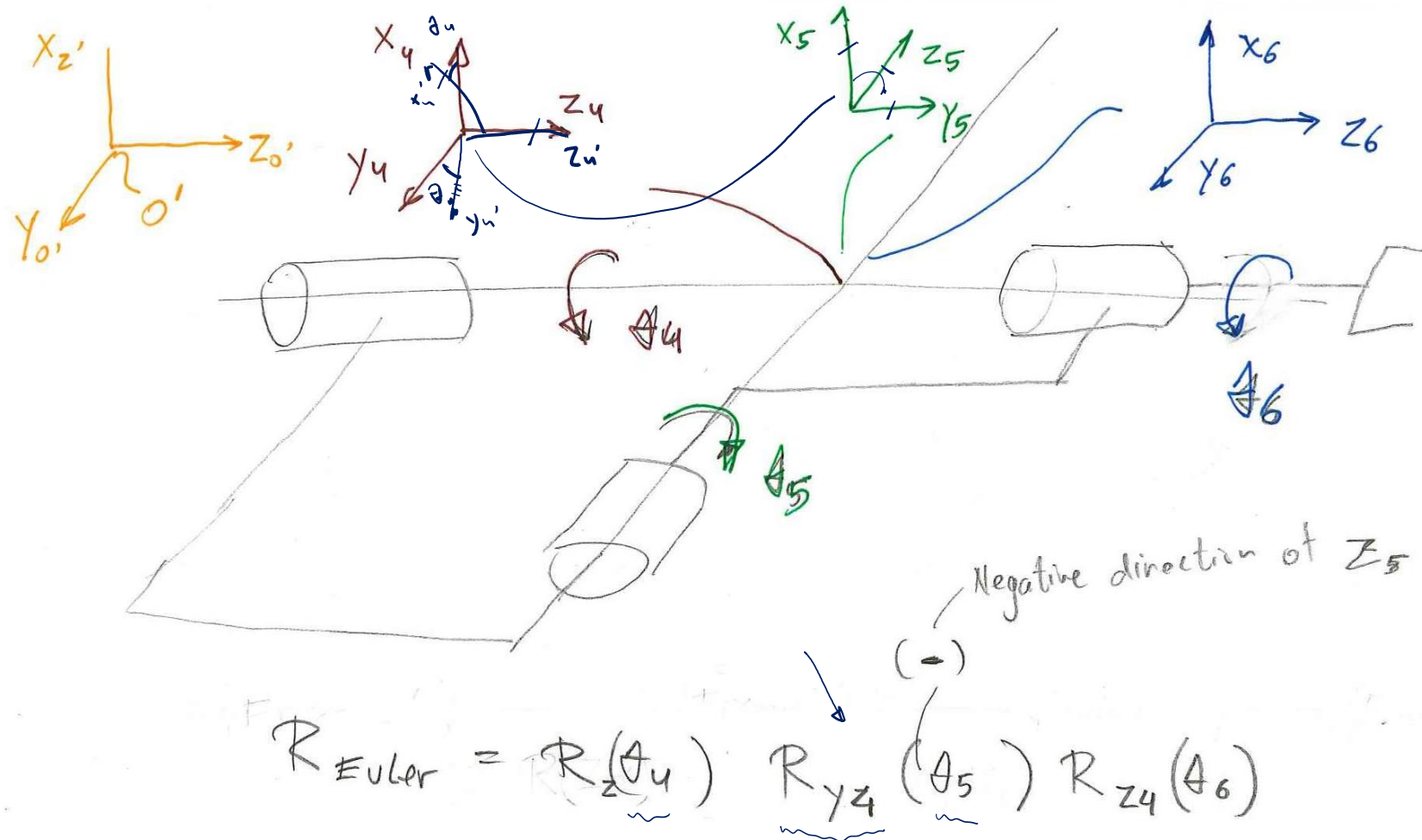
$${}_{24}R(A_4) {}_5^4R(A_5) {}_6^5R(A_6) = \overline{R}_D = \begin{bmatrix} r_{11} & r_{12} & r_{13} \\ r_{21} & r_{22} & r_{23} \\ r_{31} & r_{32} & r_{33} \end{bmatrix}$$

Solve for A_4, A_5, A_6 using the Z-Y-Z problem



Trajectory Generation & Inverse Kinematics

General Approach





Trajectory Generation & Inverse Kinematics

General Approach

$$R_{ZYX}(\alpha, \beta, \gamma) = R_Z(\alpha)R_Y(\beta)R_Z(\gamma) = \begin{bmatrix} c\alpha & -s\alpha & 0 \\ s\alpha & c\alpha & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} c\beta & 0 & s\beta \\ 0 & 1 & 0 \\ -s\beta & 0 & c\beta \end{bmatrix} \begin{bmatrix} c\gamma & -s\gamma & 0 \\ s\gamma & c\gamma & 0 \\ 0 & 0 & 1 \end{bmatrix}$$

$\downarrow \quad \downarrow \quad \downarrow$
 $\theta_4 \quad -\theta_5 \quad \theta_6$

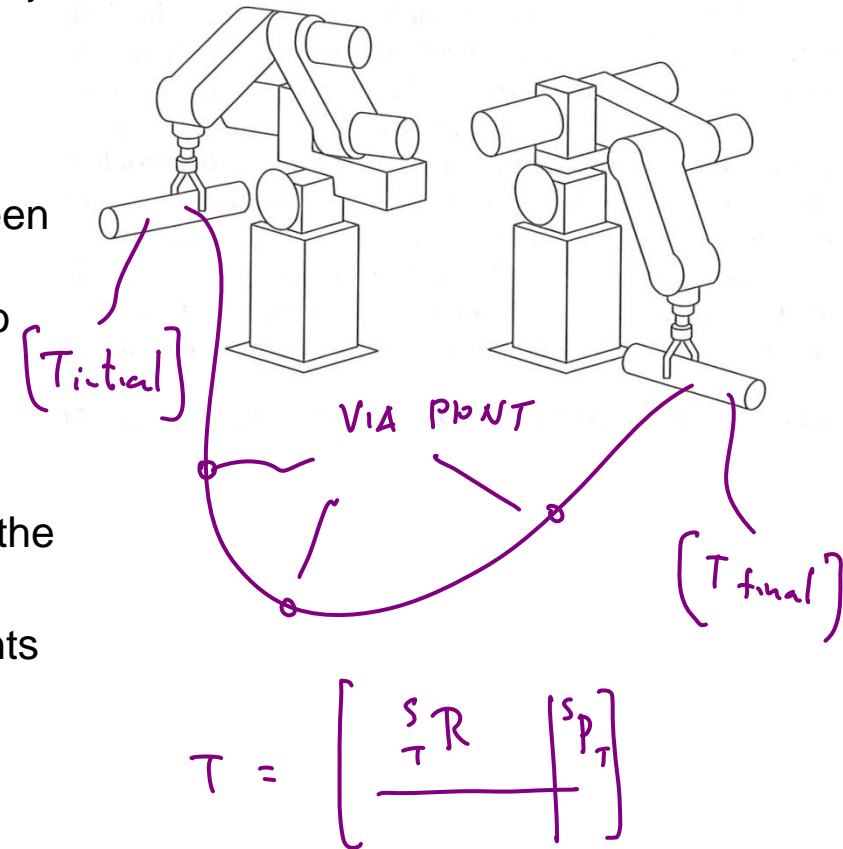
Note: ∇

$$= \begin{bmatrix} c\alpha c\beta c\gamma - s\alpha s\gamma & -c\alpha c\beta s\gamma - s\alpha c\gamma & c\alpha s\beta \\ s\alpha c\beta c\gamma + c\alpha s\gamma & -s\alpha c\beta s\gamma + c\alpha c\gamma & s\alpha s\beta \\ -s\beta c\gamma & s\beta s\gamma & c\beta \end{bmatrix}$$



General Consideration – Via Points

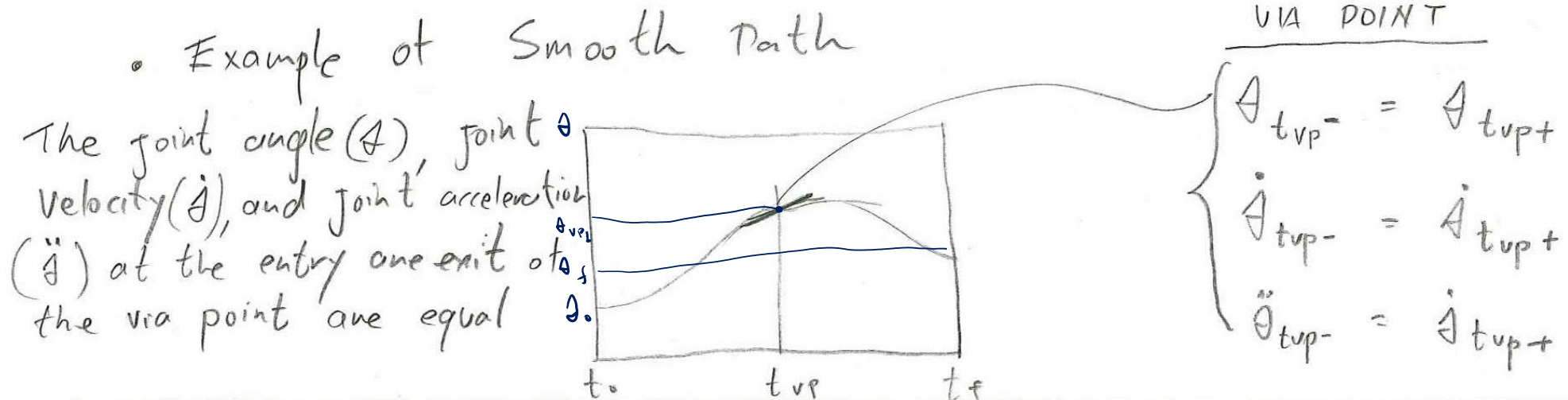
- **Basic Problem** – Move the tool frame $\{T\}$ from its initial position / orientation $\{T_{initial}\}$ to the final position / orientation $\{T_{final}\}$.
- **Specific Description**
 - **Via Point** – Intermediate points between the initial and the final end-effector locations that the end-effector must go through and match its position and orientation along the trajectory.
 - Each via point is defined by a **frame defining the position/orientation** of the tool with respect to the station frame
 - **Path Points** – includes all the via points along with the initial and final points
 - **Point (Frame)** – Every point on the trajectory is defined by a frame (spatial description)





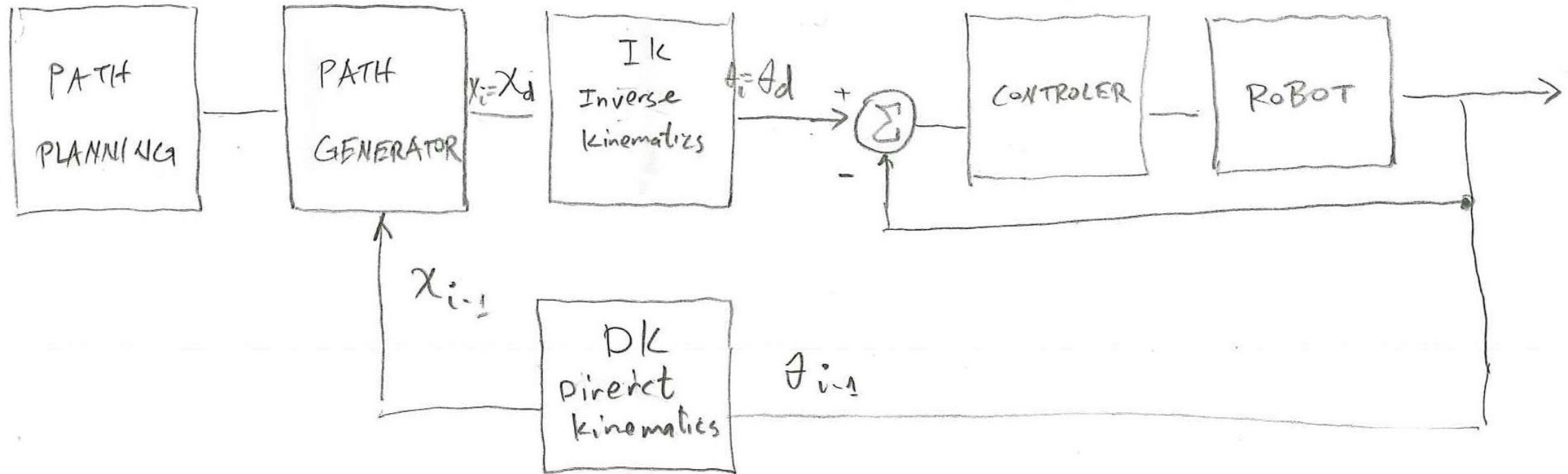
General Consideration – Smooth Path

- **“Smooth” Path or Function**
 - Continuous path / function with first and second derivatives.
 - Add constrains on the spatial and temporal qualities of the path between the via-points
- **Implications of non-smooth path**
 - Increase wear in the mechanism (rough jerky movement)
 - Vibration – exciting resonances.



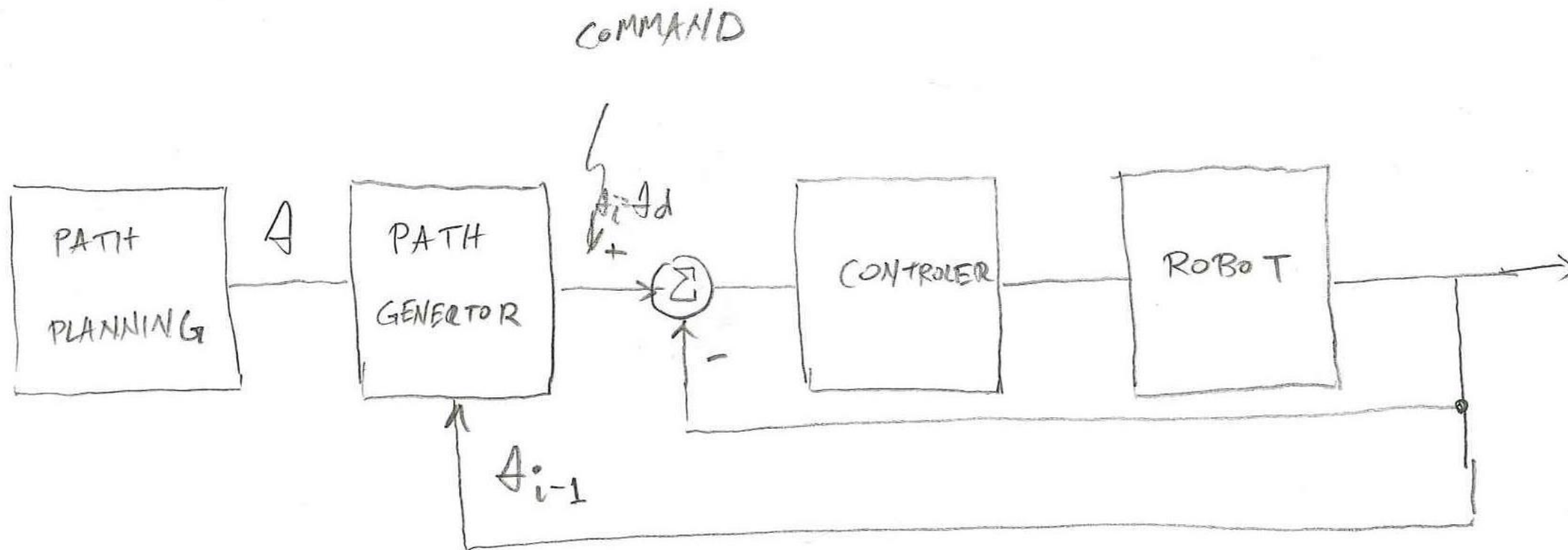


Trajectory Generation – Task Space Control



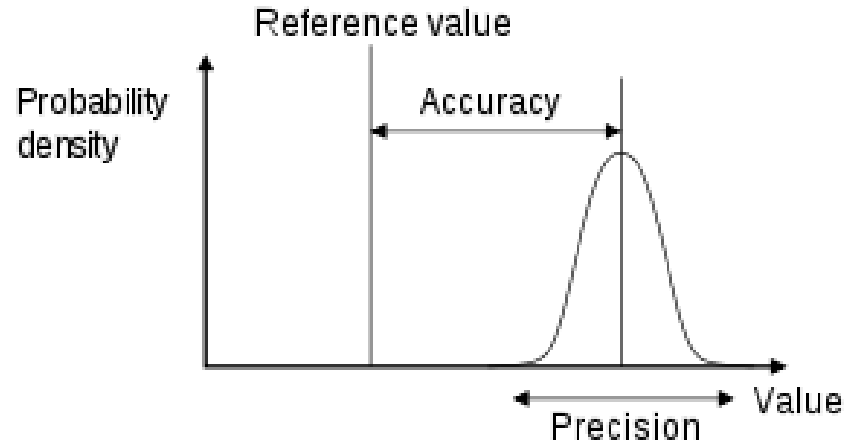


Trajectory Generation – Joint Space Control





Precision versus Accuracy



High accuracy
High precision



Low accuracy
High precision



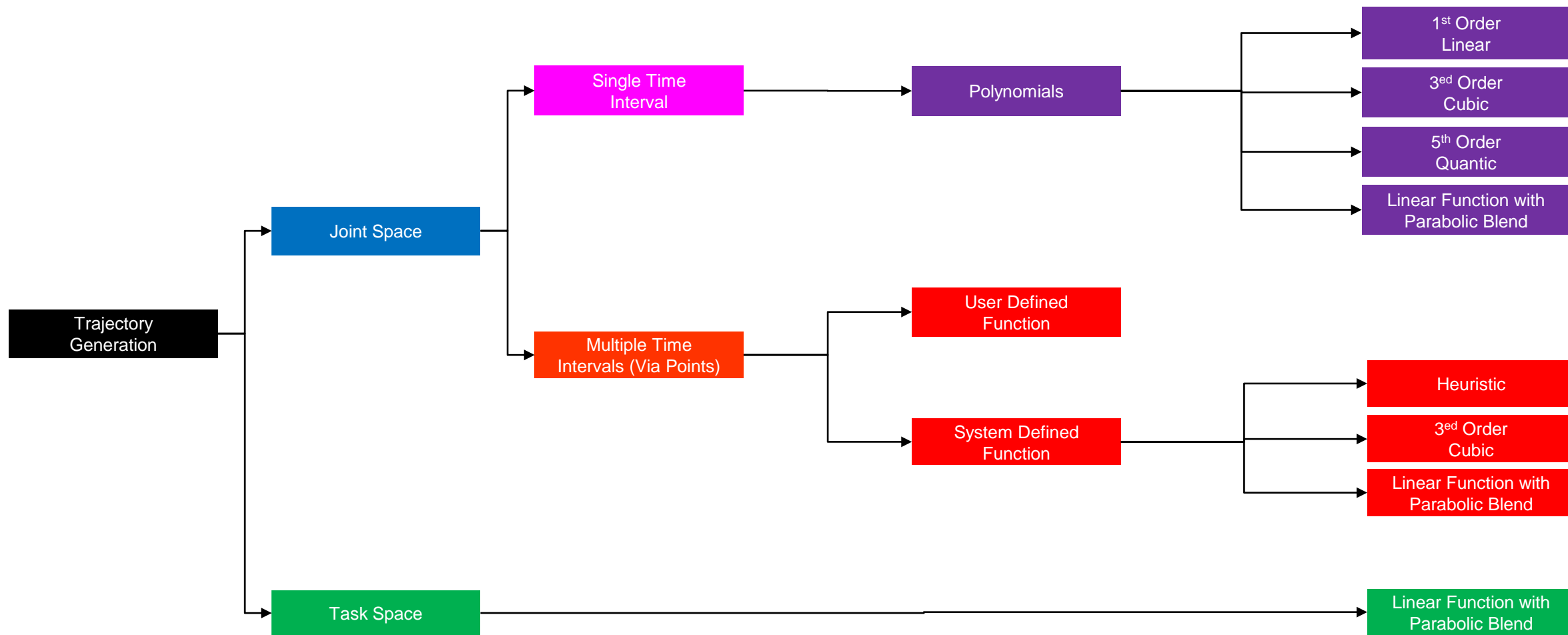
High accuracy
Low precision



Low accuracy
Low precision

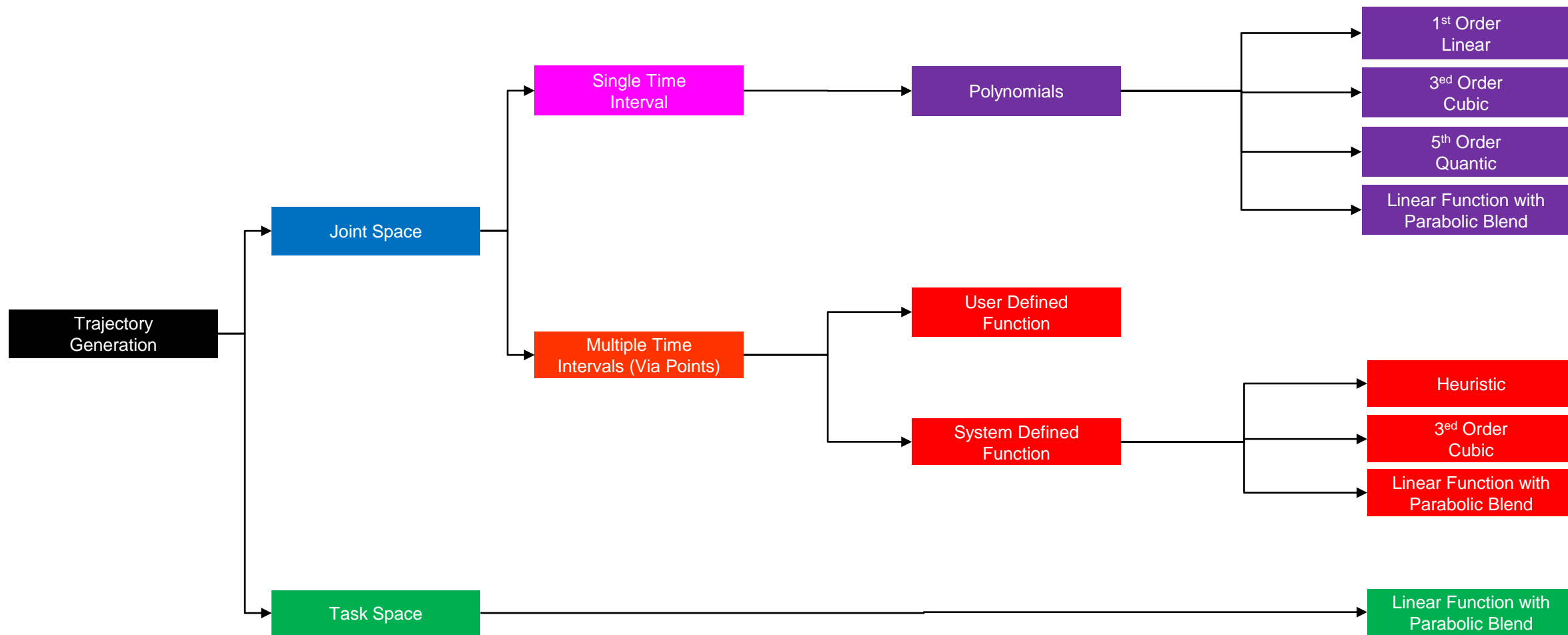


Trajectory Generation – Roadmap Diagram





Trajectory Generation – Roadmap Diagram



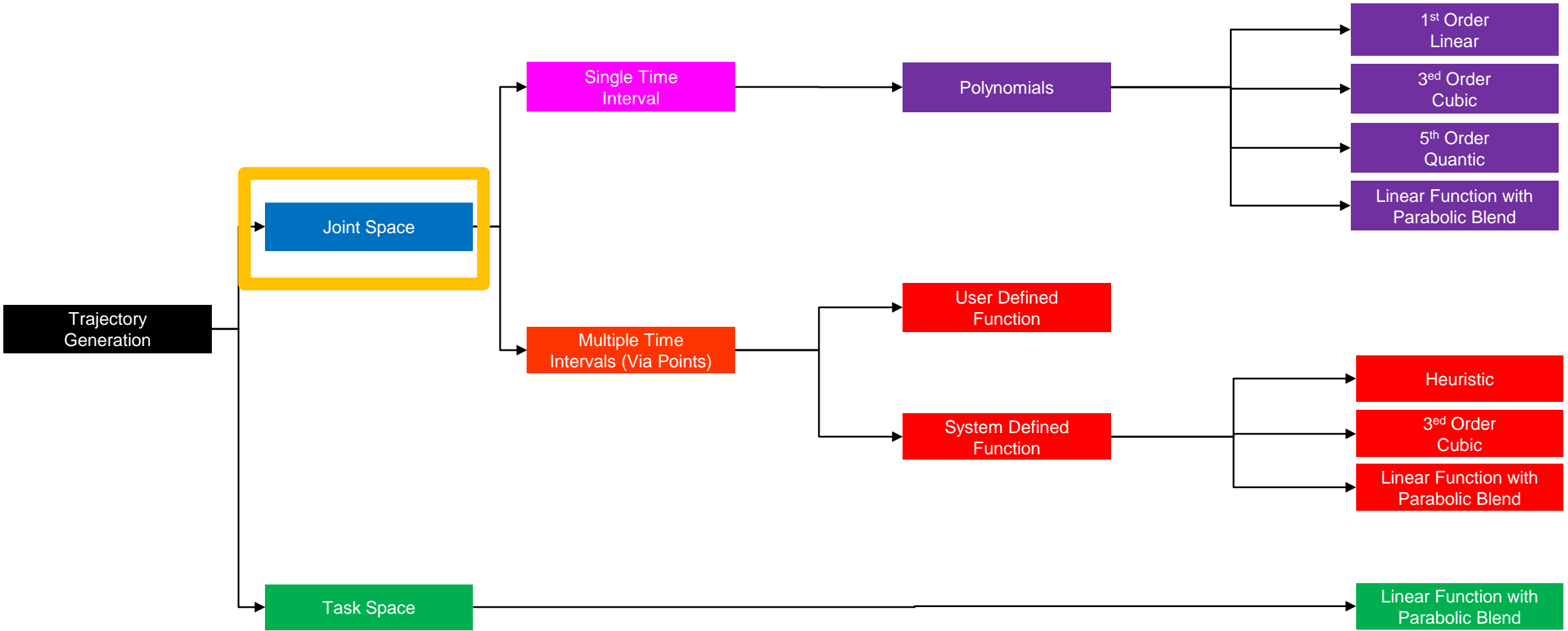


Joint Space Schemes

Single Time Interval



Trajectory Generation – Roadmap Diagram



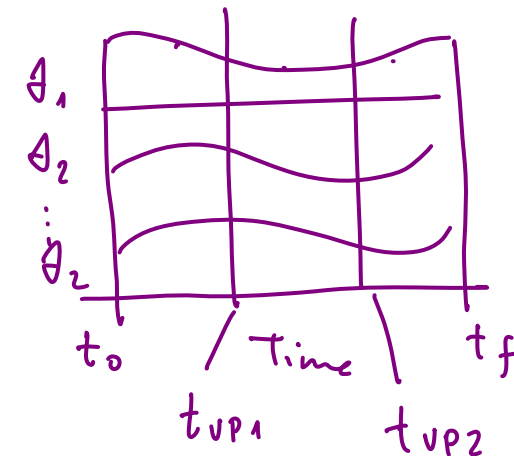
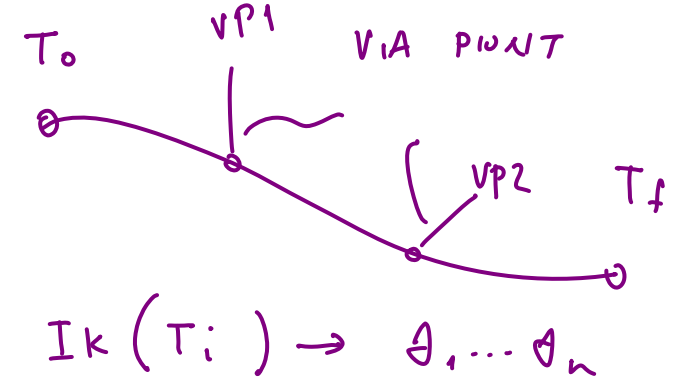


Joint Space Schemes

- **Joint space Schemes** – Path shapes (in space and in time) are described in terms of functions in the joint space.
- **General process (Steps) given initial and target P/O**
 1. Select a path point or via point (desired position and orientation of the tool frame $\{T\}$ with respect to the base frame $\{s\}$)
 2. Convert each of the “via point” into a set of joint angles using the inverse kinematics
 3. Find a smooth function for each of the n joints that pass through the via points, and end the goal point.

Note 1: The time required to complete each segment is the same for each joint such that all the joints will reach the via point at the same time. Thus resulting in the position and orientation of the frame $\{T\}$ at the via point.

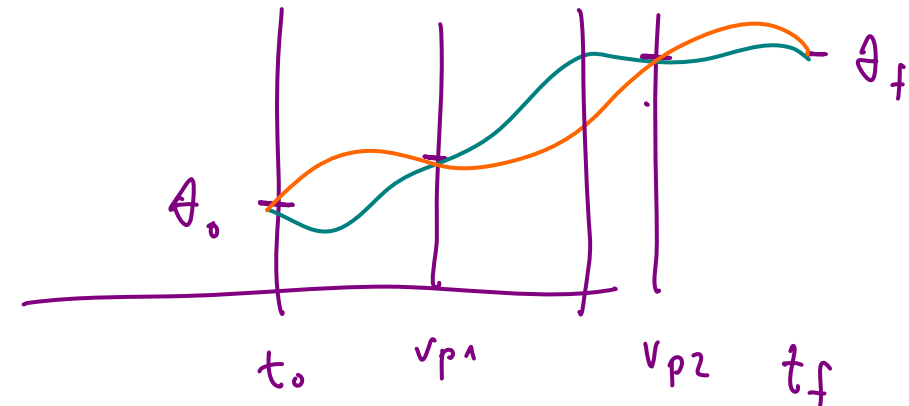
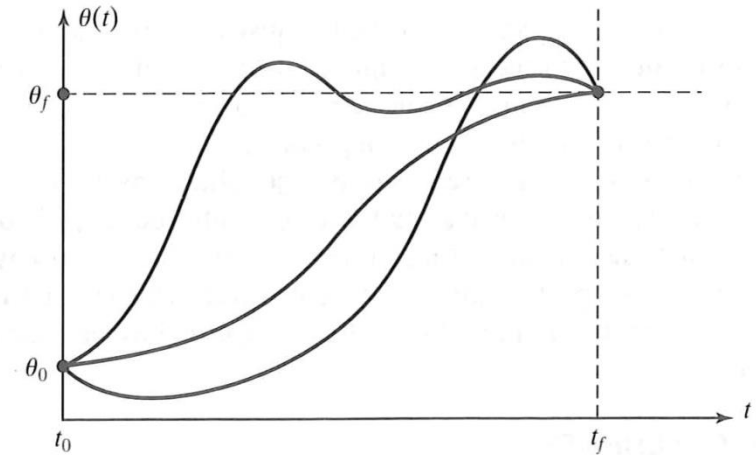
Note 2: The joints move independently with only one time restriction (Note 1)





Joint Space Schemes

- Define a function for each joint such that value at t_0 is the **initial position** of the joint and whose value at t_f is the **desired goal position** of the joint
- There are many smooth functions $\theta(t)$ that may be used to interpolate the joint value.





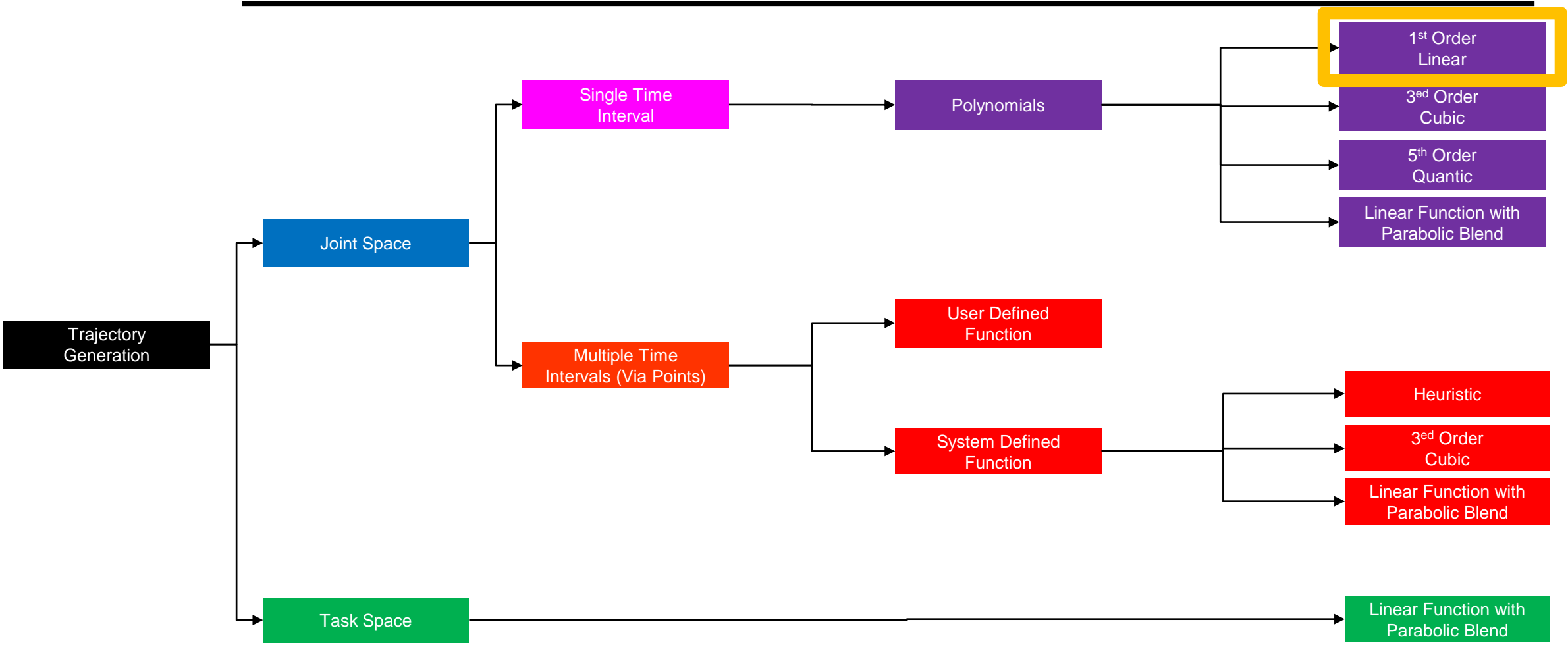
Joint Space Schemes

Single Time Interval
Polynomials

First Order Polynomial



Trajectory Generation – Roadmap Diagram



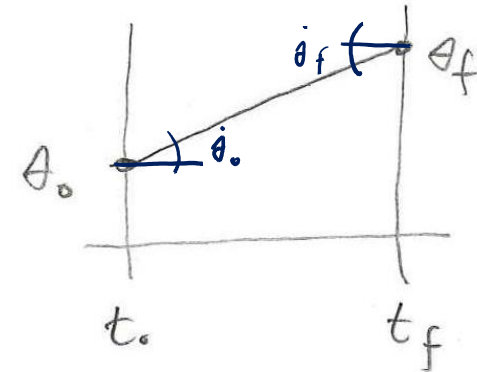


Joint Space Schemes – Linear Polynomials

- Problem – Define a function for each joint such that its value at

- t_0 is the initial position of the joint

- t_f is the desired goal position of the joint



- Given – Constrains on $\theta(t)$

$$\begin{cases} \theta(0) = \theta_0 \\ \theta(t_f) = \theta_f \end{cases}$$



Joint Space Schemes – Linear Polynomials

- Solution – The two constraints can be satisfied by a first order polynomial

$$\theta(t) = a_0 + a_1 t$$

- Combined with the two desired constraints yields two equations in two unknown

$$\begin{cases} \theta(0) = \theta_0 \\ \theta_f(t_f) = a_0 + a_1 t_f \end{cases} \Rightarrow \begin{cases} \theta_0 = a_0 \\ a_1 = \frac{\theta_f - \theta_0}{t_f} \end{cases}$$

$$\theta = \theta_0 + \left(\frac{\theta_f - \theta_0}{t_f} \right) t$$



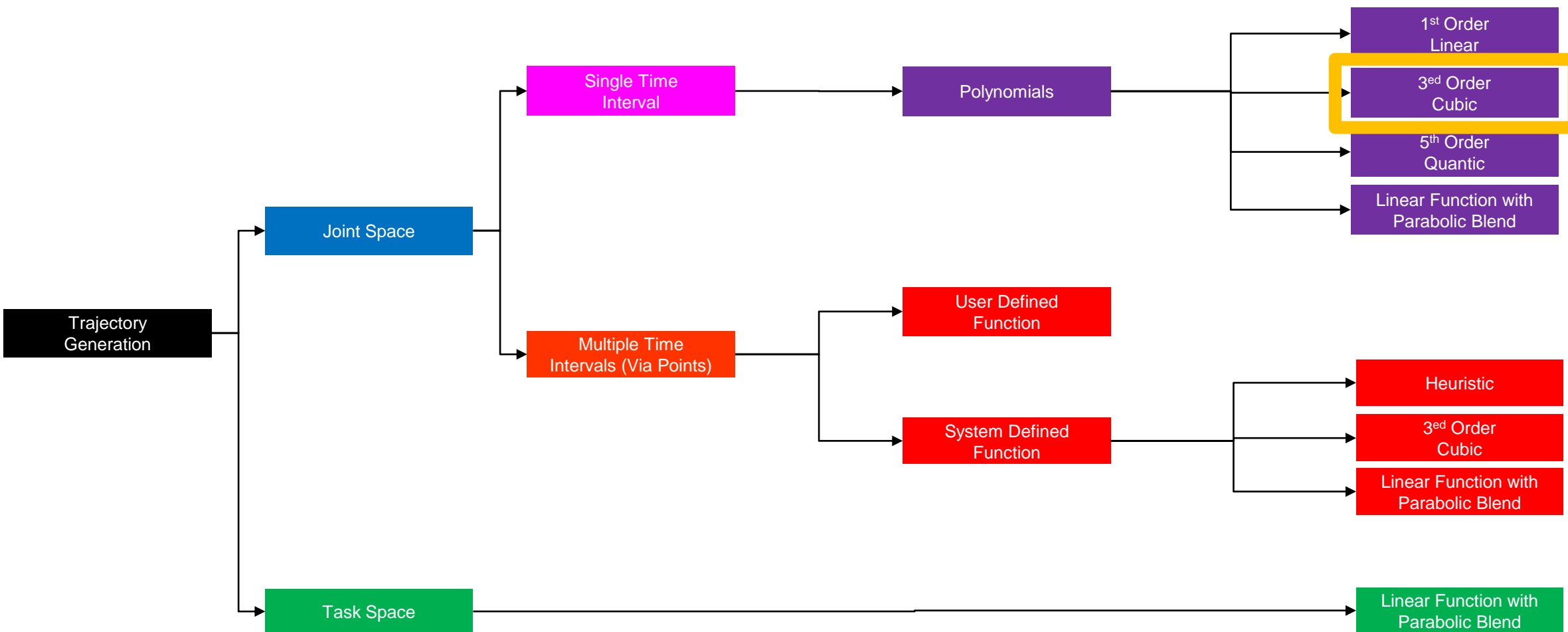
Joint Space Schemes

Single Time Interval
Polynomials
Cubic Order Polynomial





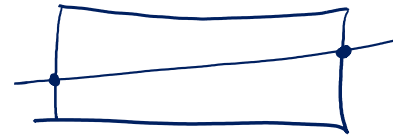
Trajectory Generation – Roadmap Diagram



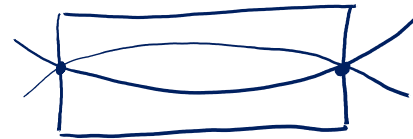


Joint Space Schemes – Order of the Polynomials

$$\theta(t) = a_0 + a_1 t$$



$$\theta(t) = a_0 + a_1 t + a_2 t^2$$



$$\theta(t) = a_0 + a_1 t + a_2 t^2 + a_3 t^3$$



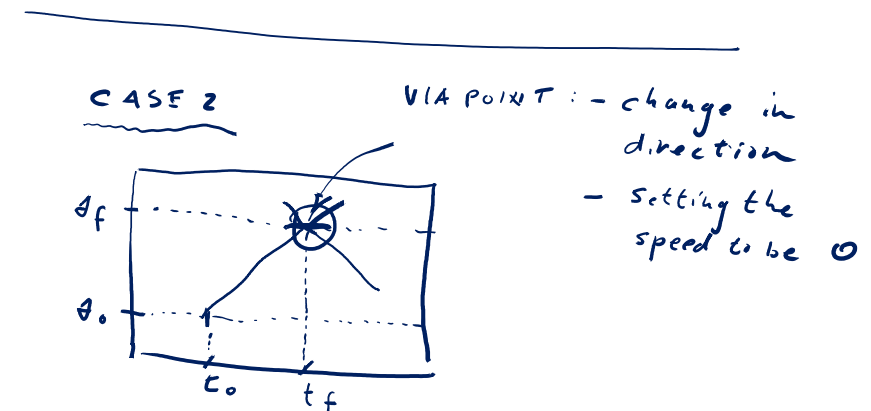
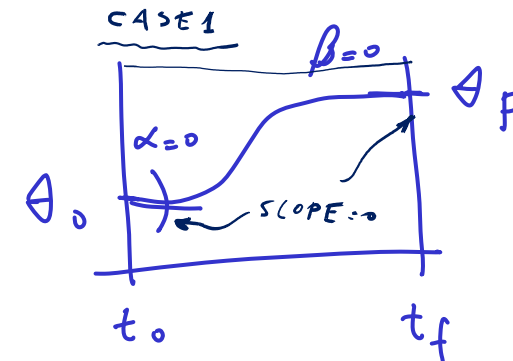


Joint Space Schemes – Cubic Polynomials - Zero Velocity

- Problem - Define a function for each joint such that it value at
 - t_0 is the **initial position** of the joint and at
 - t_f is the **desired goal position** of the joint
- Given - Constrains on $\theta(t)$

$$\left\{ \begin{array}{l} \theta(0) = \theta_0 \\ \theta(t_f) = \theta_f \\ \dot{\theta}(0) = 0 \\ \dot{\theta}(t_f) = 0 \end{array} \right. \quad \theta(t) = a_0 + a_1 t + a_2 t^2 + a_3 t^3$$

↑ ↑ ↑ ↑



- What should be the order of the polynomial function to meet these constrains?



Joint Space Schemes – Cubic Polynomials - Zero Velocity

- Solution - The four constraints can be satisfied by a polynomial of at least third degree

$$\theta(t) = a_0 + a_1t + a_2t^2 + a_3t^3$$

- The joint velocity and acceleration

$$\dot{\theta}(t) = a_1 + 2a_2t + 3a_3t^2$$

$$\ddot{\theta}(t) = 2a_2 + 6a_3t$$

- Combined with the four desired constraints yields four equations in four unknowns

$$\theta(0) = \theta_0$$

$$\theta_0 = a_0$$

$$\theta(t_f) = \theta_f$$

$$\theta_f = a_0 + a_1t_f + a_2t_f^2 + a_3t_f^3$$

$$\dot{\theta}(0) = 0$$

$$0 = a_1$$

$$\dot{\theta}(t_f) = 0$$

$$0 = a_1 + 2a_2t_f + 3a_3t_f^2$$



Joint Space Schemes – Cubic Polynomials - Zero Velocity

$$\begin{bmatrix} \theta_0 \\ \theta_f \\ 0 \\ 0 \end{bmatrix} = \begin{bmatrix} 1 & 0 & 0 & 0 \\ 1 & t_f & t_f^2 & t_f^3 \\ 0 & 1 & 0 & 0 \\ 0 & t_f & 2t_f & 3t_f^2 \end{bmatrix} \begin{bmatrix} a_0 \\ a_1 \\ a_2 \\ a_3 \end{bmatrix}$$

Handwritten labels above the matrix: a_0 above the first column, a_1 above the second, a_2 above the third, and a_3 above the fourth. Small downward arrows point from these labels to the corresponding columns of the matrix.



Joint Space Schemes – Cubic Polynomials - Zero Velocity

$$\begin{cases} \theta_f = \theta_0 + a_2 t_f^2 + a_3 t_f^3 \\ 0 = 2a_2 t_f + 3a_3 t_f^2 \end{cases}$$

$$\begin{cases} a_2 [t_f^2] + a_3 [t_f^3] = \theta_f - \theta_0 \\ a_2 [2t_f] + a_3 [3t_f^2] = 0 \end{cases}$$

$$\Delta = \begin{vmatrix} t_f^2 & t_f^3 \\ 2t_f & 3t_f^2 \end{vmatrix} = 3t_f^4 - 2t_f^4 = t_f^4$$

$$\begin{aligned} a_2 &= \frac{\begin{vmatrix} \theta_f - \theta_0 & t_f^3 \\ 0 & 3t_f^2 \end{vmatrix}}{\Delta} = \frac{3t_f^2(\theta_f - \theta_0)}{t_f^4} \\ &= \frac{3(\theta_f - \theta_0)}{t_f^2} \end{aligned}$$

$$\begin{aligned} a_3 &= \frac{\begin{vmatrix} t_f^2 & \theta_f - \theta_0 \\ 2t_f & 0 \end{vmatrix}}{\Delta} = \frac{-2t_f(\theta_f - \theta_0)}{t_f^4} \\ &= \frac{-2(\theta_f - \theta_0)}{t_f^3} \end{aligned}$$



Joint Space Schemes – Cubic Polynomials - Zero Velocity

- Solving these equations for the a_i we obtain

$$a_0 = \theta_0$$

$$a_1 = 0$$

$$a_2 = \frac{3}{t_f^2}(\theta_f - \theta_0)$$

$$a_3 = -\frac{2}{t_f^3}(\theta_f - \theta_0)$$



Joint Space Schemes – Cubic Polynomials - Zero Velocity

$\dot{\theta}_{max}$ - Max angular velocity at $t_f/2$

$$\dot{\theta}_{max}(t = t_f/2) = \frac{6}{t_f^2} (\theta_f - \theta_0) \left[\frac{t_f}{2} \right] - \frac{6}{t_f^3} (\theta_f - \theta_0) \left[\frac{t_f}{2} \right]^2$$

$$= \frac{3(\theta_f - \theta_0)}{t_f} - \frac{\cancel{6}^3}{\cancel{4}^2} \frac{(\theta_f - \theta_0)}{t_f}$$

$$= \frac{3}{2} \frac{\theta_f - \theta_0}{t_f}$$



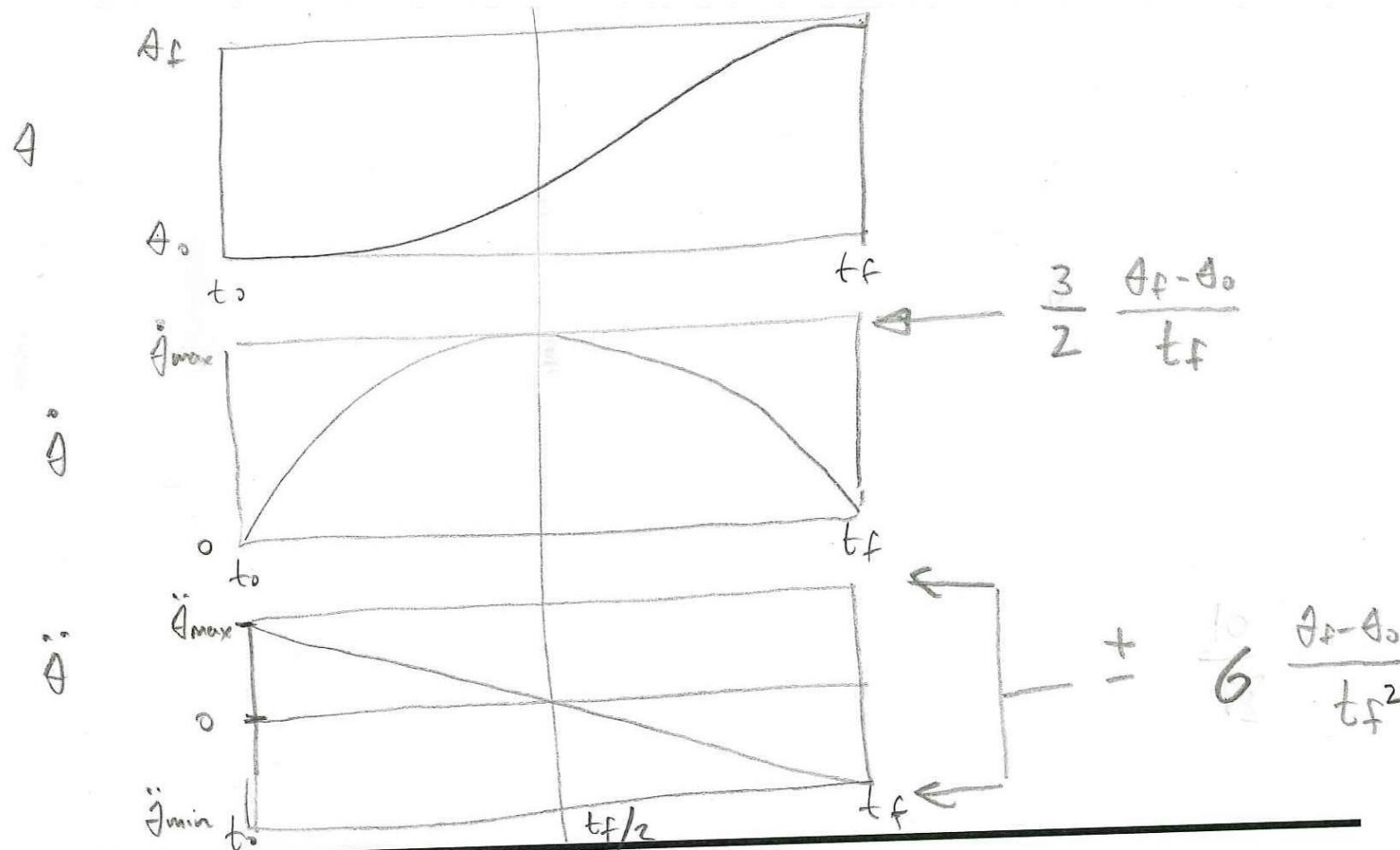
Joint Space Schemes – Cubic Polynomials - Zero Velocity

$\ddot{\theta}_{\max}$ - Max angular acceleration at $t=0$ and $t=t_f$

$$\ddot{\theta}_{\max} = \frac{6}{t_f^2} (\theta_f - \theta_0)$$



Joint Space Schemes – Cubic Polynomials - Zero Velocity





Joint Space Schemes – Cubic Polynomials - Zero Velocity

- Example – A single-link robot with a rotary joint is motionless at $\theta_0 = 15$ degrees. It is desired to move the joint in a smooth manner to $\theta_f = 75$ degrees in 3 seconds. Find the coefficient of the cubic polynomial that accomplish this motion and brings the manipulator to rest at the goal

$$\theta(0) = 15$$

$$\theta(t_f) = 75$$

$$\dot{\theta}(0) = 0$$

$$\dot{\theta}(t_f) = 0$$

$$a_0 = \theta_0 = 15$$

$$a_1 = 0$$

$$a_2 = \frac{3}{t_f^2}(\theta_f - \theta_0) = \frac{3}{9}(75 - 15) = 20$$

$$a_3 = -\frac{2}{t_f^3}(\theta_f - \theta_0) = -\frac{2}{27}(75 - 15) = -4.44$$

$$\theta(t) = 15 + 20t^2 - 4.44t^3$$

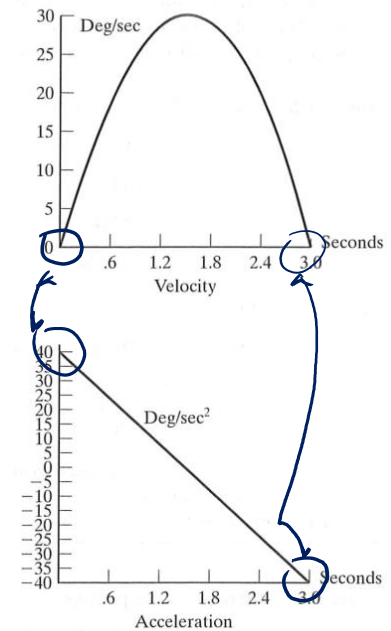
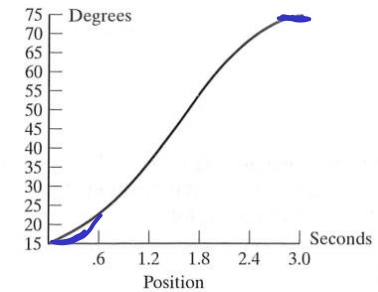
$$\dot{\theta}(t) = 40t - 13.33t^2$$

$$\ddot{\theta}(t) = 40 - 26.66t$$



Joint Space Schemes – Cubic Polynomials - Zero Velocity

- The velocity profile of any cubic function is a parabola
- The acceleration profile of any cubic function is linear



ZERO VELOCITY
HIGHEST ACCELERATION



Joint Space Schemes – Cubic Polynomials – Non Zero Velocity

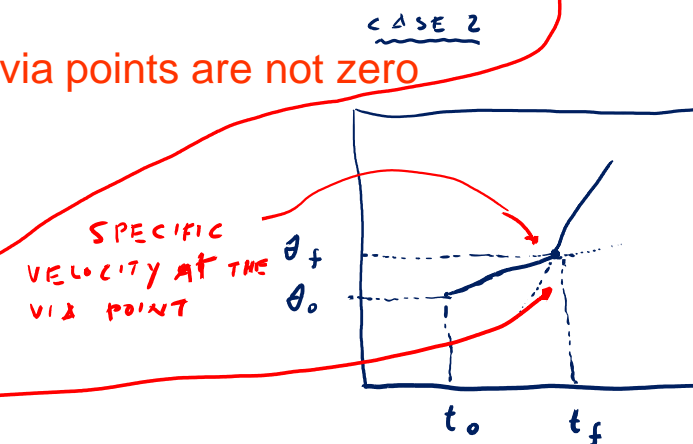
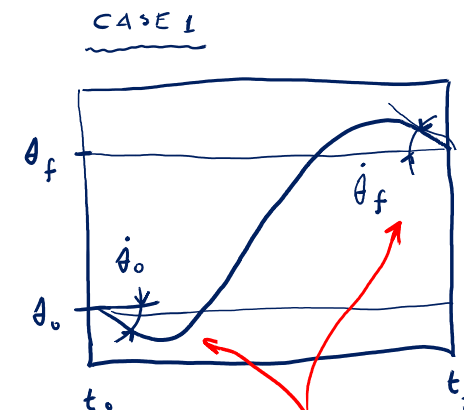
- Previous Method - The manipulator comes to rest at each via point
- General Requirement - Pass through a point without stopping
- Problem - Define a function for each joint such that it value at
 - t_0 is the **initial position** of the joint and at
 - t_f is the **desire goal position** of the joint
- Given - Constrains on $\theta(t)$ such that the **velocities at the via points are not zero** but rather some known velocities

$$\theta(0) = \theta_0$$

$$\theta(t_f) = \theta_f$$

$$\dot{\theta}(0) = \dot{\theta}_0$$

$$\dot{\theta}(t_f) = \dot{\theta}_f$$





Joint Space Schemes – Cubic Polynomials – Non Zero Velocity

- Solution - The four constraints can be satisfied by a polynomial

$$\theta(t) = a_0 + a_1t + a_2t^2 + a_3t^3$$

$$\dot{\theta}(t) = a_1 + 2a_2t + 3a_3t^2$$

$$\ddot{\theta}(t) = 2a_2 + 6a_3t$$

- Combined with the four desired constraints yields four equations in four unknowns

$$\theta(0) = \theta_0 \quad \theta_0 = a_0$$

$$\theta(t_f) = \theta_f \quad \theta_f = a_0 + a_1t_f + a_2t_f^2 + a_3t_f^3$$

$$\dot{\theta}(0) = \dot{\theta}_0 \quad \dot{\theta}_0 = a_1$$

$$\dot{\theta}(t_f) = \dot{\theta}_f \quad \dot{\theta}_f = a_1t_f + 2a_2t_f + 3a_3t_f^2$$



Joint Space Schemes – Cubic Polynomials – Non Zero Velocity

$$\begin{bmatrix} \theta_0 \\ \theta_f \\ \dot{\theta}_0 \\ \dot{\theta}_f \end{bmatrix} = \begin{bmatrix} 1 & 0 & 0 & 0 \\ 1 & t_f & t_f^2 & t_f^3 \\ 0 & 1 & 0 & 0 \\ 0 & t_f & 2t_f & 3t_f^2 \end{bmatrix} \begin{bmatrix} a_0 \\ a_1 \\ a_2 \\ a_3 \end{bmatrix}$$



Joint Space Schemes – Cubic Polynomials – Non Zero Velocity

$$\begin{cases} \theta_f = \theta_0 + \dot{\theta}_0 t_f + a_2 t_f^2 + a_3 t_f^3 \\ \dot{\theta}_f = \dot{\theta}_0 + 2a_2 t_f + 3a_3 t_f^2 \end{cases}$$

$$\begin{cases} a_2 [t_f^2] + a_3 [t_f^3] = (\theta_f - \theta_0) - \dot{\theta}_0 t_f \\ a_2 [2t_f] + a_3 [3t_f^2] = (\dot{\theta}_f - \dot{\theta}_0) \end{cases}$$

$$\Delta = \begin{vmatrix} t_f^2 & t_f^3 \\ 2t_f & 3t_f^2 \end{vmatrix} = 3t_f^4 - 2t_f^4 = t_f^4$$

$$a_2 = \frac{\begin{vmatrix} (\theta_f - \theta_0) + \dot{\theta}_0 t_f & t_f^3 \\ (\dot{\theta}_f - \dot{\theta}_0) & 3t_f^2 \end{vmatrix}}{\Delta} = \frac{3t_f^2 (\theta_f - \theta_0) - \dot{\theta}_0 t_f + t_f^3 (\dot{\theta}_f - \dot{\theta}_0)}{t_f^4}$$

$$= \frac{3}{t_f^2} (\theta_f - \theta_0) - \frac{2}{t_f} \dot{\theta}_0 - \frac{1}{t_f} \dot{\theta}_f$$

$$a_3 = \frac{\begin{vmatrix} t_f^2 & (\theta_f - \theta_0) - \dot{\theta}_0 t_f \\ 2t_f & \dot{\theta}_f - \dot{\theta}_0 \end{vmatrix}}{\Delta} = \frac{t_f^2 (\dot{\theta}_f - \dot{\theta}_0) - 2t_f [(\theta_f - \theta_0) - \dot{\theta}_0 t_f]}{t_f^4}$$

$$= -\frac{2}{t_f^3} (\theta_f - \theta_0) + \frac{2}{t_f^2} (\dot{\theta}_f - \dot{\theta}_0)$$



Joint Space Schemes – Cubic Polynomials – Non Zero Velocity

- Solving these equations for the a_i we obtain

$$a_0 = \theta_0$$

$$a_1 = \dot{\theta}_0$$

$$a_2 = \frac{3}{t_f^2}(\theta_f - \theta_0) - \frac{2}{t_f}\dot{\theta}_0 - \frac{1}{t_f}\dot{\theta}_f$$

$$a_3 = -\frac{2}{t_f^3}(\theta_f - \theta_0) + \frac{2}{t_f^2}(\dot{\theta}_f + \dot{\theta}_0)$$

- Given - velocities at each via point are
- Solution - Apply these equations for each segment of the trajectory.
- Note: The Cubic polynomials ensures the continuity of velocity but not the acceleration. Practically, the industrial manipulators are sufficiently rigid so this this continuity in acceleration



Joint Space Schemes – Cubic Polynomials – Non Zero Velocity

- Note:
 - The Cubic polynomials ensures the continuity of velocity but not the acceleration.
 - Practically, the industrial manipulators are sufficiently rigid so this discontinuity in acceleration is filtered by the mechanical structure
 - Therefore this trajectory is generally satisfactory for most applications



Joint Space Schemes

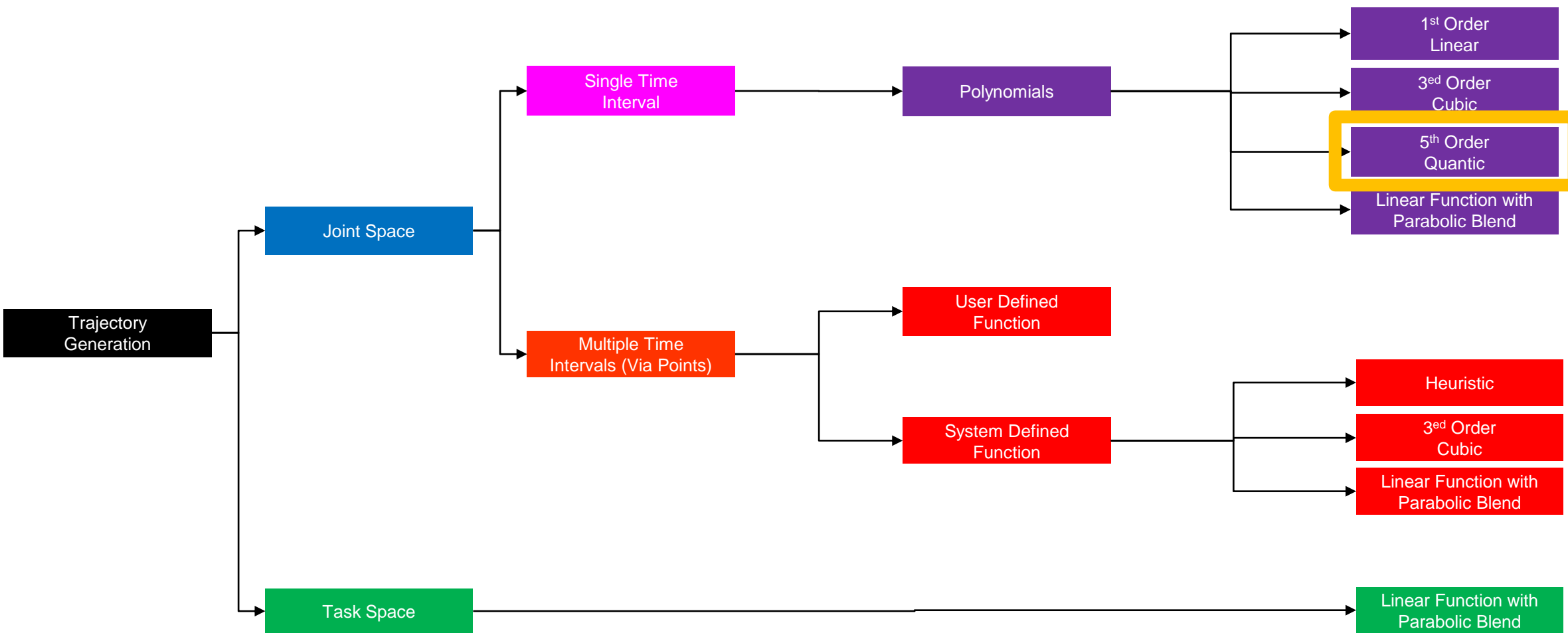
Single Time Interval

Polynomials

Quantic Order Polynomial



Trajectory Generation – Roadmap Diagram





Joint Space Schemes – Quantic Polynomials

- Rational for Quantic Polynomials (high order)
 - High Speed Robot
 - Robot Carrying heavy/delicate load
 - Non Rigid links
 - For high speed robots or when the robot is handling heavy or delicate loads. It is worth insuring the continuity of accelerations as well as avoid excitation of the resonance modes of the mechanism



Joint Space Schemes – Quantic Polynomials - Non Zero Acceleration

- Problem - Define a function for each joint such that it value at
 - t_0 is the time at the **initial position**
 - t_f is the time at the **desired goal position**
- Given - Constrains on the position velocity and acceleration at the beginning and the end of the path segment

$$\theta(0) = \theta_0$$

$$\theta(t_f) = \theta_f$$

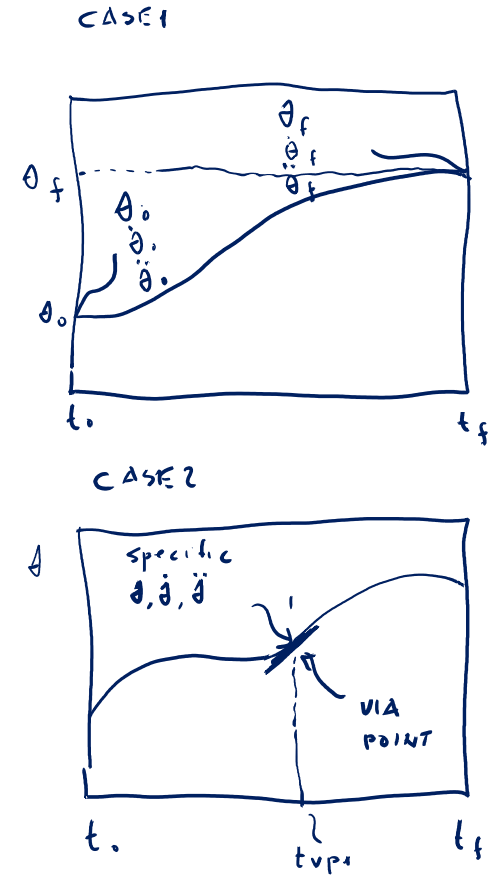
$$\dot{\theta}(0) = \dot{\theta}_0$$

$$\dot{\theta}(t_f) = \dot{\theta}_f$$

$$\ddot{\theta}(0) = \ddot{\theta}_0$$

$$\ddot{\theta}(t_f) = \ddot{\theta}_f$$

- What should be the order of the polynomial function to meet these constrains?





Joint Space Schemes – Quantic Polynomials - Non Zero Acceleration

- Solution - The six constraints can be satisfied by a polynomial of at least fifth order

$$\theta(t) = a_0 + a_1t + a_2t^2 + a_3t^3 + a_4t^4 + a_5t^5$$

$$\dot{\theta}(t) = a_1 + 2a_2t + 3a_3t^2 + 4a_4t^3 + 5a_5t^4$$

$$\ddot{\theta}(t) = 2a_2 + 6a_3t + 12a_4t^2 + 20a_5t^3$$

- Combined with the six desired constraints yields six equations with six unknowns

$$(1) \quad \theta(0) = \theta_0 \quad \theta_0 = a_0$$

$$(2) \quad \theta(t_f) = \theta_f \quad \theta_f = a_0 + a_1t_f + a_2t_f^2 + a_3t_f^3 + a_4t_f^4 + a_5t_f^5$$

$$(3) \quad \dot{\theta}(0) = \dot{\theta}_0 \quad \dot{\theta}_0 = a_1$$

$$(4) \quad \dot{\theta}(t_f) = \dot{\theta}_f \quad \dot{\theta}_f = a_1 + 2a_2t_f + 3a_3t_f^2 + 4a_4t_f^3 + 5a_5t_f^4$$

$$(5) \quad \ddot{\theta}(0) = \ddot{\theta}_0 \quad \ddot{\theta}_0 = 2a_2$$

$$(6) \quad \ddot{\theta}(t_f) = \ddot{\theta}_f \quad \ddot{\theta}_f = 2a_2 + 6a_3t_f + 12a_4t_f^2 + 20a_5t_f^3$$



Joint Space Schemes – Quantic Polynomials - Non Zero Acceleration

$$\begin{bmatrix} \theta_0 \\ \theta_f \\ \dot{\theta}_0 \\ \dot{\theta}_f \\ \ddot{\theta}_0 \\ \ddot{\theta}_f \end{bmatrix} = \begin{bmatrix} 1 & 0 & 0 & 0 & 0 & 0 \\ 1 & t_f & t_f^2 & t_f^3 & t_f^4 & t_f^5 \\ 0 & 1 & 0 & 0 & 0 & 0 \\ 0 & 1 & 2t_f & 3t_f^2 & 4t_f^3 & 5t_f^4 \\ 0 & 0 & 2 & 0 & 0 & 0 \\ 0 & 0 & 2 & 6t_f & 12t_f^2 & 20t_f^3 \end{bmatrix} \begin{bmatrix} a_0 \\ a_1 \\ a_2 \\ a_3 \\ a_4 \\ a_5 \end{bmatrix}$$

$a_0 \quad a_1 \quad a_2 \quad a_3 \quad a_4 \quad a_5$
↓ ↓ ↓ ↓ ↓ ↓



Joint Space Schemes – Quantic Polynomials - Non Zero Acceleration

$$(2) \quad \theta_f = \theta_0 + \dot{\theta}_0 t_f + \frac{\ddot{\theta}_0}{2} t_f^2 + a_3 t_f^3 + a_4 t_f^4 + a_5 t_f^5$$

$$(4) \quad \dot{\theta}_f = \dot{\theta}_0 + 2 \frac{\ddot{\theta}_0}{2} t_f + 3a_3 t_f^2 + 4a_4 t_f^3 + 5a_5 t_f^4$$

$$(6) \quad \ddot{\theta}_f = \ddot{\theta}_0 + 6a_3 t_f + 12a_4 t_f^2 + 20a_5 t_f^3$$

$$\begin{bmatrix} \theta_f - \theta_0 - \dot{\theta}_0 t_f - \frac{\ddot{\theta}_0}{2} t_f^2 \\ \dot{\theta}_f - \dot{\theta}_0 - \ddot{\theta}_0 t_f \\ \ddot{\theta}_f - \ddot{\theta}_0 \end{bmatrix} \begin{bmatrix} t_f^3 & t_f^4 & t_f^5 \\ 3t_f^2 & 4t_f^3 & 5t_f^4 \\ 6t_f & +12t_f^2 & 20t_f^3 \end{bmatrix} \begin{bmatrix} a_3 \\ a_4 \\ a_5 \end{bmatrix}$$



Joint Space Schemes – Cubic Polynomials - Non Zero Acceleration

- Solving these equations for the a_i we obtain

$$a_0 = \theta_0$$

$$a_1 = \dot{\theta}_0$$

$$a_2 = \frac{\ddot{\theta}_0}{2}$$

$$a_3 = \frac{20\theta_f - 20\theta_0 - (8\theta_f + 12\theta_0)t_f - (3\theta_0 - \theta_f)t_f^2}{2t_f^3}$$

$$a_4 = \frac{30\theta_0 - 30\theta_f + (14\theta_f + 16\theta_0)t_f + (3\theta_0 - 2\theta_f)t_f^2}{2t_f^4}$$

$$a_5 = \frac{12\theta_f - 12\theta_0 - (6\theta_f + 6\theta_0)t_f - (\theta_0 - \theta_f)t_f^2}{2t_f^5}$$



Joint Space Schemes – Quantic Polynomials - Non Zero Acceleration

For a generalized case where $t_0 \neq 0$

$$T = t_f - t_0 ; \quad h = \theta_f - \theta_0$$

$$a_0 = \theta_0$$

$$a_1 = \dot{\theta}_0$$

$$a_2 = \frac{1}{2} a_0$$

$$a_3 = \frac{1}{2T^3} \left[20h - 6(8\dot{\theta}_f + 12\dot{\theta}_0)T - (3a_0 - a_1)T^2 \right]$$

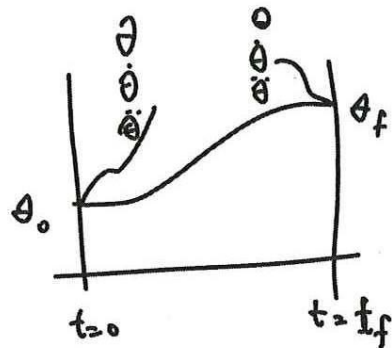
$$a_4 = \frac{1}{2T^4} \left[-30h + (14\dot{\theta}_f + 16\dot{\theta}_0)T + (3a_0 - 2a_1)T^2 \right]$$

$$a_5 = \frac{1}{2T^5} \left[12h - 6(\dot{\theta}_1 - \dot{\theta}_0)T + (a_1 - a_0)T^2 \right]$$



Joint Space Schemes – Quantic Polynomials - Zero Acceleration

- Problem - Define a function for each joint such that it value at
 - t_0 is the time at the **initial position**
 - t_f is the time at the **desired goal position**
- Given - Constrains on the position velocity and acceleration at the beginning and the end of the path segment



$$\begin{aligned}\theta(0) &= \theta_0 & \dot{\theta}(0) &= \dot{\theta}_0 \\ \theta(t_f) &= \theta_f & \dot{\theta}(t_f) &= \dot{\theta}_f\end{aligned}$$

$$\begin{aligned}\ddot{\theta}(0) &= 0 \\ \ddot{\theta}(t_f) &= 0\end{aligned}$$

- What should be the order of the polynomial function to meet these constrains?



Joint Space Schemes – Quantic Polynomials - Zero Acceleration

- Solution - The six constraints can be satisfied by a polynomial of at least fifth order

$$\theta(t) = a_0 + a_1t + a_2t^2 + a_3t^3 + a_4t^4 + a_5t^5$$

$$\dot{\theta}(t) = a_1 + 2a_2t + 3a_3t^2 + 4a_4t^3 + 5a_5t^4$$

$$\ddot{\theta}(t) = 2a_2 + 6a_3t + 12a_4t^2 + 20a_5t^3$$

- Combined with the six desired constraints yields six equations with six unknowns

$$(1) \quad \theta(0) = \theta_0 \quad \theta_0 = a_0$$

$$(2) \quad \theta(t_f) = \theta_f \quad \theta_f = a_0 + a_1t_f + a_2t_f^2 + a_3t_f^3 + a_4t_f^4 + a_5t_f^5$$

$$(3) \quad \dot{\theta}(0) = \dot{\theta}_0 \quad \dot{\theta}_0 = a_1$$

$$(4) \quad \dot{\theta}(t_f) = \dot{\theta}_f \quad \dot{\theta}_f = a_1 + 2a_2t_f + 3a_3t_f^2 + 4a_4t_f^3 + 5a_5t_f^4$$

$$(5) \quad \ddot{\theta}(0) = 0 \quad 0 = 2a_2$$

$$(6) \quad \ddot{\theta}(t_f) = 0 \quad 0 = 2a_2 + 6a_3t_f + 12a_4t_f^2 + 20a_5t_f^3$$



Joint Space Schemes – Quantic Polynomials - Zero Acceleration

- Solving these equations for the a_i we obtain

$$a_0 = \theta_0$$

$$a_1 = \dot{\theta}_0$$

$$a_2 = \ddot{\theta}_0 = 0$$

$$a_3 = \frac{20\theta_f - 20\theta_0 - (8\dot{\theta}_f + 12\dot{\theta}_0)t_f}{2t_f^3}$$

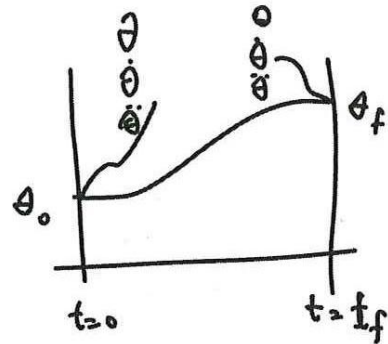
$$a_4 = \frac{30\theta_0 - 30\theta_f + (14\dot{\theta}_f + 16\dot{\theta}_0)t_f}{2t_f^4}$$

$$a_5 = \frac{12\theta_f - 12\theta_0 - (6\dot{\theta}_f + 6\dot{\theta}_0)t_f}{2t_f^5}$$



Joint Space Schemes – Quantic Polynomials - Zero Velocity & Acceleration

- Problem - Define a function for each joint such that it value at
 - t_0 is the time at the **initial position**
 - t_f is the time at the **desired goal position**
- Given - Constrains on the position velocity and acceleration at the beginning and the end of the path segment



$$\theta(0) = \theta_0$$

$$\theta(t_f) = \theta_f$$

$$\dot{\theta}(0) = 0$$

$$\dot{\theta}(t_f) = 0$$

$$\ddot{\theta}(0) = 0$$

$$\ddot{\theta}(t_f) = 0$$

- What should be the order of the polynomial function to meet these constrains?



Joint Space Schemes – Quantic Polynomials - Zero Velocity & Acceleration

- Solution - The six constraints can be satisfied by a polynomial of at least fifth order

$$\theta(t) = a_0 + a_1t + a_2t^2 + a_3t^3 + a_4t^4 + a_5t^5$$

$$\dot{\theta}(t) = a_1 + 2a_2t + 3a_3t^2 + 4a_4t^3 + 5a_5t^4$$

$$\ddot{\theta}(t) = 2a_2 + 6a_3t + 12a_4t^2 + 20a_5t^3$$

- Combined with the six desired constraints yields six equations with six unknowns

$$(1) \quad \theta(0) = \theta_0 \quad \theta_0 = a_0$$

$$(2) \quad \theta(t_f) = \theta_f \quad \theta_f = a_0 + a_1t_f + a_2t_f^2 + a_3t_f^3 + a_4t_f^4 + a_5t_f^5$$

$$(3) \quad \dot{\theta}(0) = 0 \quad 0 = a_1$$

$$(4) \quad \dot{\theta}(t_f) = 0 \quad 0 = a_1 + 2a_2t_f + 3a_3t_f^2 + 4a_4t_f^3 + 5a_5t_f^4$$

$$(5) \quad \ddot{\theta}(0) = 0 \quad 0 = 2a_2$$

$$(6) \quad \ddot{\theta}(t_f) = 0 \quad 0 = 2a_2 + 6a_3t_f + 12a_4t_f^2 + 20a_5t_f^3$$



Joint Space Schemes – Quantic Polynomials - Zero Velocity & Acceleration

- Solving these equations for the a_i we obtain

$$a_0 = \theta_0$$

$$a_1 = 0$$

$$a_2 = 0$$

$$a_3 = \frac{20\theta_f - 20\theta_0}{2t_f^3} = \frac{10\theta_f - 10\theta_0}{t_f^3} = 10 \left[\frac{\theta_f - \theta_0}{t_f^3} \right]$$

$$a_4 = \frac{30\theta_0 - 30\theta_f}{2t_f^4} = -\frac{15\theta_f - 15\theta_0}{t_f^4} = -15 \left[\frac{\theta_f - \theta_0}{t_f^4} \right]$$

$$a_5 = \frac{12\theta_f - 12\theta_0}{2t_f^5} = \frac{6\theta_f - 6\theta_0}{t_f^5} = 6 \left[\frac{\theta_f - \theta_0}{t_f^5} \right]$$



Joint Space Schemes – Quantic Polynomials - Zero Velocity & Acceleration

$$\theta = \theta_0 + \overset{a_0}{\downarrow} + \left(10 \frac{\overset{a_3}{\downarrow} \theta_f - \theta_0}{t_f^3}\right) t^3 - \left(15 \frac{\overset{a_4}{\downarrow} \theta_f - \theta_0}{t_f^4}\right) t^4 + \left(6 \frac{\overset{a_5}{\downarrow} \theta_f - \theta_0}{t_f^5}\right) t^5$$

$$\dot{\theta} = a_0 + 3a_3 t^2 + 4a_4 t^3 + 5a_5 t^4$$

$$\ddot{\theta} = 6a_3 t + 12a_4 t^2 + 20a_5 t^3$$

$$\ddot{\theta} = 6a_3 t + 12a_4 t^2 + 20a_5 t^3$$

$$\theta = \theta_0 + 10 \left[\frac{\theta_f - \theta_0}{t_f^3} \right] t^3 - 15 \left[\frac{\theta_f - \theta_0}{t_f^4} \right] t^4 + 6 \left[\frac{\theta_f - \theta_0}{t_f^5} \right] t^5$$

$$\dot{\theta} = 30 \left[\frac{\theta_f - \theta_0}{t_f^3} \right] t^2 - 60 \left[\frac{\theta_f - \theta_0}{t_f^4} \right] t^3 + 30 \left[\frac{\theta_f - \theta_0}{t_f^5} \right] t^4$$

$$\ddot{\theta} = 60 \left[\frac{\theta_f - \theta_0}{t_f^3} \right] t - 180 \left[\frac{\theta_f - \theta_0}{t_f^4} \right] t^2 + 120 \left[\frac{\theta_f - \theta_0}{t_f^5} \right] t^3$$

$$\ddot{\theta} = 60 \left[\frac{\theta_f - \theta_0}{t_f^3} \right] - 360 \left[\frac{\theta_f - \theta_0}{t_f^4} \right] t + 360 \left[\frac{\theta_f - \theta_0}{t_f^5} \right] t^2$$



Joint Space Schemes – Quantic Polynomials - Zero Velocity & Acceleration

$$\begin{aligned} \ddot{\theta}_{\max} &\Rightarrow \text{at } t = t_f/2 \\ \ddot{\theta}_{\max} &= \underbrace{+3}_{a_3} \left[10 \frac{\theta_f - \theta_0}{t_f^3} \right] \frac{t_f^2}{4} - 4 \underbrace{\left[15 \frac{\theta_f - \theta_0}{t_f^3} \right]}_{a_4} \frac{t_f^2}{8} + 5 \underbrace{\left[6 \frac{\theta_f - \theta_0}{t_f^3} \right]}_{a_5} \frac{t_f^2}{16} \\ &= \frac{15}{2} \frac{\theta_f - \theta_0}{t_f} - \frac{60}{8} \frac{\theta_f - \theta_0}{t_f} + \frac{36}{16} \frac{\theta_f - \theta_0}{t_f} \\ &= \frac{15}{8} \frac{\theta_f - \theta_0}{t_f} \quad \checkmark \end{aligned}$$



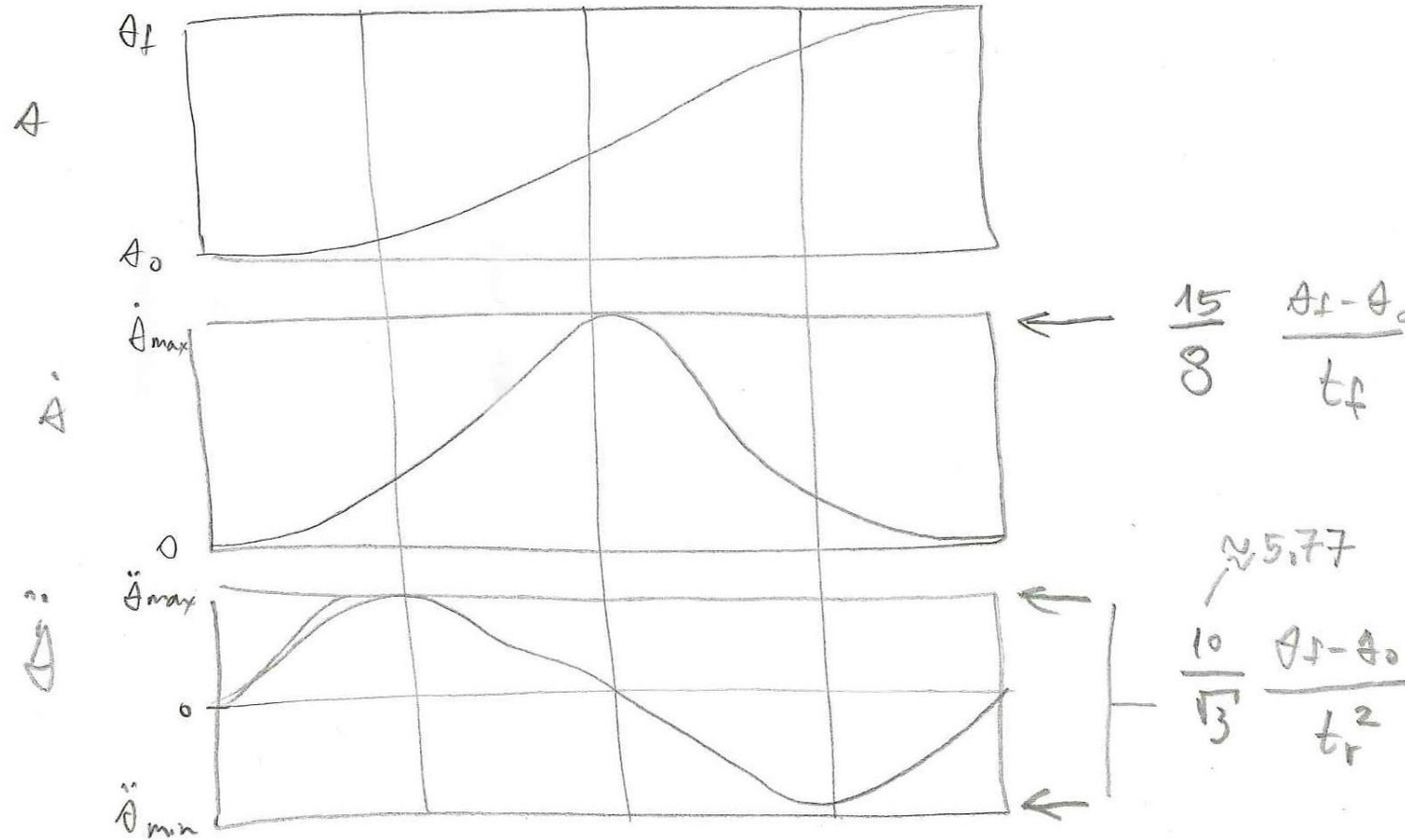
Joint Space Schemes – Quantic Polynomials - Zero Velocity & Acceleration

$$\ddot{A}_{max} \rightarrow \text{at } t = t_f/4$$

$$\begin{aligned}\ddot{A}_{max} &= \delta \left[10 \frac{\theta_f - \theta_0}{t_f^3} \right] \frac{t_f}{4} - \frac{3}{12} \left[15 \frac{\theta_f - \theta_0}{t_f^4} \right] \frac{t_f^2}{4} + \frac{5}{20} \left[6 \frac{\theta_f - \theta_0}{t_f^5} \right] \frac{t_f^3}{4 \cdot 16} \\ &= 15 \left[\frac{\theta_f - \theta_0}{t_f^2} \right] - \frac{90}{8} \left[\frac{\theta_f - \theta_0}{t_f^2} \right] + \frac{15}{8} \left[\frac{\theta_f - \theta_0}{t_f^2} \right] = \\ &= \underbrace{\left[15 - \frac{75}{8} \right]}_{5.625} \frac{\theta_f - \theta_0}{t_f^2}\end{aligned}$$



Joint Space Schemes – Quantic Polynomials - Zero Velocity & Acceleration





Joint Space Schemes

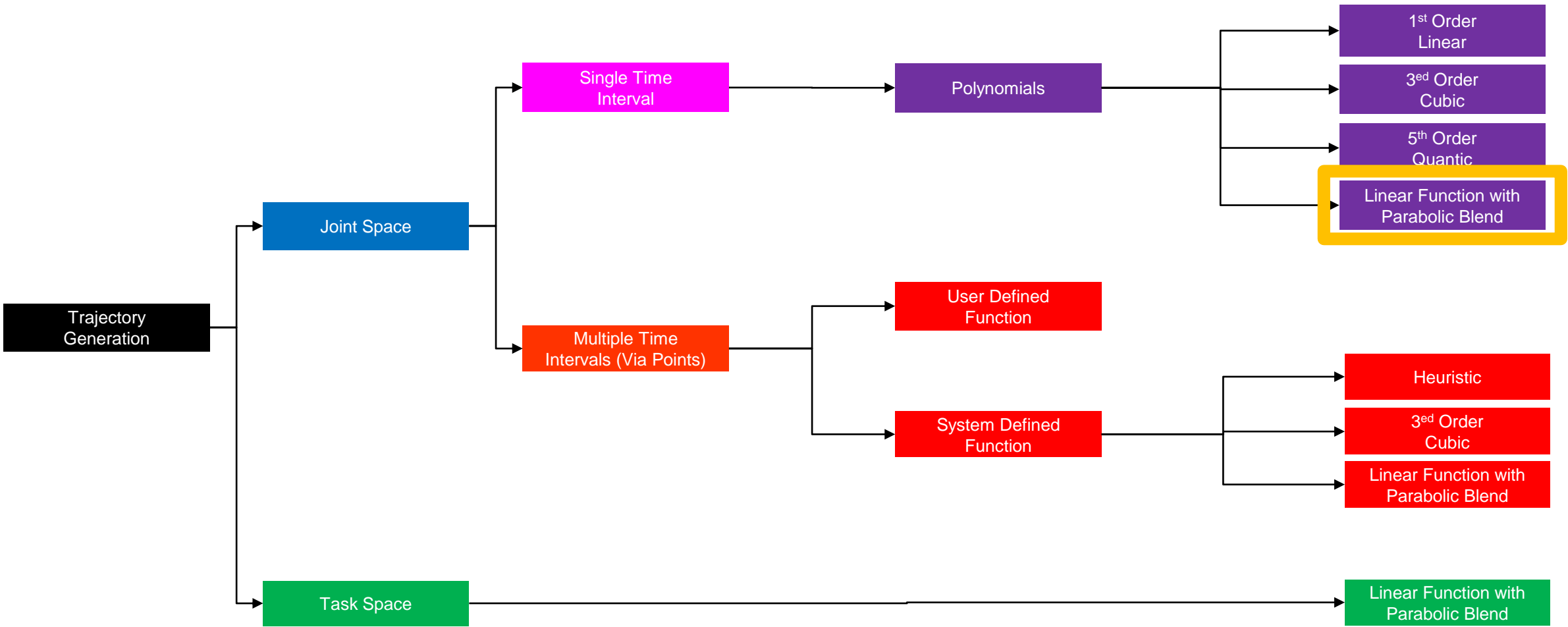
Single Time Interval

Polynomials

Linear Function with Parabolic Blend (Trapezoid Velocity Method)

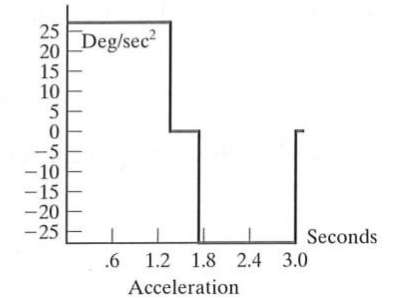
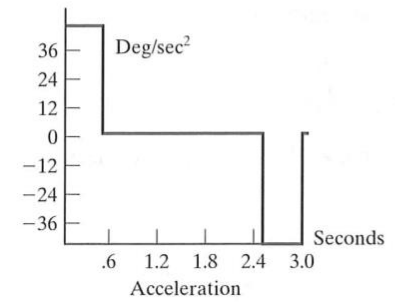
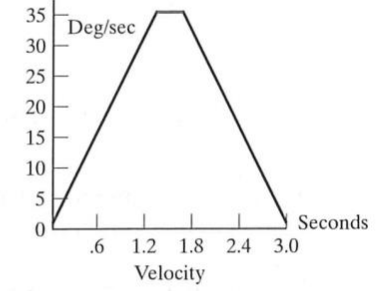
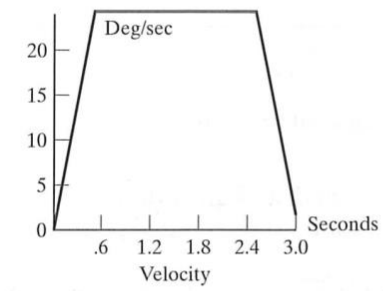
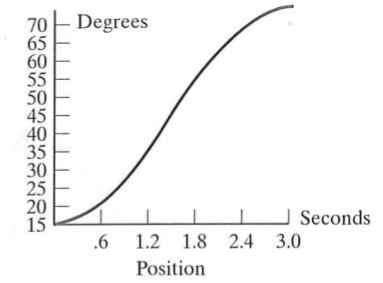
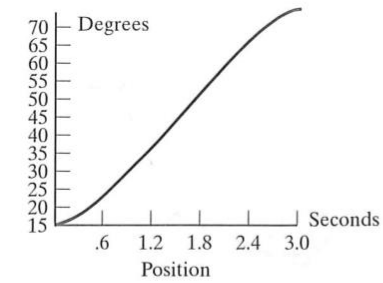
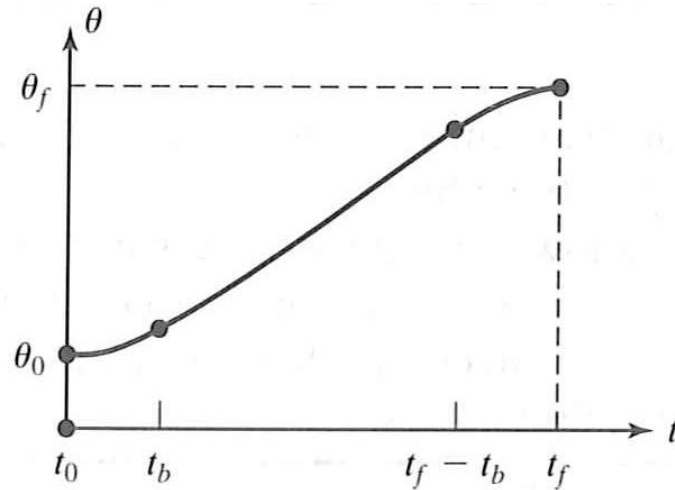
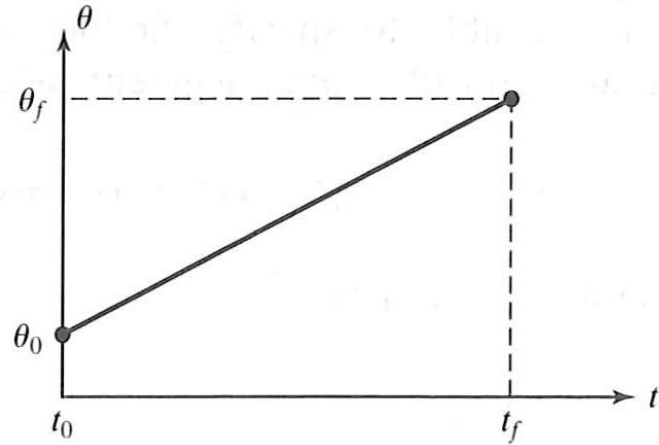


Trajectory Generation – Roadmap Diagram





Joint Space Schemes – Linear Function With Parabolic Blend



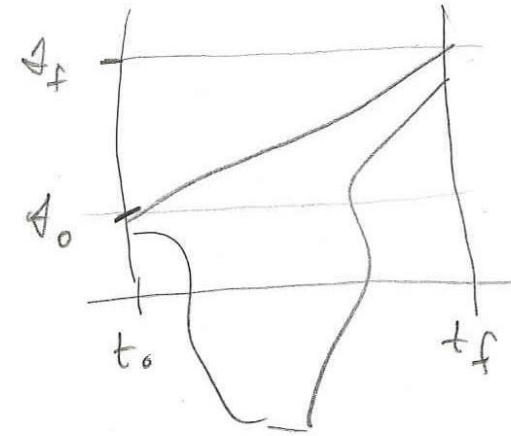
(a)

(b)



Joint Space Schemes – Linear Function With Parabolic Blend

- Linear interpolation to move from the present joint position $A_0(t=t_0)$ to the final position $A_f(t=t_f)$



- Note: Although the motion of each joint is linear the EE in general does not move in a straight line in space

Discontinuous Velocity

- Problem: Linear interpolation would cause the velocity to be discontinuous at the beginning/end
- Solution: Parabolic blend region.



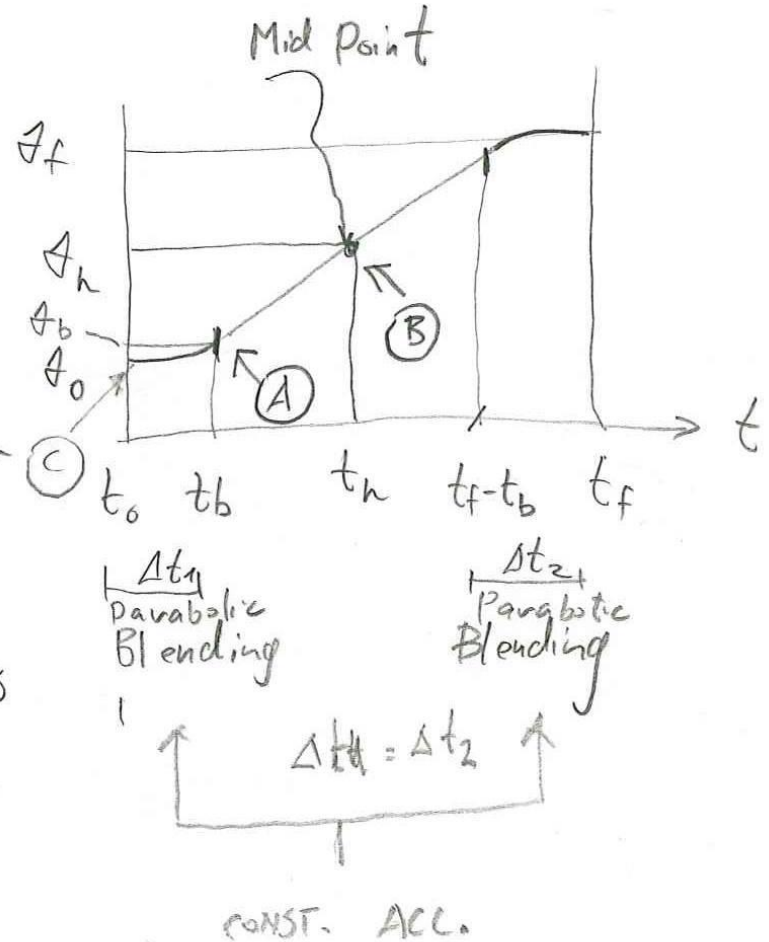
Joint Space Schemes – Linear Function With Parabolic Blend

- During the blend – Constant Acceleration to change the velocity smoothly

- Assumptions (1) The parabolic blend segments ($\Delta t_1, \Delta t_2$) have the same duration

$$\Delta t_1 = \Delta t_2$$

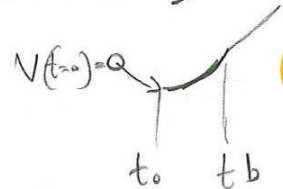
- (2) The same constant acceleration is used during both blends





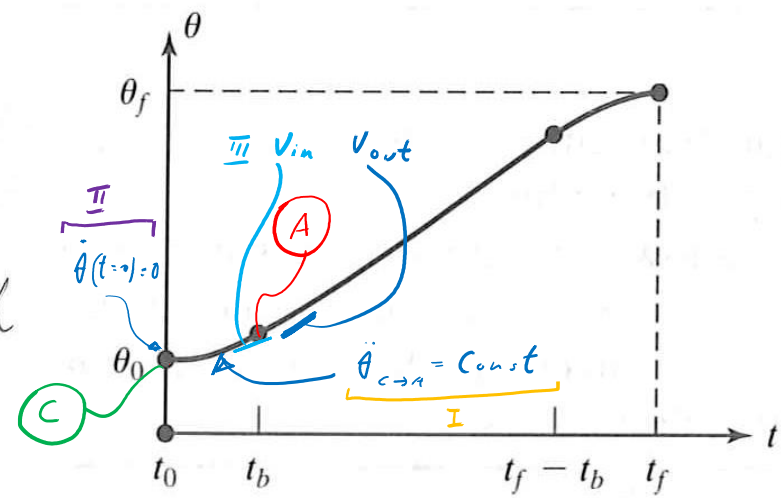
Joint Space Schemes – Linear Function With Parabolic Blend

- Conditions: Point **A**
 - I** – Constant acceleration during the blend (Point C to A)
 - Initial velocity is zero (Point **C**)



(1)
$$\theta_b = \theta_0 + \underbrace{v_0 t}_{\text{Initial velocity (=0)}} + \frac{1}{2} \ddot{\theta} t_b^2 \rightarrow \text{constant Acceleration}$$

– The slope at point **A** must be equal on both sides



(2)
$$\ddot{\theta} t_b = \frac{\theta_h - \theta_b}{t_h - t_b}$$

Velocity from the left (v_{in}) Velocity from the right (v_{out})



Joint Space Schemes – Linear Function With Parabolic Blend

Point (B)

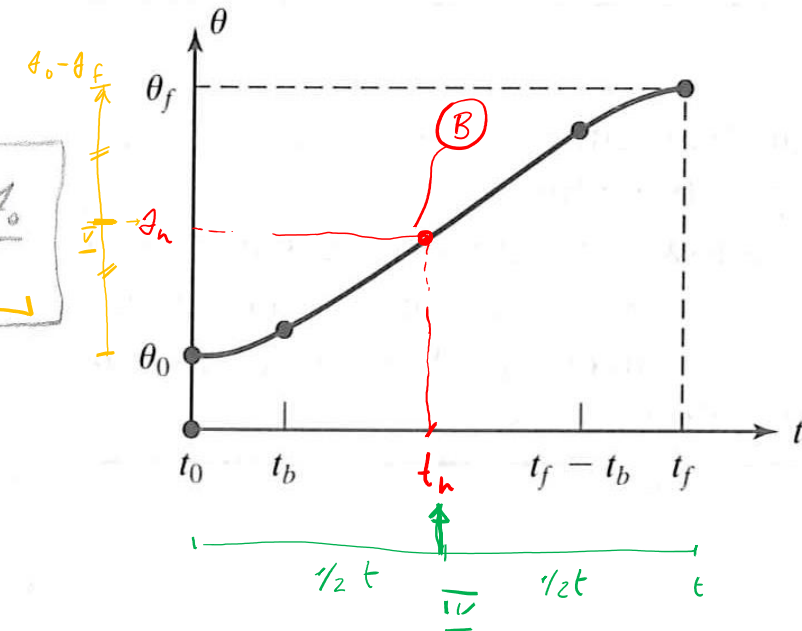
- Point (B) is at the middle of the segment

$$(3) \quad t_h = \frac{t}{2}$$

$$(4) \quad \theta_h = \frac{\theta_f - \theta_0}{2} + \theta_0 = \frac{\theta_f - \theta_0 + 2\theta_0}{2} = \frac{\theta_f + \theta_0}{2}$$

plug Eq (4) into Eq(2) and Eq(3) into Eq(2)

$$\theta_h - \theta_b = \frac{\left(\frac{\theta_f + \theta_0}{2}\right) - \theta_b}{\frac{t}{2} - t_b}$$





Joint Space Schemes – Linear Function With Parabolic Blend

$$\ddot{\theta} t_b \left(\frac{t}{2} - t_b \right) = \frac{\theta_f + \theta_0}{2} - \theta_b$$

$$\ddot{\theta} t_b \left(\frac{t - 2t_b}{2} \right) = \frac{\theta_f + \theta_0 - 2\theta_b}{2}$$

$$\ddot{\theta} t_b t - 2 \ddot{\theta} t_b^2 = \theta_f + \theta_0 - 2\theta_b$$

$$\ddot{\theta} (t_b t) - 2 \ddot{\theta} t_b^2 - \theta_f - \theta_0 + 2\theta_b = 0$$

↑ plug Eq (1)

$$\ddot{\theta} (t_b t) - 2 \ddot{\theta} t_b^2 - \theta_f - \theta_0 + 2\theta_0 + \ddot{\theta} t_b^2 = 0$$

$$\ddot{\theta} (t_b t) - \ddot{\theta} t_b^2 + \theta_f + \theta_0 = 0$$



Joint Space Schemes – Linear Function With Parabolic Blend

$$(5) \quad \underbrace{\left(\ddot{j}\right)}_a t_b^2 + \underbrace{\left(\ddot{\theta} t\right)}_b t_b + \underbrace{\left(\theta_f - \theta_0\right)}_c = 0$$

option 1 $\left[\begin{array}{l} - \text{ Given : } \theta_f, \theta_0, t, t_b \text{ (desired duration of motion)} \\ - \text{ Calculate : } \ddot{j} \text{ (Eq. 5)} \end{array} \right.$

option 2 $\left[\begin{array}{l} - \text{ Given : } \ddot{j} \text{ (chosen), } t, \theta_f, \theta_0 \\ - \text{ Calculate : } t_b \end{array} \right.$

$$t_b = \frac{+\ddot{j}t \pm \sqrt{\ddot{j}^2 t^2 - 4\ddot{\theta}(\theta_f - \theta_0)}}{2\ddot{\theta}} = \frac{t}{2} \pm \sqrt{\frac{\ddot{j}^2 t^2 - 4\ddot{\theta}(\theta_f - \theta_0)}{2\ddot{\theta}}}$$



Joint Space Schemes – Linear Function With Parabolic Blend

- Constraint on the acceleration used in the blend

$$\sqrt{\ddot{A}^2 t^2 - 4\ddot{A}(A_f - A_0)} > 0$$

$$\ddot{A} t^2 > 4\ddot{A}(A_f - A_0)$$

$$\ddot{A} \geq \frac{4(A_f - A_0)}{t^2}$$

If equal $t_b = \frac{t}{2} \pm \frac{\sqrt{0}}{2\ddot{A}} \Rightarrow t_b = \frac{t}{2}$



Joint Space Schemes – Linear Function With Parabolic Blend

- The length of the linear portion and the parabolic portion may vary
- High Acceleration($\ddot{\theta}$) \rightarrow Short Blend
- Low Acceleration($\ddot{\theta}$) \rightarrow Long Blend



Joint Space Schemes – Linear Function With Parabolic Blend

